HEATHKIT[®] MANUAL

for the

VIDEO TERMINAL

Model H-19A

OPERATION

595-2595-03



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If you are not satisfied with our service (warranty or otherwise) or our products, write directly to our Director of Customer Service, Heath Company, Benton Harbor MI 49022. He will make certain your problems receive immediate, personal attention.

Heathkit® Manual

for the

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HEATH COMPANY
BENTON HARBOR, MICHIGAN 49022

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WARNING

This equipment has been certified to comply with the limits for a Class B computing device, pursuant to Subpart J of Part 15 of FCC Rules. Only computers certified to comply with the Class B limits may be attached to this equipment. Operation with noncertified computers is likely to result in interference to radio and TV reception.

This equipment uses radio frequency energy for its operation and if not installed and used properly, that is, in strict accordance with the instruction manual, may cause interference to radio and television reception. It has been type tested and found to comply with the RF emission limits for a Class B computing device which is intended to provide reasonable protection against such interference in a residential installation. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Move the computing device away from the receiver being interfered with.
- Relocate the computing device with respect to the receiver.
- Reorient the receiving antenna.

- Plug the computing device into a different AC outlet so that the computing device and receiver are on different branch circuits.
- Disconnect and remove any I/O cables that are not being used. (<u>Unterminated</u> I/O cables are a potential source of high RF emission levels).
- Unplug and remove any serial I/O circuit board cards that are not being used. (Here again, <u>unterminated</u> cards can be a source of potential interference).
- Be certain that the computing devices are plugged into grounded outlet receptacles. (Avoid using AC cheater plugs. Lifting of the power cord ground may increase RF emission levels but also presents a lethal shock hazard to the user).

If additional help is needed, consult the dealer or ask for assistance from the manufacturer. Customer service information may be found on the inside back cover of this manual or on an insert sheet supplied with this equipment. The user may also find the following booklet helpful: "How to Identify and Resolve Radio-TV Interference Problems." This booklet is available from the US Government Printing Office, Washington, D.C. 20402, Stock No. 004-000-00345-4.

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INTRODUCTION

The Heath Model H-19A Video Terminal is a professional, 25-line, video terminal. Not only does it have the features commonly found in other high-quality video terminals, but it also has many exclusive features. The terminal will connect to other equipment that uses an EIA RS-232C serial interface, and the high-quality keyboard, video display, and state-of-the-art logic circuitry make this Video Terminal an outstanding peripheral for your computer or MODEM. Note that, because this Operation Manual was designed to accommodate more than one Computer system, your Video Terminal may vary in some respects with the descriptive material that follows.

The information is displayed on a 12" (diagonal), high-quality, cathode-ray tube (CRT) that is capable of displaying 2000 characters at one time (25 rows of 80 characters). The type of phosphor used in the CRT provides superb character definition. Upper-case characters are formed by a 5 \times 7 dot matrix. Lower-case characters that have descenders use a 5 \times 9 dot matrix. The Terminal can also display 33 special graphic characters that can be arranged and grouped to form any number of graphic displays and effects. The graphic symbols are formed on an 8 \times 10 dot matrix.

Special local and software controllable escape sequences allow you to select and use many special functions. These include:

- Using either Heath or ANSI escape sequences.
- Eight user-defined special function keys.
- Alternate keypad output (for sending more user-defined special codes to your computer).
- Shifted keypad (so you can obtain the shifted keypad functions without using the SHIFT key).

- Keyboard enable/disable.
- Keyclick enable/disable.
- Cursor type select (underline or block).
- Auto LF, auto CR.
- Hold screen mode (for scrolling lines and pages).
- Cursor control (left, right, up, down, home).
- Direct cursor addressing.

and you can also:

- Transmit page.
- Transmit 25th line.
- Insert and delete characters and lines.
- Enter and exit the graphics and reverse video modes.
- Erase lines or page of text.
- Modify baud rates.

The highly reliable, standard-size electronic keyboard uses the universally accepted, standard typewriter format. Each key stroke is affirmed by an audible key click.

A 12-key keypad duplicates the numeric keys in a calculator format. This lets you rapidly enter numbers in programs that call for just numbers. In addition, the shifted keypad functions allow you to insert and delete lines and characters, and move the cursor. Plus, an alternate mode allows you to interchange the shifted and unshifted function and send special codes to your computer.

These features, along with the stylish molded cabinet, make the Video Terminal a versatile peripheral for your computer system.

SPECIFICATIONS

12" diagonal. CRT 25 lines of 80 characters. Display Size 6.5'' high \times 8.5'' wide. Character Size 0.2'' high \times 0.1'' wide (approximate). 128 characters (95 ASCII and 33 graphic). Character Set 5×7 dot matrix (upper case), 5×9 dot matrix (lower case with decenders). Keyboard 84 keys (60 alphanumeric, 12 function/control) plus a 12-key numeric pad. Blinking, nondestructive, underline, block, or dis-abled (DIP switch selectable). Cursor Controls Up, down, left, right, home, CR, LF, back space, and tab. Relative and direct. Cursor Addressing Tab Standard 8-column tab. Refresh Rate 60 Hz at 60 Hz line frequency. 50 Hz at 50 Hz line frequency. Edit Functions Insert and delete character or line. Erase page, erase to end of line, erase to end of page, Erase Functions erase to beginning of line, erase to beginning of page, and erase line.

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Scroll	Auto or line/page freeze.
Bell	Audible alarm on receipt of ASCII BEL.
Video	Normal and reverse, by character.
Interface	EIA RS-232C at 110 to 9600 baud.
Communications Mode	Full or half duplex.
Parity	Even, odd, stick, or none.
Operating Temperature	0-40° C ambient.
Power Requirements	115 VAC (110-130 VAC), 50/60 Hz, 45 watts. 230 VAC (220-260 VAC), 50/60 Hz, 45 watts.
Dimensions	13" high \times 17" wide \times 20" deep. (33 \times 43.2 \times 50.8 cm.)
Weight	35.2 lbs. (15.8 kg).

The Heath Company reserves the right to discontinue products and to change specifications at any time without incurring any obligation to incorporate new features in products previously sold.

SET-UP

POWER LINE CONSIDERATIONS

If you need to change the position of the 115/230 switch (located on the bottom of the Terminal), be sure you change rear panel fuse F1 to the proper value as follows:

For 115 VAC, use a 1-ampere, 125 volt, slow-blow fuse. For 230 VAC, use a 1/2-ampere, 250-volt, slow-blow fuse (not supplied).

The plug on the power cord is for standard 115 VAC outlets. For 230 VAC operation in the U.S.A., cut off and replace the plug in a manner such that your power connection conforms with section 210-21 (b) of the National Electric Code, which reads, in part:

"Receptacles connected to circuits having different voltages, frequencies, or types of current (AC or DC) on the same premises shall be of such design that attachment plugs used on such circuits are not interchangeable."

When you install the new plug, make sure it is connected according to your local electrical code. Units with three-wire line cords must always have the green wire connected to chassis ground.

Be sure the NOR/LOW switch (on the bottom of the Terminal) is set in its proper position to match your line voltage as follows:

NOR range — 110 V to 130 V rms or 220 V to 260 V rms.

LOW range — 90 V to 110 V rms or 180 V to 220 V rms.

NOTE: If you do not know the value of the line voltage in your area, set the NOR/LOW switch to NOR.

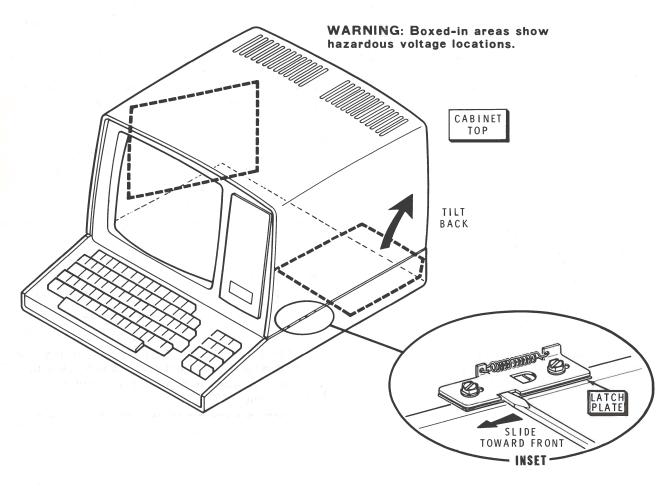
CAUTION: Whenever you turn the power on, make sure you wait at least 30 seconds, or until you get a cursor or light raster on the screen, before you turn the power off again. A quick turn-on and turn-off can damage the CRT.

CABINET REMOVAL

Whenever you need to remove the cabinet top:

- Refer to the inset drawing on Pictorial 1, insert the blade of a small screwdriver into the notch in the latch plate, and then slide the latch plate toward the front of the Terminal about 1/4".
- Likewise, open the latch plate on the other side of the terminal.
- WARNING: When the line cord is connected to an AC outlet, hazardous voltages can be present inside your Terminal. See Pictorial 1.
- Carefully tilt the cabinet top back. NOTE:
 The hinges are designed so you can easily remove the top by lifting it straight up once it has been fully opened. Never allow the top to hang open and unsupported.

Simply reverse this procedure to close and lock the cabinet top back on the Terminal.



PICTORIAL 1

SYSTEM CONFIGURATION

If you are using your Video Terminal with a Heath Computer, proceed to the "Heath System Configuration" section that follows. However, if you are using your Video Terminal with a non-Heath computer, proceed to the "Non-Heath System Configuration" information on Page 12.

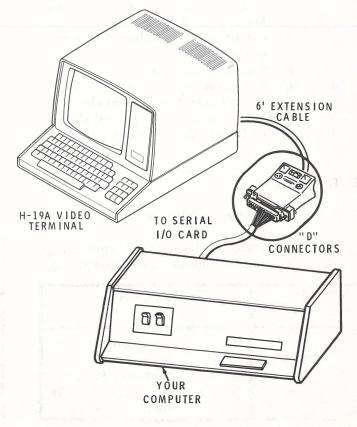
HEATH SYSTEM CONFIGURATION

Your Video Terminal communicates with your Heath Computer through a Serial I/O interface at RS-232C signal levels. The 25-pin "D" connector on the rear panel conforms to RS-232C standards. It will mate with most equipment that conforms to this standard. Adapter cables, which convert earlier Heath equipment connectors to RS-232C connectors, can be purchased from Heath Company.

Plug the female connector at one end of the 10' extension cable into the "D" connector on the rear panel. See Pictorial 2.

Plug the other end of the extension cable into the "D" connector coming from the Serial I/O Card in your computer.

Refer to your Serial I/O Card Manual for information on **how** to set baud rates, addressing, vector interrupts, and RS-232C signal levels. Refer to the "System Configuration" section of your Heath Software Manual for information on **where** to set the serial card address (PORT) and vector interrupt to communicate with the Video Terminal.



PICTORIAL 2

Heathkit

Video Terminal Configuration

Before you can use the Terminal, you must configure it to operate with the Serial I/O Card.

To gain access to the internal switches and controls, tilt back or remove the cabinet shell.

The particular configuration that you select is initialized when you power-up the Terminal or when you perform a Terminal Reset.

SWITCH S402

Push all of the switch sections on S402 (located on the terminal logic circuit board) up (0) as shown in Pictorial 3.

If you ever want to change these switch positions, they are defined as follows:

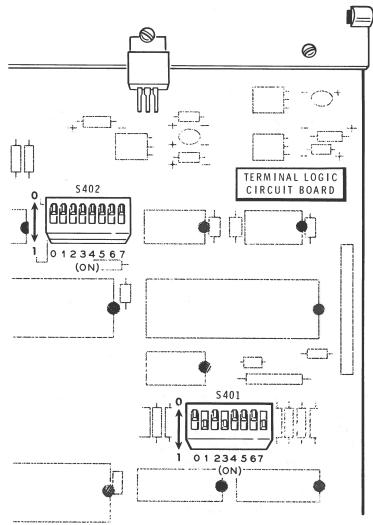
and and a	ciffica as follows.
SWITCH SECTION	
NO.	DESCRIPTION
0	0 = underscore cursor; 1 = block cursor
1	0 = key click; $1 = no key click$
2	0 = discard past end of line; 1 = wrap
	around
3	0 = no auto LF on CR; $1 = auto LF on CR$
4	0 = no auto CR on LF; 1 = auto CR on LF
5	0 = Heath mode; 1 = ANSI mode
6	· 0 = keypad normal; 1 = keypad shifted
7	0 = 60 Hz refresh; $1 = 50 Hz refresh$

SWITCH S401

Refer to Pictorial 3 for the following steps.

This switch (located on the terminal logic circuit board) sets the following power-up and reset modes:

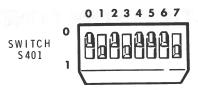
SWITCH SECTION	DESCRIPTION
0-3	Baud Rate
4	Parity Enable
5	Odd/Even Pariy
6	Normal/Stick Parity
7	Half/Full Duplex



PICTORIAL 3

Pictorial 3 shows the location of switch S401. This drawing shows switch S401 set for:

MODE	0		SWIT 2		SE0	CTI(5	ON 6	7
4800 Baud No Parity Odd Parity Normal Parity Full Duplex	0	1	0	1	0	0	0	1



PICTORIAL 4

Remember that, as you look at switch S401 from the front of the Terminal, you select the one (1) positions of the switch by pushing the switches down, and you select the zero (0) positions by pushing the switches up.

Pictorial 4 shows the normal switch settings for switch S401. Each function is explained in the following text.

Baud Rate

You can select any of 13 different baud rates (110-19200). To do this, place sections 0, 1, 2, and 3 of switch S401 to the proper positions as shown below. The baud rate will be initialized (or updated) during power-up or upon Terminal Reset.

BAUD	SWI	TCH	SECT	ION
RATE	0	1	2	3
N/A	0	0	0	0
110	1	0	0	0
150	0	1	0	0
300	1	1	0	0
600	0	0	1	0
1200	1	0	1	0
1800	0	1	1	0
2000	1	1	1	0
2400	0	0	0	1
3600	1	0	0	1
4800	0	1	0	1
7200	1	1	0	1
9600	0	0	1	1
19200*	1	0	1	1

Parity

When no parity is selected, you can set the even and normal parity switch sections to either position since they will be ignored. You can program the ACE (Asynchronous Communication Element) to either generate or eliminate the parity bit. Section 4 of switch S401 selects the parity bit.

Down (1) = Parity Up (0) = No Parity

Heath Software does not check parity.

Odd/Even Parity

If section 4 = 1, then section 5 of switch S401 selects odd or even parity.

Down (1) = Even Parity Up (0) = Odd Parity

Normal/Stick Parity

If section 4 = 1, then section 6 of switch S401 sets the ACE to transmit and receive either stick or normal parity.

Down (1) = Stick Parity Up (0) = Normal Parity

Half/Full Duplex

Section 7 of switch S401 selects either full or half duplex communications between the computer and the Video Terminal.

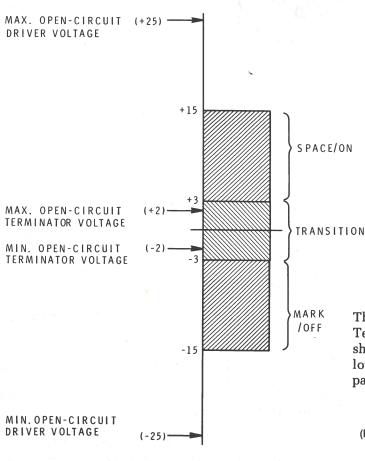
Down (1) = Full Duplex Up (0) = Half Duplex

Heath Software supports full duplex operation. Set section 7 to 1 for full duplex operation.

Proceed to the "Operation" section of this Manual.

^{*}Not presently supported (may drop characters).

NON-HEATH SYSTEM CONFIGURATION



PICTORIAL 5

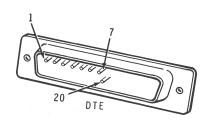
This Terminal is designed to interface with serial I/O modules that use the RS-232C standards of the Electronic Industries Association (EIA). This standard defines an asynchronous serial interface, its voltages (see Pictorial 5), its impedances, and its physical connectors.

RS-232C places all equipment into one of two general categories:

DTE — Data Terminal Equipment

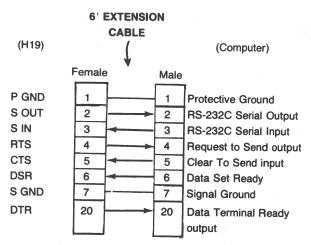
DCE — Data Communication Equipment

Computers and MODEMS are two types of DCE; while terminals, printers, and most peripherals are DTE. Always connect a DTE to a DCE. Never connect two like types together.



PICTORIAL 6

The 25-pin "D" connector on the back panel of the Terminal is a DTE (DB-25P) connector. Pictorial 6 shows the pin numbering of this connector. The following chart describes the DTE outputs of the rear panel connector.



Make sure your Serial I/O card is configured as required by your computer manual and operates at RS-232C signal levels. The baud rates of the Terminal and computer must be the same.

After you have connected the Terminal to your computer, go back and follow the instructions in the "Video Terminal Configuration" section (Page 10).

OPERATION

Pictorial 7 (Illustration Booklet, Page 1) shows the front of the Terminal. The power ON/OFF switch is located on the right rear corner of the back panel. Whenever you turn on the Terminal, allow the tube about 30 seconds to warm up. You should then see a flashing line (cursor) or block cursor (if it was selected) in the upper left-hand corner of the screen.

The keyboard allows you to send data to the computer or the screen. Most of the keys are the same as they are on most typewriters; they type the same alphanumeric characters. A clicking sound tells you that each keystroke has been processed by the Terminal. You cannot damage the Terminal by typing on the keys.

The screen contains 2000 character positions; 25 lines of 80 characters. (Only 24 lines are normally used, 1920 character positions.) Only one character can occupy a character position at any given time and it will remain there until it is erased or replaced.

When the Terminal is initially turned on, it clears the screen by placing spaces in all character positions. The cursor is the blinking horizontal line that appears at the home position. It underlines the character position where the next character will be written. (The block cursor will fill the character position.)

As shown in Pictorial 8 (Illustration Booklet, Page 2), the Terminal can be used in any one of three different modes; full duplex, off line, or half duplex. (However, half duplex is not a normal Heath mode.) The procedure for configuring the Video Terminal in any of these modes is contained in the section titled "System Configuration" on Page 9.

When the Terminal is on line, the keyboard can transmit any one of the 128 (decimal) ASCII characters (see the "ASCII Characters" chart on Page 67) to the computer. However, some of these characters will not be displayed if the computer sends them back to the Terminal. (See the chart.)

In the off line mode, the terminal is effectively disconnected from the computer and the keyboard controls the screen directly. This way, you can position the cursor $(\uparrow, \downarrow, \rightarrow, \leftarrow, \text{ and HOME})$, insert or delete characters or lines (IC, DC, IL, and DL), or erase (ERASE), without sending the codes through the computer — which could otherwise disrupt a program, etc.

Another way of controlling the screen without sending code to the computer is to use the CTRL key. Example: you want to erase the screen, but you do **not** want to transmit a code to the computer. Press and hold the CTRL key and then simultaneously type the SHIFT and ERASE keys. This tells the Terminal to erase the screen, but not to send the code to the computer. Again, you can use this procedure with the cursor keys $(\uparrow, \downarrow, \rightarrow, \leftarrow$, and home), the insert line, delete line, insert character, and delete character keys, and erase.

Whenever you use the special escape codes to enter and exit the special modes, make sure you enter the lower-case and upper-case letters just as they are called for in this Manual. For instance, type ESC p, not ESC P, to enter the reverse video mode.

The "ASCII Characters" and the "Escape Sequences" (see the "Appendix," Page 67) show the commands and special escape sequences that the Terminal sends and responds to. Your computer must contain the proper software for it to respond to and generate the codes that use these special features. Different versions of software may support different features.

The Terminal has a 128 character input FIFO (first in, first out) buffer for receiving and holding characters until the Terminal can process them. In some cases (such as when the Terminal is operating at 9600 baud in the "insert character" mode), the FIFO buffer can be filled faster than the Terminal can process the characters. In this case, the Terminal will send X OFF (control S) when the FIFO has received 112 characters. After the Terminal has processed enough characters so that only 96 characters remain in FIFO, it will send X ON, (control Q) to the host computer to indicate that it is ready to accept more characters. The host computer must be set up to handle the X ON and X OFF Cues.

When the Terminal sounds X OFF, this is only an indication that the buffer is nearly full. Characters will not be lost until after the FIFO has received a full 128 characters. At this point, more incoming characters will be lost and the bell will sound.

Three BASIC demonstration programs are included in the "Appendix" to show you how some of the H19 features are implemented in BASIC. Enter and run them if you wish.

NORMAL MODES AND KEYS

ALPHABETIC KEYS

The Terminal has the standard 26 letters of the alphabet. These keys can transmit either lower-case or upper-case codes as well as display them on the screen. You can hold either SHIFT key down or you can push the CAPS LOCK key to obtain upper-case letters.

NONALPHABETIC KEYS

The nonalphabetic keys are those with double markings. These include the numbers 0 through 9, punctuation marks, and special characters. The lower marking is generated when both of the SHIFT keys are released, while the upper marking is generated when either or both SHIFT keys are held down. The CAPS LOCK key will not shift these keys.

MISCELLANEOUS

The characteristics in the following description apply only to the Terminal's internal handling of the listed codes, which can be overriden by software.

RETURN — Moves the cursor to the first character position of the line that it is currently in. If the cursor is already at the first character position, it remains there. RETURN is a nondisplayable character.

LINE FEED — Moves the cursor down one line. LINE FEED is a nondisplayable character. If the cursor is at the bottom line, a LINE FEED causes it to remain there, but all of the data on the screen moves up one line. Data on the top line is lost as it is shifted up and off the screen.

SPACE BAR — Causes the cursor to move one character position to the right. A Space is a nondisplayable character. If you type the Space Bar when the cursor is positioned below a displayed character, the character is replaced by a space and the cursor moves one character position to the right. If you type the Space Bar when the cursor is at the right end of a line, the cursor will remain there since neither a carriage return nor a line feed is generated.

BACK SPACE — Moves the cursor one space to the left. If the cursor is at the start (left end) of a line, it will not move when you type a BACK SPACE. Heath software uses this key to delete last input character.

DELETE — Transmits the ASCII code 177Q (7FH). It is a nondisplayable character.

TAB — Software controlled to move the cursor to the next tab stop (eight character spaces) to the right. The tab stops are fixed at 9, 17, 25, 33, 41, 49, 57, 65, and 73. If the cursor is at character position 73 through 79, it will only move one character position to the right each time you type the TAB key. If the cursor is at character position 80, it will not move when you type the TAB key (unless the wrap-around feature has been selected).

ESC (Escape) — A nondisplayable character that transmits the ASCII code 033Q (1BH). This key is used in combination with other keys to enter and exit special modes. See "Special Keys and Modes" on Page 16.

For a complete listing of Heath and ANSI codes using escape sequences and their definitions, refer to the "Appendix."

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REPEAT — When you hold this key in, along with another key, it will repeat the function of the other key as long as both keys are held down. The repeat rate is approximately 15-characters per second. However, if the baud rate that has been selected is less than the repeat rate, the repeat function will operate at the slower rate.

SHIFT — When you use this key in conjuction with another key, the character printed on the upper portion of that key will be displayed. When you use the SHIFT keys in conjunction with the alphabetic keys, the upper-case character is displayed.

CAPS LOCK — When this latching key is down, the Terminal will transmit the ASCII code for, and display, upper-case (capital) alphabetic letters. It does not shift the keys with the double markings.

OFF LINE — When this latching key is down, the Terminal is inhibited from transmitting or receiving data. However, any displayable characters that you type on the keyboard will appear on the screen and any control codes that the Terminal can process will be processed.

BREAK — When you press this key, it generates a continuous "space level" at the serial RS-232 output of the Terminal. It is generally used to tell the computer that you wish to interrupt execution.

SCROLL — When this is used with Heath software, in the Hold Screen Mode, you can type the SCROLL key to instruct the Terminal to display another line of information onto the screen. You can type SHIFT SCROLL to display another 24 lines of information onto the screen.

CONTROL KEY

The CTRL key is held down in conjuction with other keys to send the 32 ASCII control codes to the computer. Refer to the "ASCII Characters" chart in the "Appendix" of this Manual for a listing of the control keys. These are non-displayable characters. The Terminal responds to only seven of the control characters from the keyboard or from the serial input port. These seven characters are:

Bell (BEL or CTRL G) — Causes the Terminal to sound an audible tone through an internal speaker.

Back Space (BS or CTRL H) — Duplicates the BACK SPACE key.

Horizontal Tab (HT or CTRL I) — Duplicates the TAB key.

Line Feed (LF or CTRL J) — Duplicates the LINE FEED key.

Carriage Return (CR or CTRL M) — Duplicates the RETURN key.

Escape (ESC or CTRL [) — Duplicates the ESC key.

(CTRL X) — Cancels the current escape sequence.

SPECIAL MODES AND KEYS

NOTE, The following descriptions give Heath mode escape sequences. For ANSI escape sequences, refer to the "Appendix."

CURSOR FUNCTIONS

Cursor Home — ESC H — [Shift 5 (HOME) of keypad] Moves the cursor to the first character position on the first line (home).

Cursor Forward — ESC C — [Shift 6 (\rightarrow) of keypad]

Moves the cursor one character position to the right. If the cursor is at the end of the line, it will remain there.

Cursor Backward — ESC D — [Shift 4 \leftarrow) of keypad]

Moves the cursor one character position to the left (backspaces). If the cursor is at the start (left end) of a line, it will remain there.

Cursor Down — ESC B — [Shift 2 (↓) of keypad]

Moves the cursor down one line. If the cursor is at the bottom line, it will remain there; however, a scroll will not occur.

Cursor Up — ESC A — [Shift 8 (↑) of keypad]

Moves the cursor up one line. If the cursor is at the top line, it will remain there; however, a scroll will not occur.

Reverse Index — ESC I — This is a reverse line feed. It causes the cursor to move upward one line. If the cursor is at the top line it will remain there. However, any text on the screen will be scrolled downward one line.

Cursor Position Report — ESC n — Reports the position of the cursor in the form of ESC Y line# column#. The following BASIC program gives an example of its use.

NOTE: The computer response in the following example depends on the position of the cursor.

```
00010 PRINT "PRESS RETURN"; CHR$(27); "n"
00020 LINE INPUT; A$
00030 B$=LEFT$(A$,1)
00040 A$=RIGHT$(A$,LEN(A$)-1)
00050 PRINT ASC(B$),
00060 IF LEN(A$)>0 THEN 30
00070 END
```

When you run the program and push the RETURN key, the computer response will be:

27 89 55 44

Here the 27 equals ESC, 89 equals Y, 55 is the line# (55-31=24), and 44 is the column# (44-31=13). (See "Direct Cursor Addressing.") Therefore, the reported cursor position is:

ESC Y line# 24 column# 13

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Save Cursor Position — ESC j — The present cursor position is saved so the cursor can be returned there later on the "Set to previously saved position" command. "Demonstration Program #2" in the "Appendix" of this Manual gives an example of this feature in a BASIC program.

Set to Previously Saved Position — ESC k — Returns the cursor to the position where it was when it received the "Save cursor position" command.

Direct Cursor Addressing — ESC Y — Allows the computer to control the position of the cursor on the screen by entering the escape code, the ASCII character which represents the line number, and the ASCII character which represents the column number.

The first line and the left column are both 32 (decimal) and increase from there. The number 32 (decimal) is used because it is the smallest value of the printing characters. All values less than 32 (decimal) are control codes, which can interfere with operating sequences of some computers.

Since the lines are numbered from 1 to 24 (from top to bottom) and the columns from 1 to 80 (from left to right), you must add the proper line and column numbers to 31 (decimal). Then convert these decimal numbers to their equivalent ASCII characters and enter them in the following order:

For example, to place the cursor at line 20, column 40, you will first have to add 31 (decimal) to the line number to find the value of the line #.

$$31 + 20 = 51$$

Then use the "ASCII Characters" chart (in the "Appendix") to find the ASCII character that corresponds to 51 (decimal). In this case, it is the number 3. Next, add 31 (decimal) to the column number to find the actual value of the column #.

$$31 + 40 = 71$$

Again, use the ASCII chart to find the ASCII character that corresponds to 71 (decimal) which is the symbol G.

To demonstrate this example, make sure the OFF LINE key is down. Then type ESC Y 3 G. The cursor should move to line 20, column 40.

If you specify a line # that does not exist on the screen, the cursor will remain in the line it is presently in. If you specify a column # that does not exist on the screen, the cursor will move to the right-most column.

"Demonstration Program #1" in the "Appendix" of this Manual shows you how this feature is used in a BASIC program.

ERASING AND EDITING

Clear Display (SHIFT ERASE) — ESC E — Erases all the information on the screen. The screen is filled with spaces and the cursor is placed in the home position.

"Demonstration Program #1" in the "Appendix" of this Manual shows you how this feature is used in a BASIC program.

Erase Beginning of Display — ESC b — Erases the display from the start of the screen to the cursor position, and includes the cursor position.

Erase to End of Page (ERASE Key) — ESC J — Erases all the information from the cursor (including the cursor position) to the end of the page.

Erase Entire Line — ESC 1 — Erases the entire line, including the cursor position.

Erase Beginning of Line — ESC o — Erases from the beginning of the line to the cursor position, and includes the cursor position.

Erase to End of Line — ESCK — Erases from the cursor (including the cursor position) to the end of the line.

Insert Line — ESC L — [Shift 1 (IL) of keypad]

Inserts a new blank line by moving the line that the cursor is on, and all following lines, down one line. Then the cursor is moved to the beginning of the blank line.

Delete Line — ESC M — [Shift 3 (DL) of keypad]

Deletes the contents of the line that the cursor is on, places the cursor at the beginning of the line, moves all the following lines up one line, and adds a blank line at line 24.

Delete Character — ESC N — [Shift 9 (DC) of keypad]

Deletes the character at the cursor position and shifts any existing text that is to the right of the cursor, and on the same line, one character position to the left.

Enter Insert Character Mode — ESC @ — [shift 7 (IC) of keypad]

Lets you insert characters or words into text already displayed on the screen. The first time you type IC, the Terminal enters the Insert Character Mode. You can then use the cursor controls to place the cursor at the point where you want to insert characters. As you type in the desired characters, any existing text directly above and to the right of the cursor is shifted to the right. This feature lets you add letters or words to existing text without having to re-type the whole text. When you finish inserting characters, type IC again to exit the Insert Character Mode. The Terminal transmits an ESC @ to enter, and an ESC O to exit the Insert Character Mode.

Exit Insert Character Mode — ESC O — Exits the Insert Character Mode. See "Enter Insert Character Mode" above.

CONFIGURATION

Reset to Power-Up Configuration — ESC z — Nullifies all previously set escape modes and returns to the power-up configuration set by switches S401 and S402 on the terminal logic circuit board.

NOTE: If characters are sent to the Terminal during this "reset" time, several characters may be lost while the Terminal is resetting. If a basic program, for example, calls for an ESC z to be printed, be sure the computer delays and does not immediately send other characters to the Terminals.

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Modify The Baud Rate — ESC r — Initially, the baud rate is set by the switches on the terminal logic circuit board. However, you can change the baud rate from the keyboard. To do this, type ESC r followed by the appropriate letter given below:

A = 110	G=2000
B=150	H = 2400
C=300	I=3600
D=600	J=4800
E = 1200	K = 7200
F = 1800	L = 9600
	M=19200*

Example: If the baud rate switches on the terminal logic circuit board are set to 4800 baud and you want to communicate with the computer at 9600 baud, just type ESC r L.

The baud rate reverts back to the baud rate set by the switches on the circuit board when you RESET the Terminal (RESET and right-hand SHIFT keys) or when you turn the Terminal off and then back on.

Set Mode — ESC x — Certain operating modes can be enabled and disabled from the keyboard. To enable the functions, type ESC x followed by the appropriate number given below:

1 = Enable 25th line. The 25th line is available as a line that is totally separate from the normally-used 24 lines. You might use this line, for example, to identify the user functions keys with labels which correspond to the function that your computer provides when it receives these function key escape codes. Or you might use it to display information concerning the status of your computer while a program is running.

The only way to place the cursor on the 25th line is to enable the 25th line and then use "Cursor Addressing." Once on the 25th line, the terminal acts like a 1-line terminal ("erase in display" commands only operate on the 25th line) until you use cursor addressing to place the cursor on one of the other 24 lines of the Terminal. This is a good place to use the "Save Cursor Position" and the "Set Cursor To Previously Saved Position" routines. With these routines, the current cursor position can be saved, your routine can address the 25th line, write information on the 25th line, and return to the "remembered" cursor location without your program having to remember that location. "Demonstration Program #2" in the "Appendix" of this Manual gives an example of these features in a BASIC program.

- 2 = No key click. This function turns off the key click.
- 3 = Hold screen mode. See "Enter Hold Screen Mode" for a description of this function.
- 4 = Block cursor. Produces a cursor that fills the entire character position.
- 5 = Cursor off. Turns off the cursor so there is no cursor at all.
- 6 = Keypad shifted. See "Enter Keypad Shifted Mode" for a description of this function.

^{*}Not presently supported (may drop characters).

- 7 = Alternate keypad mode. See "Enter Alternate Keypad Mode" for a description of this function.
- 8 = Auto line feed on receipt of CR. A line feed is automatically performed (in addition to a CARRIAGE RETURN) when a CARRIAGE RETURN is received.
- 9 = Auto CR on receipt of line feed. A CARRIAGE RETURN is automatically performed (in addition to a line feed) when a line feed is received.

Example: If you want to turn off the cursor, press OFF LINE and type ESC x 5.

These functions default back to their initial states (as set by switches S401 and S402 on the terminal logic circuit board) when the Terminal is reset (RESET and right-hand SHIFT keys) or when you turn the Terminal off and then back on again. You can also reset these functions using the Reset Mode escape codes (ESC y). See below.

Reset Mode — ESC y — Resets the "Set Mode" functions to their initial states. To reset a function, type ESC y followed by the appropriate number given below.

- 1 = Disable 25th line
- 2 = Enable key click
- 3 = Exit hold screen mode
- 4 = Underscore cursor
- 5 = Cursor on
- 6 = Keypad unshifted
- 7 = Exit alternate keypad mode
- 8 = No auto line feed
- 9 = No auto CR

See "Set Modes" above.

Enter ANSI Mode — ESC < — Enters the ANSI mode. See the "Appendix" in the rear of this Manual for the definition and descriptions of the ANSI mode escape codes.

MODES OF OPERATION

Enter Hold Screen Mode — ESC [— The Hold Screen Mode allows you to control when new information is printed on the screen. This is especially useful when you are reading lists or looking for a particular part of a program. Push the OFF LINE key to its down position and then type ESC [to enter the Hold Screen Mode. Then, after you release the OFF LINE key, each time you type the SCROLL key a new line of text will appear on the bottom line and the top line of text will scroll up and off the screen. If you type SHIFT SCROLL, a whole new page (24 lines) of text will be scrolled onto the screen. Press the OFF LINE key to its down position and type ESC \ to exit the Hold Screen Mode. Remember; in this mode, when the cursor is at the start of a line of text, the Terminal is probably waiting for a scroll command.

This mode requires that the host computer respond to XON and XOFF.

Exit Hold Screen Mode — ESC \ — Exits the Hold Screen Mode. See "Enter Hold Screen Mode" above.

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Enter Reverse Video Mode — ESC p — The characters displayed on the screen can also be displayed in reverse video, a black character on a white background. Type ESC p to enter the Reverse Video Mode, and ESC q to exit the Reverse Video Mode.

The following BASIC program shows you how to send the escape codes to the Terminal to enter and exit the reverse video mode.

```
00010 REM Reverse Video Demonstration
00020 PRINT "This is a demonstration of the ";
00030 PRINT CHR$(27);"p";
00040 PRINT "reverse video";
00050 PRINT CHR$(27);"q";
00060 PRINT " feature."
```

Exit Reverse Video Mode — ESC q — Exits the Reverse Video Mode. See "Enter Reverse Video Mode" above.

Enter Graphics Mode — ESC F — The graphics mode lets you display 33 special symbols. Refer to the "Graphic Mode Symbols" in the "Appendix" of this Manual. Type ESC F to enter the Graphics Mode. Then type any of the 26 lower-case keys or the seven other symbol keys that correspond to the graphic symbols. Type ESC G to exit the Graphics Mode. You can place the Terminal in the Reverse Video Mode while it is in the Graphics Mode to increase the number of graphic symbols.

"Demonstration Program #1" in the "Appendix" of this Manual shows you how this feature is used in a BASIC program.

Exit Graphics Mode — ESC G — Exits the Graphics Mode. See "Enter Graphics Mode" above.

Enter Keypad Shifted Mode — ESC t — The shifted functions that the keypad transmits normally require you to press and hold the SHIFT key when you type one of the keys. You can type ESC t to enter the Shift Keypad Mode so that you do not need to hold the SHIFT key to obtain the shifted functions. However, if you place the Terminal in the Shifted Keypad Mode and you need to use the unshifted functions (numbers), you will have to press and hold the SHIFT key to obtain them. Type ESC u to exit the Shifted Keypad Mode.

Exit Keypad Shifted Mode — ESC u — Exits the Keypad Shifted Mode. See "Enter Keypad Shifted Mode" above.

Enter Alternate Keypad Mode — ESC = — The codes sent to the computer from the Terminal Keypad normally include the numbers, period, ENTER, and (when shifted) some special cursor movement and editing functions. You can change these keypad codes using the Alternate Keypad Mode to transmit specific escape codes that your computer may respond to.

Type ESC = to enter and ESC > to exit the Alternate Keypad Mode.

The following chart lists the escape codes sent by the Terminal in the Alternate Keypad Mode.

KEY	HEATH ESCAPE CODE	ANSI ESCAPE CODE
0 1 2 3 4 5 6	ESC? p ESC? q ESC? r ESC? s ESC? t ESC? u ESC? v	ESC O p ESC O q ESC O r ESC O s ESC O t ESC O u ESC O v
8 9 • ENTER	ESC ? x ESC ? y ESC ? n ESC ? M	ESC O x ESC O y ESC O n ESC O M

Exit Alternate Keypad Mode — ESC > — Exits the Alternate Keypad Mode. See "Enter Alternate Keypad Mode" above.

ADDITIONAL FUNCTIONS

Keyboard Disabled — ESC } — Inhibits the output of the keyboard.

Keyboard Enabled — ESC { — A computer-sent code that enables the keyboard after it was inhibited by a "Keyboard Disabled" command.

Wrap Around at End of Line — ESC v — 81st character on a line is automatically placed in the first character position on the next line. The page scrolls up if necessary.

Discard at End of Line — ESC w — After the 80th character in a line, the characters overprint. Therefore, only the last character received will be displayed in position 80.

Identify as VT52® (ESC / K) — ESC Z — The Terminal responds to interrogation with ESC / K to indicate that it can perform as a VT52.

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Transmit 25th Line — ESC]

Transmit Page — ESC

The transmit functions (Transmit 25th Line and Transmit Page) are the same except for the source of the data transmitted. Your computer may have a special routine (which is required for this function to work) so it can accept the transmitted codes.

Basically (assuming that the mode has not changed), the data is transmitted the same as it appears on the CRT. This includes all 1920 characters (24 lines of 80 characters), or the 80 characters of the 25th line. However, it is possible that the actual number of characters transmitted will be more than 1920. If graphic characters, reverse video characters, or both are encountered, the proper escape sequence for entering the respective modes will be transmitted. When one or both of these parameters no longer apply, the appropriate escape sequence will then be sent to exit the mode.

The escape sequence which is sent is determined by whether the Terminal is in the Heath mode or the ANSI mode. The sequence will be the same as that which was sent to the Terminal (or entered from the keyboard) to cause the Terminal to enter and/or exit the reverse video and graphic character modes.

Following the transmission of the last character, a CARRIAGE RETURN is sent and the bell will sound.

If a transmit page is executed (ESC #), only lines 1 through 24 are transmitted. If you want to transmit the 25th line, you must ask for that specifically (ESC]). This operates the same as the transmit page except that only the 80 characters of the 25th line (and any necessary escape sequences) are transmitted and followed by a CARRIAGE RETURN. In the event that the 25th line is not enabled, only a CARRIAGE RETURN will be transmitted.

Special Function Keys

The eight special function keys f_1 , f_2 , f_3 , f_4 , f_5 Blue, Red, and Gray) on the top row of the keyboard transmit two-character escape codes to the computer. You can define the meanings of each of these keys to suit your particular application (your software program must recognize the particular escape codes associated with the keys). See the "Appendix."

SUMMARY OF KEYPAD FUNCTIONS

The keypad can operate in any one of four modes: normal unshifted, normal shifted, alternate unshifted, and alternate shifted. Then, within each of these modes, you can use the SHIFT key shifted or unshifted. (See "Enter Keypad Shifted Mode" and "Enter Alternate Keypad Mode.")

Normal Unshifted — This is the normal operating mode.

Example: TYPE TERMINAL TRANSMITS

3 3

SHIFT 3 DL (Delete Line)

Normal Shifted — ESC t to enter; ESC u to exit — The normal functions are inverted.

Example: TYPE TERMINAL
TRANSMITS

3 DL (Delete Line)

SHIFT 3 3

Alternate Unshifted — ESC = to enter; ESC > to exit — This is the normal alternate mode.

Example: TYPE TERMINAL
TRANSMITS

3 ESC ? s (Heath escape code)

SHIFT 3 DL (Delete Line)

Alternate Shifted — ESC t ESC = to enter; ESC u ESC > to exit — The normal alternate functions are now inverted.

Example: TYPE TERMINAL
TRANSMITS

3 DL (Delete Line)

SHIFT 3 ESC ? s (Heath escape code)

See the "Appendix" for actual codes sent and for ANSI codes.

READJUSTMENT

This section contains several adjustments that you may need to make to properly maintain your Video Terminal. You will have to remove or tilt back the cabinet top in order to reach the controls, coils, and adjustments called for in this section. To do this, refer to the inset drawing on Pictorial 1 and carefully remove the cabinet top back.

() On the terminal logic circuit board (see Pictorial 3), set section 0 of switch S402 down to its 0 position to enable the underline cursor. Set section 2 of the switch to its "1" position to enable the "wrap around" mode.

NOTE: When power is turned on, do not touch the flyback transformer, the high voltage lead, or the anode socket at the back of the CRT, as it is possible to receive an electrical shock from these areas. Also, to lessen the chances of an electrical shock while you are making adjustments, keep your other hand away from this unit and all other metallic objects.

() Plug in the line cord and set the POWER switch to on.

Refer to Pictorial 9 (Illustration Booklet, Page 2) for the locations of controls on the video circuit board.

 After a short warm-up time, a light raster should appear on the screen. If it does not, adjust G1 control R262 counterclockwise (as viewed from the left side), to cause the raster to appear.

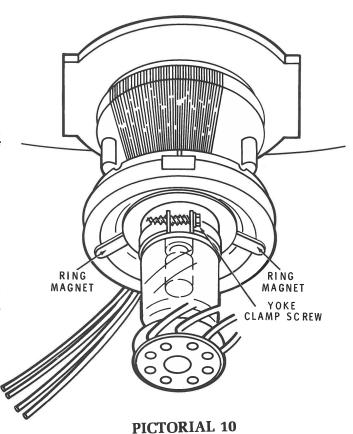
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- () If the display is slanted, loosen the yoke clamp screw slightly and slowly turn the yoke to properly line up the raster on the screen. See Pictorial 10.
- () Adjust the VERT SIZE control R219 (on the video circuit board) so the display is approximately 6" high.
- () Refer to Pictorial 10 and rotate the ring magnets on the back of the yoke to center the display on the screen.
- () Adjust BRIGHTNESS control R1 (on the rear panel) until a blinking cursor (underline) appears at the top left corner of the screen.
- () Set the OFF LINE and CAPS LOCK keys to their down positions.
- () Hold the "Z" key and the REPEAT key down and fill the screen with characters.
- () Adjust HORIZ CENTERING control R246 to center the display horizontally within the raster.
- () Adjust VERT LINEARITY control R223 so that the top and bottom rows of characters are of uniform size.

NOTE: You should make the next adjustment in a darkened room.

- () Turn G1 control R262 clockwise (as viewed from the left) until the raster just disappears.
- () If the display width is not approximately 8-1/2", adjust WIDTH coil L203 to correct the width size.

- () Adjust BRIGHTNESS control R1 (on the rear panel) to obtain the brightness that is most suitable to you.
- () Adjust FOCUS control R264 for the best focus.
- () Recheck the display for proper alignment of the screen. If necessary, rotate the yoke a small amount. Then tighten the yoke clamp screw only enough to hold the yoke from turning.
- () Set the POWER switch to OFF and disconnect the line cord.
- () Set section 2 of switch S402 (on the terminal logic circuit board) up to its 0 position.



IN CASE OF DIFFICULTY

This section of the Manual is divided into two parts. The first part titled "General Troubleshooting Information," only pertains to your Terminal if you built it from a kit. It describes what to do about difficulties that may occur during or right after you assemble the Terminal.

The second part, titled "Troubleshooting Charts," lists problems or conditions that might occur. The

"Possible Cause" column lists the components associated with the problem. This will help you relate a problem to the Schematic and Circuit Description.

Refer to the "Circuit Board X-Ray Views" (Illustration Booklet, Pages 4 thru 6) for the physical location of parts on the circuit boards.

GENERAL TROUBLESHOOTING INFORMATION

This section of the Manual applies to your Terminal only if you assembled it from a kit.

NOTE: The following checks will be most effective if you apply them to one part of the kit at a time.

- Recheck the wiring. Trace each lead in colored pencil on the Pictorial as it is checked. It is frequently helpful to have a friend check your work. Some one who is not familiar with the unit may notice something you have consistently overlooked.
- About 90% of the kits that are returned for repair do not function properly due to poor connections and soldering. Therefore, you can eliminate many troubles by carefully inspecting the connections to make sure they are soldered as

- described in the "Soldering" information at the beginning of the Assembly Manual. Reheat any doubtful connections. Be sure all wires are soldered at places where several wires are connected.
- 3. Check each circuit board foil to be sure there are no solder bridges between adjacent connections. Remove any solder bridges by holding a clean soldering iron tip between the two points that are bridged until the excess solder flows down onto the tip of the soldering iron.
- Check each resistor value carefully. A resistor that is discolored, or cracked, or shows any sign of bulging would indicate that it is faulty and should be replaced.

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- Be sure each diode is carefully installed with the banded end positioned correctly.
- Check all component leads connected to the circuit boards. Make sure the leads do not extend through the circuit board and come in contact with other connections or parts.
- 7. The components listed in the "Possible Cause" column of the "Troubleshooting Chart" are the most likely causes (but not necessarily the only cause) of a problem. When you check these components, look first for the following items:
 - Parts installed incorrectly or backwards.
 This pertains especially to diodes, elec-

- trolytic and tantalum capacitors, and integrated circuits.
- Unsoldered or inadequately soldered parts.
 Reheat the connections in the area of a problem.
- Incorrect or interchanged parts. Check the part numbers on the diodes and integrated circuits.

NOTE: In an extreme case where you are unable to resolve a difficulty, refer to the "Customer Service" information inside the rear cover of the Manual. Your "Warranty" is located inside the front cover.

TROUBLESHOOTING CHARTS

The following charts list conditions and possible causes of several specific malfunctions. If a particular part is mentioned (Q213 for example) as a possible cause, check that part and other components connected to that part to see that they are installed and/or wired correctly. Also check for solder bridges and poor connections in the surrounding area. It is also possible, on rare occasions, for a part to be faulty and require replacement.

WARNING: Measure the anode voltage only with an approved high voltage probe.

CAUTION: Never operate the Terminal unless the short black ground wire coming from the corner of the video board is connected to the CRT ground.

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POWER SUPPLY PROBLEMS

CONDITION	POSSIBLE CAUSE				
Nothing happens at turn on.	 Not plugged in. Fuse F1 blown. Primary/line cord wiring. Switch SW1 wiring. Fuseholder wiring. Power transformer T1. 				
Fuse blows.	Check primary wiring. Short circuit on power supply circuit board. Short circuit across transformer secondary. Diodes D101-D112. C1, C102-C104. U401-U405. Short between collector of Q204 and video board heat sin Incorrect fuse. Power transformer T1.				
No output from 5 V supplies, or voltage(s) too high or too low.	1. U401, U402. 2. D105-D107. 3. C103.				
No +12 V, or is too high or too low.	1. U403. 2. D101-D104. 3. C102.				
No −12 V, or is too high or too low.	1. U404. 2. D101-D104. 3. C104.				
No −5 V, or is too high or too low.	 U405. U404 (-12 V source supplies -5 V regulator). D101-D104. C104. 				
No +53 V, or is too high or too low.	1. Q201, Q202, Q204. 2. D201, D202.				
No unregulated voltages ($+65$, $+8.5$, $+18$, -18) on power supply board.	Check appropriate secondary of T1, diode bridges or filter capacitor.				
No anode voltage when other voltages are OK.	 No sync pulses coming from terminal logic board. Q213, Q214. Deflection yoke, L203, L204. C228, C232. D208. U201, U202. 				
+500 V supply is too high or too low.	1. D211. 2. C231.				
−90 V supply is too high or too low.	1. D207. 2. R259. 3. C229.				
+6 V supply is too high or too low.	1. D203. 2. R212.				

VIDEO RELATED PROBLEMS

CONDITION	POSSIBLE CAUSE
No video (blank screen).	 Brightness control R1 turned down. Anode voltage incorrect. Grid voltages incorrect (G1, G2, G4). No cathode drive. Q901, Q902. No video signal coming from terminal logic board. U406. Video circuits on logic board. D901. No sync pulses coming from logic board. D209.
Screen all white (raster).	 Grid voltages. Q901, Q902. Video circuits on logic board. Anode voltage incorrect.
Insufficient brightness.	 Q901, Q902. D203. C901 through C905. R1 (brightness control), R901, R902, R903, R904, R218, R219, R217. Grid voltages.
One bright horizontal line on screen.	 Vertical amplifier (Q207-Q212). D205. Deflection yoke (vertical). Vertical sweep generator (Q205, Q206). D204. No vertical sync pulses coming from logic board. U406.
Too much or too little height.	 Vertical amplifier or sweep generator. C213. R242. R219 (vertical size) misadjusted, open, or shorted. C211.
Too much or too little width.	 Adjust width coil L203. C228, C232. Deflection yoke (horizontal), L203, L204. +53 V supply not correct. Flyback transformer T202. Q214.
Filament does not glow.	 No horizontal sync pulses coming from logic board. Filament winding of T202 (brown wires). R257.
Horizontal centering does not work.	1. U201. 2. R246. 3. C221.
No horizontal sweep, but sync pulses are present at P202-1.	 D206. U201, U202. Q213, Q214. T201. +6 V supply not correct. C226. D208. +53 supply not correct. Deflection yoke, L203, L204.
Vertical display jitter	1. C208, C209.

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SHIPPING INFORMATION

In an extreme case where you are unable to resolve a difficulty, you may want to take your Video Terminal to your local Heathkit Service Center or ship it to the Heath Company.

If you can isolate the problem to a particular circuit board, take (or send) only that circuit board for repair. This will save shipping cost and service expense.

Whenever possible, take your Video Terminal (or circuit board) to your local Heathkit Electronic Center for service. Consult your Heathkit Catalog for the locations of the Electronic Centers.

However, if it becomes necessary to ship the complete unit to the Heath Company, refer to the "Customer Service" information inside the rear cover of the Manual and securely pack the Video Terminal. Be sure to close the top and latch it in place.

IMPORTANT: Include the following information with your Terminal. It will be helpful in diagnosing and repairing your unit.

- A. The problem you are having.
- B. Name and model of your computer system.
- C. Baud rate.
- D. System configuration.
- E. Any additional information that will help describe your system.

CIRCUIT DESCRIPTION

Refer to the fold-in Schematic Diagram and the Block Diagram (Illustration Booklet, Page 3) while you read this "Circuit Description."

To help you locate parts in the Terminal or on the Schematic, the circuit component numbers (R1, C101, L301, etc.) for resistors, capacitors, coils, transistors, and integrated circuits are in the following groups:

0-99 Parts mounted on the molded cabinet base or front panel.

100-199 Parts mounted on the power supply circuit board.

200-299 Parts mounted on the video circuit board.

300-399 Parts mounted on the keyboard circuit board.

400-499 Parts mounted on the terminal logic circuit board.

900-999 Parts mounted on the video driver circuit board.

POWER SUPPLY CIRCUIT BOARD

The primary circuit of the power supply consists of slow-blow fuse F1, ON/OFF switch SW3, 115 V/230 V switch SW1, NOR/LOW line switch SW2, and the primary windings of transformer T1.

The red secondary windings of transformer T1 supply AC to diode bridge rectifier D109-D112. The 65-volt rectified output of the bridge is filtered by capacitor C1. It is used to power the video circuits.

The yellow secondary winding of T1 supplies AC to the diode bridge rectifier D105-D108. The rectified output of the bridge (8.5 VDC) is filtered by capacitor C103 and is used on the logic circuit board.

The green secondary windings supply center-tapped 30 VAC to diode bridge rectifier D101-D104. The rectified outputs of the bridge (\pm 18 VDC) are filtered by capacitors C102 and C104. These outputs are used on the terminal logic circuit board.

INTERCONNECTION AND GROUNDING

The three power supplies (+65, +8.5, and ± 18) are not interconnected on the power supply circuit board. Instead, they pick up their appropriate grounds at the circuit boards they power. The +65-volt video supply connects to + and ground points on the video circuit board. The external conductive coating of the CRT and the CRT socket arc-ring both connect directly to the video circuit board ground.

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The +9-volt and ± 18 -volt supplies connect directly to the terminal logic circuit board with no common grounds until they meet at the circuit board.

This grounding method produces two independent operating systems that do not interact with each other except through the signal ground and sync/video inputs. In the event of a CRT arc, the arc discharge current is confined to the video circuit board and it does not induce transients into the logic circuits.

The logic/video system is also floating with respect to the ground wire to the power cord. The protective ground input (pin 1) of the EIA RS232 connector connects to the power cord ground, along with all the exposed metal surfaces.

The signal ground input (pin 7) of the EIA RS232 connector connects to the terminal logic circuit board ground.

VIDEO CIRCUIT BOARD

POWER SUPPLY

The unregulated 65-volts DC from the power supply circuit board enters the video circuit board at plug P202, pins 2 and 3. Assume that the Terminal has just been turned on and the output of the +53-volt regulator is at zero volts. The base current of Q201 is supplied through resistors R201, R202, and R203. The collector current of Q201 causes Q202 to turn on and supply current to the base of Q204. As the output voltage at the emitter of Q204 rises, D202 begins to supply current to zener diode D201 through resistor R202. D201 stabilizes at 12.8 volts and provides a reference for the output voltage. The divider formed by resistors R207 and R208 samples the output voltage as it continues to rise, and applies a fraction of the voltage to the emitter of Q201. When the emitter voltage of Q201 reaches 12.15 volts (the 12.8-volt supply minus the internal base-to-emitter drop of .65 volt), its collector current is reduced to a value that keeps the output voltage stabilized at +53 volts.

The current through R211, supplied to the load by Q204, generates a voltage that is applied through current limiting resistor R209 to the back of Q203. If the current thus developed exceeds about 1.1 amperes, Q203 turns on and shunts current from the base of Q202, which, in turn, prevents the output current from exceeding 1.1 amperes.

D203 and R212 form another zener regulator that supplies 6.2 volts DC to the video driver circuit board and 6 volts DC to the horizontal section through R213.

VERTICAL SECTION

The vertical portion of the video circuit board consists of two sections, a sweep generator and an amplifier.

The sweep (or ramp) generator consists of C208, C209, R221, and Q205. Capacitors C208 and C209 charge to +53 volts through resistor R221 to generate the ramp. This ramp voltage is applied to the anode of Q205, a programmable unijunction transistor. The gate of the unijunction is biased at a voltage determined by R215, R216, D204, and R217. When the anode voltage charges to the gate voltage, Q205 conducts and discharges C208 to ground through L201. As the discharge current decreases to zero, the unijunction stops conducting and the capacitors start to charge again through R221.

The ramp voltage is applied to the base of Darlington voltage follower Q206. The emitter voltage of Q206 is fed back to the junction of C208 and C209 to linearize the exponential ramp. Resistor R222 and Vert Linearity control R223 determine the amount of correction applied to the ramp. The amplitude of the ramp is determined by R218 and the Vert Size control, R219.

The free-running frequency of the oscillator is slightly less than 50 Hz, the normal sweep rate. Vertical sync pulses, which enter the circuit board at plug P202, pin 6, are coupled through C206 and D204 to the gate of transistor Q205. The negative-going pulse lowers the gate voltage below the anode voltage and Q205 immediately conducts, discharging C208 and

C209 before the free-running trip point is reached. This increases the oscillator frequency to 60 Hz (or 50 Hz if you set section 7 of switch S402 on the terminal logic circuit board to "1"). Each succeeding sync pulse keeps the oscillator synchronized with the vertical sync signal generated by the CRT controller on the logic circuit board.

The amplifier portion of the vertical circuitry is composed of Q207, Q208, Q209, Q210, Q211, and Q212.

Under steady-state conditions, with no ramp signal applied to the base of transistor Q208, the collector currents of Q207 and Q208 are determined by bias string R225, R226, R227, R228 and emitter resistors R229 and R231. The collector current of Q207 is nominally 3 milliamperes, and the collector current of Q208 is nominally 2 milliamperes. The difference (1 milliampere) between the two, supplies base current to driver transistor Q209, which drives output transistors Q211 and Q212. Diode D205 and resistor R237 bias transistors Q211 and Q212 so that there is enough idle current to eliminate crossover distortion. Transistor Q210 is a current source that provides base current for O212 and the bias network, D205 and R237. The output voltage at the junction of R239 and R241 is fed back to the bias string through R234 to keep the output stable at about 25 volts.

When the ramp signal is applied to the input of the amplifier through C211, the collector current of Q208 is varied as a function of the amplitude of the ramp voltage. The difference between the currents of Q207 and Q208 drives the outputs through Q209. The output voltage is fed through C216 to the vertical deflection yoke. Resistor R242, which is in series with the yoke, generates a voltage proportional to the yoke current. This voltage is fed back to the base of Q207 (negative feedback), which changes its collector current to keep the yoke current directly proportional to the input ramp voltage.

HORIZONTAL SECTION

The horizontal portion of the video circuit board consists of three sections:

Time delay and pulse shaping.

Horizontal deflection.

High voltage supplies.

The time delay and pulse shaping circuits are triggered by the horizontal sync pulses that come from the logic circuit board. They generate a time delay that provides horizontal centering and a pulse of the proper width to drive the horizontal sweep system.

The horizontal deflection system transfers energy from the power supply to the yoke in order to sweep the beam across the face of the CRT. The high voltage supplies generate the anode and grid voltages that operates the CRT.

TIME DELAY AND PULSE SHAPING

The horizontal sync pulses enter the circuit board at plug P202, pin 1. These pulses are then coupled through R243, C217, and D206 to U201. The trailing edge of each pulse triggers U201, a timer used as a monostable multivibrator, causing the output (pin 3), to go high. The width of the output pulse is determined by C221, R247, and Horizontal Centering control R246. When the output pulse from U201 goes low, it triggers another timer used as a monostable multivibrator, U202. The 20 microsecond output pulse of U202 (pin 3) is determined by C223 and R249. This pulse drives horizontal driver transistor Q213.

HORIZONTAL SWEEP AND HIGH VOLTAGE

Transistor Q213 and driver transformer T201 drive horizontal output transistor Q214, which, in turn, drives the horizontal output transformer (flyback transformer) and the yoke. The positive-going pulse from U202 is coupled through the parallel combination of R251 and C224 to the base of Q213. During the time the pulse is high, the collector current of Q213 flows through the primary of T201. The phasing of the transformer is such that the secondary output voltage during this time is negative and keeps Q214 turned off. While Q213 is turned on and current flows through the primary, energy is stored in T201.

When the output pulse from U202 returns to zero volts, Q213 turns off, its collector current decreases to zero, the secondary voltage of T201 goes positive, and Q214 starts to conduct. The energy stored in the transformer is converted to base current and keeps Q214 turned on for the rest of the cycle. The transformer inductance, R254, R255, C226, and L202 control the base current decay and insure the best efficiency of the output transistor.

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Transistor Q214 is a switch that controls the flow of energy through the deflection components. When Q214 is turned on, current flows from the power supply through the primary of horizontal output transformer T202 and through the horizontal yoke, L203, L204, and C232 to ground. During this time, the yoke current increases linearly and the beam is deflected to the right of the screen. When it reaches the right edge, driver transistor Q213 turns on and output transistor Q214 turns off. The energy that was stored in the yoke (along with the energy stored in the primary of T202) is transferred to C228 in the form of a half-wave voltage pulse with an amplitude of 550 volts. During this cycle, the current through the yoke goes to zero and the beam returns to the center of the screen.

Capacitor C228 now discharges into the yoke, inducting a current in the opposite direction, deflecting the beam to the left side of the screen. As the voltage across C228 decreases to zero volts, the resonant circuit of C228, the yoke, and the primary of T202 tries to oscillate in a negative direction. The energy transferred to the yoke by C228 now provides the sweep current for the first half of the scan and charges C232 via damper diode, D208.

Shortly before the beam reaches the center (before the yoke current reaches zero), transistor Q213 is turned off by U202 and Q214 is turned on. For a brief period, both D208 and Q214 are conducting in opposite directions. D208 is conducting the yoke current and Q214 is conducting the primary current of T202. Transistor Q214 turns on early to guarantee a smooth transition from negative to positive yoke current.

The value of C232 is chosen to provide "S" shaping of the current waveform through the yoke. This compensates for stretching at the left and right edges of the screen. Since the deflected beam sweeps a wider area at the edges than it does at the center for a given deflection angle, the current is decreased slightly at the left and right edges.

Width coil L203 is in series with the yoke and its reactance can be adjusted to change the total current through the yoke. If its reactance is high, the yoke current is slightly decreased and the scan width is reduced. If its reactance is low, the scan width is increased.

Horizontal linearity coil L204 is a nonlinear inductor that provides further linearity correction that cannot be provided by C232 alone.

HIGH VOLTAGE SUPPLIES

The flyback voltage pulse developed at the collector of Q214 during the horizontal retrace is rectified by D211 and C231 to provide approximately 500 volts DC. This voltage, which is filtered further by R266, C235, C236, and C237 is coupled through R909, on the driver circuit board, to the CRT grid 2 (G2).

The same flyback pulse is transformer coupled to the secondary of T202 and rectified by D207 and C229 to generate a -100-volt DC supply.

Resistor R265 and Focus control R264 form a voltage divider between the +500-volt and the -100-volt supplies to provide a bias voltage for grid 4 (the focus grid). This voltage is coupled through R267 and R908, on the driver board, to G4 on the CRT.

Another voltage divider consisting of D209, R261, and G1 control R262, between the +55-volt and -100-volt supplies, provides a bias voltage for grid 1 of the CRT.

The flyback pulse is also coupled to another secondary of transformer T202, the high voltage winding. The output pulse from this winding is about +15,000 volts. It is rectified by D1 (in the anode lead) and filtered by the internal capacitance of the CRT to provide the anode (or accelerator) voltage for the CRT.

Occasionally, the voltage stored in the internal capacitance of the CRT arcs over to the other electrodes. An arc ring built into the tube socket, and C233 (a capacitor with a parallel spark gap), in conjunction with driver circuit board series resistors R904, R907, R908, and R909, limit the amount of the arc energy on the video circuit board to a safe value.

Flyback transformer T202 also has a filament winding that supplies 6.3 volts AC at 450 milliamperes to power the CRT filament.

VIDEO DRIVER CIRCUIT BOARD

The voltages for the CRT, except for the anode supply and deflection voltages, are either generated on or pass through the video driver circuit board. The CRT 6.3 VAC voltage originates on the video circuit board and passes directly through the video driver circuit board to the CRT. The filament voltage is RF-bypassed to ground on the driver board by capacitors C907 and C908. A common ground also is routed from the video board through the driver board, and forms an arc-ground to the cathode and grid circuits of the CRT.

The video amplifier is a conventional cascade amplifier. The video signal is routed onto the board from rear panel Brightness control R1 and through resistor R905 to the base of transistor Q902. The base of transistor Q901 is biased by the 6.2-volt supply coming from the video circuit board. The signal at the collector of Q901 is coupled through resistor R904 to the cathode of the CRT. Choke L901, in series with collector load resistor R903, provides high frequency compensation.

Grid voltages for the CRT are routed through three, series-connected, current-limiting resistors on the driver board, R907 to grid 1, R908 to grid 4, and R909 to grid 2.

TERMINAL LOGIC CIRCUIT BOARD

The terminal logic board consists of seven functional blocks:

1	Power	cunn	ioc
1.	rower	SUDD	ues.

- 2. Keyboard encoder and configuration logic.
- 3. Processor/CPU.
- 4. Master clock and system logic.
- 5. Communications.
- 6. CRT and memory control.
- 7. Display memory, character generator, and video control logic.

The integrated circuits in each block are numbered as follows:

U401-U405 Power supplies.

U426, U427, U429, U431, U434, U435, U440-U442	Master clock and system logic.
U413, U428, U430, U432, U433, U436-U439	Processor, ROM, RAM, processor control logic.
U443-U450	Keyboard encoder and configuration logic.
U452-U454	Communications and I/O drivers.
U414-U418	CRT and memory control.
U406-U411, U419-U425	Display memory, character generator, and video control

logic.

POWER SUPPLIES

Integrated circuits U401 and U402 provide two regulated 5-volt supplies. U401 supplies 5-volts DC for the left half of the circuit board, while U402 supplies the right half of the circuit board. U403 supplies +12 volts DC, U404 supplies -12 volts DC, and U405 supplies -5.2 volts DC. These integrated circuits are internally protected against short circuits, overloads, and high temperatures. Capacitors C402, C404, C407, and C411 at the inputs of the regulators stabilize the supplies, while capacitors C403, C405, C408, C412, and C413 improve the transient response of the regulators. C412 serves as the input stability capacitor for U405 and as the output capacitor for U404.

MASTER CLOCK AND SYSTEM LOGIC

Clock And Scalers

The master clock is a 12.288 MHz crystal-controlled oscillator. Crystal Y401, with C419, C421, and U426E form the oscillator. The series combination of C419 and C421 serve as the load capacitance for the crystal. U426E is the gain stage. Resistors R408 and R409 bias U426E into its linear region, while C418 bypasses any AC feedback through the two resistors. The output of the oscillator is buffered by U426D to prevent loading on the output from changing the oscillator frequency. This output is the "dot clock" and it is used by the shift register to shift dot information to the screen.

The dot clock also drives divide-by-16 counter U427, which generates 1.536 MHz pulses. This is called the character clock. Each pulse corresponds to one character on the screen. U427 is a synchronous presettable counter that is loaded with a binary eight (1000). It counts dot clock pulses until its output reaches binary fifteen (1111). During the fifteenth count, the ripple carry output (pin 15) goes low. This pulse, which is inverted by U426F, puts a logic one on the load input (pin 9). The next positive-going clock cycle reloads a binary eight back into the counter and the cycle repeats. The Q_c output (pin 12) generates a 1.536 MHz pulse that serves as the clock (pin 21) for CRT controller U417. It is inverted by U412D. These two signals are referred to on the Schematic as C and \overline{C} . The Q_B output (pin 13) generates a 3.072 MHz signal that drives the clock input (pin 16) of the ACE (U452).

The dot clock also drives U429. U429 is a divide-by-six and divide-by-two scaler. The clock drives the B input (pin 1), and the Q_D output (pin 8) generates a 2.048 MHz clock signal for CPU (U430). The Q_D output (pin 8) also drives the A input (pin 14). The Q_A output (pin 12) in turn drives the input of binary scaler U440.

The output of U440 provides a 128 kHz clock (pin 6) for the keyboard encoder, U444 and a 1 kHz signal (pin 14) for the audible bell signal.

System Control Logic

The system control logic consists of I/O and memory decoding, power-up and manual reset circuits, and the bell and key clock circuits.

I/O and memory decoding are accomplished by three-to-eight line decoders U442 and U435, respectively. U442 decodes address bits A5, A6, and A7 to generate eight I/O addresses:

1.	Keyboard encoder
2.	Keyboard status240 $(A0_H)$
3.	CRT controller
4.	Power-up configuration (primary)000 (00_H)
5.	Power-up configuration (secondary)040 (20 _H)
6.	ACE (communications)
7.	Bell enable
8.	Key click enable300 (CO _H)

Decoder U442 is enabled only during an I/O read or write operation to eliminate the possibility of false decoding on a refresh address coming from the Z80.

U435 decodes address bits A14 and A15 to generate three memory addresses:

1.	Program ROM	$.000.000$ $(00\ 00_H)$
2.	Scratchpad RAM	.100.000 (40 00 _H)
3.	Display memory	.370.000 (F8 00 _H)

Whenever the Z80 performs a read or a write operation it will either write to or read from one of these memory or I/O addresses.

When the Terminal is first turned on, the CPU, CRT controller, ACE, and keyboard control logic are cleared by the master reset signal. U431A, R412, C422, and D401 form the power-up reset circuit. When power is first turned on, C422 has no charge and temporarily holds pin 2 of U431A at logic zero. The output of U431A goes high and is inverted by U431B. The two outputs are the true and the complimented reset pulses. As C422 charges through R412, it pulls the input of U431A high, turning off the reset pulses.

A manual reset can also be accomplished if you simultaneously press the Reset and right-hand Shift keys on the keyboard. U446E and U446B are connected to those keys and they drive the inputs of U431D. The output of U431D (pin 11) is coupled through R413 to pin 1 of U431A. R413 and C423 form a de-bounce circuit for the Shift and Reset keys. When the output of U431D goes low, the input of U431A is also pulled low. This generates a reset pulse.

The CPU, under the control of the ROM program, can cause a bell tone or a key click to sound through the speaker. When the CPU addresses I/O port 340Q (0E0H), pin 7 of U442 triggers one-half of monostable U441. Its output goes low for about 200 milliseconds, causing the output of U431C to go high. This logic 1 is NANDed in U434C with the 1000 Hz signal coming from U422. The output of U434C drives speaker SP1. Diode D402 keeps the output of U434C from being driven above 5-volts at turn-off by the inductive reactance of the speaker.

When the CPU addresses I/O port 300, pin 9 of U442 triggers the other half of U441. Its output (pin 7) goes low for about six milliseconds and turns on the 1000 Hz tone. This short duration causes the tone to sound like a click.

PROCESSOR

The processor section of the Terminal consists of the Z80 processor (U430, or CPU, central processing unit), ROM (read only memory), RAM (random access memory), and processor control logic.

Processor/CPU

The heart of the terminal logic circuit board is the Z80 CPU. It acts as a scheduling or dispatching service for the data coming into or originating from the Terminal. It examines the data it receives and determines what, if anything, it should do with it. If the data comes from the ACE (U452), for example, the Z80 will compare the ASCII word with a set of conditions determined by the ROM program, and then write the word into the appropriate memory or I/O port. If the ASCII word is a bell signal, the CPU addresses I/O port 340Q (0E0H), and the bell tone sounds through the speaker. If the word is the letter "B", the CPU performs a memory write to the current cursor position in the display memory. If the data from the ACE is a nonvalid character or a string of characters, the CPU simply ignores the data and does nothing.

The ROM program that directs the CPU is rather long and complex, but the mechanics of the process are easy to follow. The 2.048 MHz clock signal drives the clock input (pin 6) of the CPU through U426A. This steps the CPU through an internal "Machine" cycle that starts with a fetch instruction. It executes the remainder of its instructions by stepping through a precise set of a few basic instructions. These include memory read, memory write, I/O read, I/O write, and interrupt acknowledge. The basic thing to remember is that the ROM program directs the Z80 to make decisions and move data from place to place within the circuit board. Without the CPU and ROM, the decisions and data movement would have to be accomplished with hard-wired logic packages.

ROM

The read only memory, U437, is $4K \times 8$ -bit (32768 bit) ROMs. Its twelve address inputs connect to A0 through A11 of the address bus and its eight data outputs connect to D0 through D7 of the data bus. U413A, U413B, and U434D decode the ROM select line coming from memory decoder U435.

RAM

The random access memory for the Z80 scratchpad consists of U438 and U439, 256×4 -bit RAMs. This scratchpad RAM provides temporary data storage for the Z80. The address inputs to each IC connect to A0 through A7 on the address bus. The lower four bits of data (D0-D3) are provided by U438; the upper four bits (D4-D7) are provided by U439. The select signal comes from U435.

Processor Control Logic

The processor for the Terminal requires some additional circuitry to control the interrupt process, and to provide a wait cycle for the keyboard encoder, U444, which is slow in responding to a read cycle.

U432C is a 2-input NOR gate that monitors the INTRPT output of the ACE (U452) and pin 6 of U447B (the keyboard INTRPT). When either INTRPT output goes high, the output of U432C goes low and signals the INT input (pin 16) of the Z80 that data is available from the ACE or keyboard.

U433, U432A, and U432B form a counter that drives the WAIT input (pin 24) of the Z80. Whenever the Z80 performs an I/O read at the keyboard encoder, pin 11 of U442 drives the "reset to zero" inputs (pins 12 and 13) of U433. The Q_A and Q_B outputs (pins 9 and 5) of U433 drive the inputs of U432B, a 2-input NOR gate. The output of U432B holds the Z80 WAIT input low whenever the Q_A or Q_B outputs of the counter are high. This generates a total wait of four clock cycles (one wait cycle is automatically inserted by the Z80 on an I/O instruction) to allow the output buffer of U444 to turn on. When the Q_C output (pin 4) of counter U433 goes high, it drives the input of U432A high. This forces the output low and turns off the A input (pin 10) of U433. The Q_A and Q_B outputs now go

low and the wait signal is no longer present. The Z80 then finishes up the I/O read cycle (pin 11 of U442 goes high) and the counter is reset to zero and held there until the next keyboard read.

U428 provides a nonmaskable-interrupt (NMI) that operates under the control of the ROM program. The NMI routine is used when the program wants to read something into the CRT Controller (or CRTC) during the vertical blanking period. The data input of U428A is driven by A2 of the address bus. The T, or clock, input is driven by the complemented CRT controller I/O select that comes from pin 12 of I/O decoder U442 through U412C which provides the complement of the signal. When the program wants to write during vertical retrace, it addresses the CRT controller while holding A2 high. The Q output of U428A is clocked high and drives the reset input of U428B high. The vertical sync signal from U417 drives the T input of U428B and clocks the \overline{Q} output low as soon as the sync signal begins. The NMI input of the Z80 goes low and the program immediately jumps to the "update CRTC'' routine. Part of that routine will write a zero to the data input of U428A to clear the NMI signal.

KEYBOARD ENCODER AND CONFIGURATION LOGIC

Keyboard Encoder

The keyboard of the Terminal consists of single-pole, single-throw switches in a matrix that is scanned by keyboard encoder U444. Outputs X1 through X9 go high, in sequence, and drive one of the Y1 through Y10 inputs if one of the switches is depressed. The encoder uses the X and Y information to generate a unique binary code for each matrix intersection, and this code is latched internally when a key is depressed. The encoder generates a data strobe (DS), which comes from pin 13 of U444, for each key closure. DS clocks the T input (pin 3) of U448A and the \overline{Q} output of U448A goes low. The Q output drives an input of U447B. The output of U447B an INT signal, is coupled to the Z-80 (pin 16). When the Z80 services the interrupt at I/O port 200Q (80H), pin 11 of U442 clears U448A (through U447C and U446A) and the INT signal is removed. Pin 36 of U444 is also a binary data output and it is latched in U448B by the I/O read at 200Q (80H). The keyboard interrupt routine also checks the keyboard status in another I/O read opera-

tion. The keyboard status check reads the state of the following:

- 1. Control key.
- 2. Shift keys.
- 3. Repeat key.
- 4. Break key.
- 5. Off-line key.
- 6. Caps Lock key.
- 7. Data Strobe.
- 8. Data bit latched in U448B.

The ROM program uses this information in conjunction with the encoder data to determine the routing of the data within the Terminal. Pin 10 of I/O decoder U442 drives enable inputs (pin 19) of buffers U449 and U450 to put the status information on the bus. The Caps Lock, Break, Off Line, Control, Repeat, and Shift (left) keys are connected directly to the inputs of these buffers. The outputs of U448A and U448B are also connected to the inputs of the buffers.

The binary data outputs of the keyboard encoder drive the address inputs (A0-A7) of ROM U445. U445 converts the binary data from the keyboard encoder to ASCII data. The data outputs of U445 drive the D0-D7 bits of the data bus. The chip select input (pin 18) of U445 is driven by pin 11 of U442 (the I/O decoder).

When the Repeat key is held down, the input of U446D is low and its output is high. This enables the repeat rate oscillator, U447A, R437, C481, and Q402. The repeat frequency, approximately 15 Hz, is determined by R437 and C481. When the Repeat key is released, the output of U446D goes low, forcing the output of U447A high and disabling the repeat function.

The two shift keys are NORed together in U447D. Its output drives the shift input (pin 21) of U444. When the Control key is typed, the output of U446F is forced high, which drives the control input (pin 19) of keyboard encoder U444.

Configuration (Power-up) Logic

When the system is first turned on, the ROM program must program the ACE (U452) for the baud rate and parity that you selected on switches S401 and S402. The program addresses I/O port 000Q (00H) and pin 15 of I/O decoder U442 drives enable inputs of U449 and U450 to put the information selected by the switches on the bus. The program then interprets the data and configures the ACE accordingly. I/O address 040Q (20H) is used in a similar manner. Pin 14 of the I/O decoder U442 enables buffer U443 and puts the data from S402 on the bus.

COMMUNICATIONS AND I/O DRIVERS

The Terminal talks to the "outside world" through an Asynchronous Communications Element (ACE) and EIA RS-232C compatible line drivers and receivers. The ACE (U452) converts parallel ASCII data to serial data and drives the communications line through line driver U453. The ACE also converts serial data coming from line receiver U454 into parallel ASCII data. The ACE puts this data on the bus when the ROM program requests it.

ACE/UART

U452 is an Asynchronous Communications Element that performs the following functions:

- 1. Converts data from parallel to serial and vice versa.
- Divides a master clock frequency by a programmed divisor to generate a desired baud rate.
- 3. Programs the data characteristics, parity, stop bits, and character length.

The characteristics of the ACE must be programmed into the internal registers of U452 by the ROM program through the address and data busses. Bidirectional data bits (pins 1-8) of U452 connect to the system data bus. The address inputs (pins 28, 27, and 26) connect to the system address bits A0, A1, and A2. When the ROM program addresses I/O port 100Q (40H), pin 13 of I/O decoder U442 selects the $\overline{CS2}$ input (pin 14) of the ACE. The Z80 can then read or write data by enabling the data input and data output strobes at pins 21 and 18 (\overline{DISTR} and \overline{DOSTR}) of U452.

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When the ACE receives a complete serial word from the EIA interface, it signals the Z80 that there is data available by pulling the Z80 $\overline{\text{INT}}$ input (pin 16) low. The Z80 then examines the internal status and data registers of the ACE, reads the data word, and routes it to the proper device within the Terminal.

I/O Drivers

The standard EIA interface communicates by means of a serial stream of voltage levels that correspond to logic ones and zeros. A logic one (or mark) on the data lines is a voltage between -5 and -15 volts. A logic zero on the data lines is a voltage between +5 and +15 volts. On the control lines (DTR, RTS, RLSD, DSR, CTS), a voltage between +5 and +15 volts is considered to be ON, and a voltage between -5 and -15 volts is considered to be OFF.

U453 is a standard EIA line driver. A logic one on the input of U453C drives the transmit data line to an EIA logic one, or "mark." A zero on the input forces the line to an EIA zero, or "space." U453B and U453D drive control lines DTR (Data Terminal Ready) and RTS (Ready to Send) in a similar manner.

U454 is a standard EIA line receiver. The receive data line drives the input of U454A, which converts the EIA voltages to TTL levels and drives the serial input of the ACE. Likewise, the RLSD, DSR, and CTS line signals drive the inputs of U454B, U454D, and U454C, respectively. The outputs drive the appropriate control inputs of the ACE.

The I/O connector on the back panel of the Terminal is a standard 25-pin D-type plug with the data and signal line connected as follows:

- 1. Protective or chassis ground.
- 2. Transmit Data (TX data).
- 3. Receive Data (RX data).
- 4. Request To Send (RTS).
- 5. Clear To Send (CTS).
- 6. Data Set Ready (DSR).
- 7. Signal ground.
- 8. Received Line Signal Detector In (RLSD).
- 20. Data Terminal Ready (DTR).

CRT AND DISPLAY MEMORY CONTROL

The heart of the video logic system is the CRT controller. This device generates all of the sync and blanking signals and display memory addresses for the video system. The memory control is used to select either the address coming from the CRT controller or the address bus, and to synchronize read and write pulses.

CRT Controller

The CRT controller, U417, is a fully programmable device that is set up by the ROM program during power-up. Its bidirectional data bits (pins 33-26) connect to system data bits D0-D7. Its address or programming inputs come from the following four input pins:

- Pin 22. Read/Write (R/\overline{W}) Determines whether the controller's internal register file is to be written to or read from. A write is a logic zero.
- Pin 24. Register Select (RS) Selects either the address register (RS=0) or one of the data registers (RS=1) of the internal register file.
- Pin 25. Chip Select (CS) A zero sets the CRT controller to read or write the internal memory file.
- Pin 23. Enable (E) Enables the I/O buffers and clocks data to and from the CRT controller. Data is clocked on the falling edge of the enable signal.

The internal registers are written to or from by means of the address register. The Z80 sets up the programmable registers by first writing a register number into the address register when the register select input is low. It then performs a write operation when the register select input goes high.

Each of the CRT controller's registers is programmed at power-up with appropriate data to generate the SYNC, timing, and refresh signals. The memory address outputs (MA0-MA10) drive the address of the display RAM through multiplexers U414, U415, and U416. The scan row address outputs (RA0-RA3) drive the address inputs of character generator U420. The display enable output (DISPLAY) is a logic one

whenever the CRT controller, U417, is addressing a port of the RAM during the time it should be displayed. This serves as a blanking output whenever it is a logic zero. The cursor output goes to a logic one when the RAM location being addressed is equal to the address stored in the cursor address registers.

Controller Read/Write Logic

The $\overline{\text{CS}}$ and E inputs of the CRT controller must be selected in a particular sequence to perform read and write operations to and from the controller. The enable input pulse (pin 23) must always be inside the $\overline{\text{CS}}$ pulse. When the I/O request for address 140Q (60H) appears at pin 12 of U442, the clear input of U418A goes low, and the Q output immediately drives the $\overline{\text{CS}}$ input low. The $\overline{\text{Q}}$ output drives the data input of U418B to a logic one. At the same time, U412C puts the Clear input of U418B at a logic one.

The next CPU clock pulse at pin 11 of U418B clocks the logic one at the data input through to the Q output. This delays the leading edge of the enable pulse until approximately one clock cycle after the leading edge of the CS pulse. When the I/O request at address 140Q (60H) goes away (returns to logic one), the output of U412C immediately clears U418B. U418B's Q output (pin 9) drives the E input of the CRT controller to zero. The clear input of U418A goes high at the same time, but the Q output remains low until the next CPU clock pulse at U418A's clock (pin 3) clocks the logic one at the data input through to the output, terminating the CS. This delays the trailing edge of the CS pulse until after the trailing edge of the E pulse.

Display Memory Control

The display memory control consists of an address bus multiplexer, a bidirectional bus buffer, and some gates that control the display memory write enable (WE) and chip select (\overline{CS}) inputs.

The address bus multiplexer consists of quad 2-input multiplexers U414, U415, and U416. Their select inputs are tied together and controlled by memory decoder U435. When no read or write operations are being performed on the display memory, the select inputs are at a logic one, and the memory addresses

(MA0-MA9) generated by the CRT controller drive the address inputs (A0-A9) of RAMs U408-U411. Memory address MA10, generated by the CRT controller, is used to select either the upper or the lower 1k bank of video RAM. When the Z80 addresses the memory, pin 9 of U435 pulls the select input to a logic zero, CRT controller memory addresses MA0-MA9 are disconnected from the display RAM, and address bus bits A0-A9 are connected to the RAM address inputs. The Z-80 can then read from or write into the display RAM.

Bus buffer U407 isolates the main data bus from the secondary or refresh, bus. During the screen refresh period, the data outputs of the display RAM drive the data inputs of the character generator continuously. This would prevent the processor from having access to the bus except during retrace times. However, by isolating the refresh bus from the main bus, the Z80 can have continuous access to the main bus, and the display RAM and character generator can have continuous access to the secondary bus (refresh bus). When the Z80 needs access to the display RAM, it addresses the memory, which enables U407 through pin 9 of U435, and connects the main bus directly to the secondary bus.

U412A and U412B provide the \overline{CS} signals for the display RAMs. During the screen refresh cycle, pin 11 of U414 is driven by A10 and pins 1 and 4 of U412 are logic one. The output of U412A provides the \overline{CS} for RAMs U408 and U409 and drives input pin 5 of U412B. The output of U412B is the complement of the \overline{CS} signal and it drives the \overline{CS} input of RAMs U410 and U411. During a display RAM read or write cycle, pins 1 and 4 of U412 are driven by the RD+WR signal coming (indirectly) from pin 3 of U434A. This eliminates the possibility of a contention problem on the secondary (refresh) bus between the display RAMs and buffer U407.

The write (WE) inputs of the RAMs are connected together and they are controlled by U413C. The WE (pin 8 of U413C) cannot go low unless pin 9 of U435 is low (memory is selected), the signal is delayed slightly to avoid a timing race with memory selection, and the Z-80 WR output is low.

DISPLAY MEMORY, CHARACTER GENERATOR, AND VIDEO CONTROL LOGIC

This section of the terminal logic circuit board essentially runs by itself (in conjunction with the CRT controller) after being programmed by the Z80. The CRT controller continually provides refresh addresses for the display RAM, while the output of the RAM continually provides data for the character generator and the video shift register.

Character Generator

Character generator U420 is a 2048 \times 8 (16384 bit) read only memory (ROM) that converts the ASCII data stored in the display memory into dot information for the video shift register. Address inputs A0-A3 (pin 5-8) are driven by the scan row address outputs of the CRT controller (RA0-RA3) to select a particular row of dots within a character space. Address inputs A4-A10 connect to the secondary data bus through 8-bit latch U419. These inputs use ASCII data to address the dot data stored in the ROM. The data outputs (01-08) of U420 supply video dot data to the parallel inputs of video shift register U421.

The inputs of 8-bit latch U419 connect to the secondary data bus. Data bits D0-D6 are latched into U419A and drive the character generator. Data bit D7 is the reverse video bit. It is latched in U419H and drives an input of U423A.

Video shift register U421 latches parallel dot data from the character generator at inputs A-H and shifts it out of output Q_H in synchronism with the dot clock (the dot clock drives the clock input, pin 7). The shift register is loaded (the dot data is latched) on a positive-going transition of the dot clock while the shift/load input is held low by the ripple carry coming from pin 12 of U426F. The dot data at input H appears immediately at output Q_H . The next leading edge of the dot clock shifts the data that was latched at Q_G . The next edge of the dot clock will shift the data that was latched in Q_F , and so on. After the data from Q_A is shifted to the Q_H output, the load input goes low, and the next character cycle begins.

Video Control Logic

The video control logic consists of two sections: a series, or chain, of gates and latches associated with video, cursor, and reverse video data; and a chain of gates and latches associated with blanking data.

The display enable (blanking) and cursor data from pins 18 and 19 of the CRT controller is coincident with MA0-MA10, which address the display RAM. The display enable bit is latched in U424D (after passing through AND gate U423C) by the complemented character clock pulse coming from pin 11 of U412D. The cursor bit is latched in U424F. This delays the two signals by one character time. They are delayed for one more character time by being latched in U424E and U424G, respectively. The two character delays are necessary to compensate for the delays in the display RAM/character generator "pipeline."

When MA0-MA10 address the RAM, it takes approximately 450 nS for the data to be valid at the outputs. Once it settles down, the next character clock latches it in U419. The data at the output of U419 then addresses character generator U420. The data at the output takes another 450 nS to settle, and it is latched in the shift register by the following clock pulse. (Since the character clock pulses are 650 nS apart, the RAM and character generator outputs have plenty of time to settle). This two-character delay matches the delays for the cursor and display enable, so that everything is synchronized.

The reverse video bit (D7) in the display RAM is latched first in U419, and then in U424H (after passing through AND gate U423A), so that it too arrives coincident with the video, blanking, and cursor data.

The video dot data from pin 13 of video shift register U421 and the cursor data coming from pin 16 of U424G are exclusive-ORed in U425A. This causes the cursor dots to reverse when the cursor happens to be coincident with video information, and keeps the cursor from disappearing when it occupies the same space as a character.

The video/cursor information coming from pin 3 of U425A is then exclusive-ORed in U425B with the reverse video data coming from pin 19 of U424H. When pin 19 is logic zero, the video/cursor data passes through U425B just as it is entered. If pin 19 of U424H is logic one, the data is reversed, and the character appears on the screen as black dots on a white background. The reverse video function can be disabled under the control of the ROM program when a logic zero is written into latch U422B via the address bus. Address bit A3 drives the data input of U422B, and its clock input is clocked when the CRT controller is addressed (I/O address 140Q, 60H). If the reverse video is to be ignored, the Q output (pin 9) of U422B puts pin 1 of AND gate U423A at a logic 0 and disables the reverse video bit coming from pin 19 of latch U424H.

The video/cursor/reverse data coming from pin 6 of U425B is ANDed in U423D with the display enable data coming from pin 12 of U424E. If the display enable is logic 1, the video data goes to the video circuit board; if it is a logic zero, the video is blanked.

When the Z80 performs a read or write operation on the display RAM, it disturbs the pipeline, and the data on the secondary (refresh) bus does not coincide with what should be written on the screen. Consequently, the video is blanked during a read or write. When pin 9 of memory decoder U435 goes low to select the display RAM, it also drives the clear input (pin 1) of U424. The Q output (pin 6) of U424C drives pin 9 of

AND gate U423C to a logic zero and disables the display enable. At the same time, the Q output (pin 12) of U424E drives pin 12 of AND gate U423D to a logic zero, blanking the video information coming from the video chain. The screen will blank as long as the RAM is selected.

When pin 9 of U435 goes high to deselect the RAM, U424 is no longer held cleared. The logic one at the D input of U424C is clocked through to its Q output on the next character clock pulse, and it is clocked through U424D and U424E on the next two pulses. This three-character delay gives the pipeline time to reload with valid information before the video is enabled.

The propagation delays through the various gates and latches (U421, U425A, U425B, and U424) from the edge of the character and dot clocks to their various outputs is not always constant, so another delay is used. Latch U422A acts as a mini-pipeline, clocked at the dot rate. The data input to U422A is the composite video/cursor/reverse/blanking data, and its T input is clocked by the dot clock. This 80 nS delay lets all data settle to valid states before it is sent to the video circuit board.

The sync and video signals are buffered before they leave the terminal logic circuit board. U406A inverts and buffers the video data. U406C inverts and buffers the vertical sync signal coming from pin 40 of the CRT controller. U406D buffers the horizontal sync signal coming from pin 39 of the CRT controller.

REPLACEMENT PARTS LIST

POWER SUPPLY CIRCUIT BOARD

CIRCUIT Comp. No	HEATH . Part No.	DESCRIPTION	CIRCUIT HEATH DESCRIPTION Comp. No. Part No.
CAPAC	ITORS		DIODES
C103 C102 C104	25-902 25-891 25-891	10,000 μ F electrolytic 470 μ F electrolytic 470 μ F electrolytic	See "Semiconductor Identification."

VIDEO CIRCUIT BOARD

CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION	CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
RESISTO	RS		Resistors	s (cont'd.)	
NOTE: The wise specifi	_	stors are 5%. 1/2-watt unless other-	R212 R213 R214	3-57-5 6-470 Not used	1500 Ω , 5-watt, 10% 47 Ω
R201	6-105	1 ΜΩ	R215	6-152	1500 Ω
R202	6-472	4700 Ω	R216	6-332	3300 Ω
R203	6-102	1000 Ω	R217	6-104	100 kΩ
R204	6-682	6800 Ω	R218	6-223	22 kΩ
R205	6-472	4700 Ω	R219	10-390	20 kΩ control
R206	6-101	100 Ω	R220	Not used	
R207	6-6491	6490 Ω, 1%	R221	6-224	220 kΩ
R208	6-1871-12	1870 Ω, 1/4-watt, 1%	R222	6-273	27 kΩ
R209	6-102	1000 Ω	R223	10-390	20 kΩ control
R210	Not used		R224	6-822	8200 Ω
R211	3-6-2	.51 Ω, 2-watt	R225	6-103	10 kΩ
			R226	6-623	62 kΩ

CIRCUIT HEATH Comp. No. Part No.	DESCRIPTION	CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
Resistors (cont'd.)		CAPACIT	ORS	
R227 6-473 R228 6-103 R229 6-122 R230 Not used R231 6-182 R232 6-101 R233 6-105 R234 6-103 R235 6-223 R236 6-222 R237 6-150 R238 6-471 R239 6-279 R240 Not used R241 6-279 R242 6-479 R243 6-102 R244 6-223 R245 6-273 R246 10-311 R247 6-6491 R248 6-273 R249 6-392 R250 Not used R251 6-201 R252 6-470 R253 6-392 R254 3-22-2 R255 6-101 R256 3-22-2	47 kΩ 10 kΩ 1200 Ω 1800 Ω 1 MΩ 10 kΩ 22 kΩ 2200 Ω 15 Ω 470 Ω 2.7 Ω 4.7 Ω 1000 Ω 22 kΩ 27 kΩ 5000 Ω control 6490 Ω, 1% 27 kΩ 3900 Ω 47 Ω 3900 Ω 1.2 Ω, 2-watt 100 Ω 1.2 Ω, 2-watt	C201 C202 C203 C204 C205 C206 C207 C208 C209 C210 C211 C212 C213 C214 C215 C216 C217 C218 C219 C220 C221 C222 C223 C224 C225 C226 C227 C228 C229 C230	25-911 21-140 25-865 25-220 25-220 21-176 25-883 27-145 Not used 27-841 29-32 25-865 21-176 21-140 25-890 21-75 21-176 21-75 Not used 29-22 21-176 29-22 27-73 25-882 25-280 25-882 29-56 25-299 Not used	22 μ F electrolytic, 25 V or 35 V .001 μ F ceramic 10 μ F electrolytic 10 μ F tantalum 10 μ F tantalum .01 μ F ceramic 47 μ F electrolytic, 35 V .22 μ F Mylar .22 μ F Mylar .22 μ F Mylar 4.7 μ F tantalum 6800 pF polystyrene 10 μ F electrolytic .01 μ F ceramic .001 μ F ceramic 330 μ F electrolytic 100 pF ceramic 100 pF ceramic 100 pF ceramic 4700 pF polystyrene .01 μ F ceramic 4700 pF polystyrene .04 μ F wylar 22 μ F electrolytic, 100 V 10 μ F tantalum 22 μ F electrolytic, 100 V .006 μ F polypropylene 1.5 μ F electrolytic
R257 3-22-2 R258 6-104 R259 6-331 R260 Not used R261 6-473 R262 10-941 R263 6-823 R264 10-1049 R265 6-394 R266 6-335 R267 6-335 R268 6-102	1.2 Ω , 2-watt 1.00 k Ω 330 Ω 47 k Ω 100 k Ω 82 k Ω 2 M Ω 390 k Ω 3.3 M Ω 1000 Ω	C231 C232 C233 C234 C235 C236 C237 DIODES See "Semio	29-57 27-206 21-193 25-913 21-122 21-122 21-122 -TRANSIS	.22 μF polypropylene 1 μF polycarbonate .005 μF spark gap 47 μF electrolytic, 160 V or 200 V .02 μF ceramic .02 μF ceramic .02 μF ceramic TORS — IC's entification." OKES — TRANSFORMERS 620 μH inductor 8.75 μH choke 120 μH inductor 52 μH inductor

T201

T202

51-197

51-200

Driver transformer

Flyback transformer

VIDEO DRIVER CIRCUIT BOARD

CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION	CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
RESISTO	RS		CAPACIT	ORS	
R901 R902 R903 R904 R905 R906 R907 R908 R909	6-105-12 6-102-12 1-50-2 1-45 6-750-12 6-220-12 1-9 1-25 1-25	1 M Ω , 1/4 watt, 5% 1000 Ω , 1/4 watt, 5% 820 Ω , 2-watt 220 Ω , 1/2 watt, 10% 75 Ω , 1/4 watt, 5% 22 Ω , 1/4 watt, 5% 1000 Ω , 1/2 watt, 10% 47 k Ω , 1/2 watt, 10% 47 k Ω , 1/2 watt, 10%	C901 C902 C903 C904 C905 C906 C907	21-176 21-176 21-176 21-176 25-865 20-106 21-176 21-176	.01 μ F ceramic .01 μ F ceramic .01 μ F ceramic .01 μ F ceramic .01 μ F electrolytic .01 μ F ceramic .01 μ F ceramic
R910 R911	Not used 6-330-12	33 Ω , 1/4 watt, 5%		TRANSIST	
			L901	45-39	4.65 μH choke

TERMINAL LOGIC CIRCUIT BOARD

CIRCUIT Comp. No		DESCRIPTION	CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
RESIST	TORS Il resistors are	1/4-watt 5%	R416 R417 R420 R418-R426	6-102-12 6-100-12 Not used 6-103-12	1000 Ω 10 Ω
R401 R402 R403 R404 R405 R406 R407 R408 R409 R410	6-222-12 6-470-12 6-101-12 6-222-12 6-101-12 6-102-12 6-102-12 6-561-12 Not used	2200 Ω 47 Ω 100 Ω 2200 Ω 100 Ω 1000 Ω 1000 Ω 560 Ω	R427 R428-R435 R430 R436 R437 R438 R439 R440 R441 R442-R454	6-102-12 6-103-12 Not used 6-102-12 6-472-12 6-272-12 6-103-12 Not used 6-224-12 6-103-12 Not used	1000 Ω 10 kΩ 1000 Ω 4700 Ω 2700 Ω 10 kΩ 220 kΩ 10 kΩ
R411 R412 R413 R414 R415	6-331-12 6-103-12 6-102-12 6-103-12 6-224-12	330 Ω 10 kΩ 1000 Ω 10 kΩ 220 kΩ	R455 R456 R457 RP1 RP2	6-102-12 6-101-12 6-102-12 9-98 9-98	1000 Ω 1000 Ω 1000 Ω 220 k Ω resistor network 220 k Ω resistor network

CIRCUIT	HEATH Part No.	DESCRIPTION		CIRCUIT Comp. No.	HEATH Part No.	DESCRIPTION
Comp. No.	Fart No.		1 7 7	Comp. No.	Fait No.	<u> </u>
CAPACIT	ORS			1		
				C425	21-95	.1 μF ceramic
C400	21-176	.01 μF ceramic		C426	25-221	2.2 μF tantalum
C401	21-46	.005 μ F ceramic		C427-C457	21-95	.1 μF ceramic
C402	25-221	2.2 μF tantalum		C458	21-176	.01 μF ceramic
C403	25-221	2.2 μF tantalum		C459-C474	21-95	.1 μF ceramic
C404	25-221	2.2 μF tantalum		C475-C478	21-711	470 pF ceramic
C405	25-221	2.2 μF tantalum		C479	21-140	.001 μF ceramic
C406	21-176	.01 μF ceramic		C480	Not used	
C407	25-276	4.7 μ F tantalum		C481	25-220	10 μ F tantalum
C408	25-221	2.2 μF tantalum		C482	21-46	.005 μ F ceramic
C409	21-176	.01 μF ceramic		C483	25-223	47 μ F tantalum
C410	21-176	.01 μF ceramic		C484	21-176	.01 μF ceramic
C411	25-276	4.7 μ F tantalum		C491	21-711	470 μ F ceramic
C412	25-221	2.2 μ F tantalum				
C413	25-221	2.2 μ F tantalum		MISCELL	ANEOUS	
C414	21-167	39 pF ceramic				
C415	21-176	.01 μ F ceramic		S401	60-621	Dip switch
C416	21-711	470 pF ceramic		S402	60-621	Dip switch
C417	21-140	.001 μ F ceramic		Y401	404-613	12.288 MHz crystal
C418	21-176	.01 μF ceramic			101 010	12.200 Wil 12 Orystal
C419	20-101	47 pF mica		DIODES -	_ TRANSI	STORS — IC's
C420	21-176	.01 μ F ceramic		DIODES -	- IIIAIISI	310113 — 10 3
C421	20-103	150 pF mica		0 "0		-A*f! A* 11
C422	25-223	47 μ F tantalum		See "Semic	conductor Ide	ntification."
C423	25-221	2.2 μ F tantalum				
C424	21-95	.1 μF ceramic				

SEMICONDUCTOR IDENTIFICATION

This section is divided into two parts; "Component Number Index" and "Part Number Index." The first section provides a cross-reference between semiconductor component numbers and their respective Part Numbers. The component numbers are listed in num-

erical order. The second section provides a lead configuration detail (basing diagram) for each semiconductor Part Number. The Part Numbers in the second section are also listed in numerical order.

COMPONENT NUMBER INDEX

This index shows the Part Number of each semiconductor in the Terminal.

POWER SUPPLY CIRCUIT BOARD

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
BR1 D101 D102 D103 D104 D105 D106 D107 D108 D109 D110 D111	56-67 57-65 57-65 57-65 57-42 57-42 57-42 57-42 57-27 57-27 57-27

VIDEO CIRCUIT BOARD

Diodes

CIRCUIT COMPONENT NUMBER	HEATH PART NUMBER
D201	56-94
D202	56-56
D203	56-58
D204	56-56
D205	56-73
D206	56-56
D207	57-27
D208	57-614
D209	57-27
D210	57-27
D211	57-64

Transistors

CIRCUIT COMPONENT NUMBER	HEATH PART NUMBER
Q201	417-811
Q202	417-924
Q203	417-874
Q204	417-282
Q205	417-823
Q206	417-885
Q207	417-822
Q208	417-821
Q209	417-926
Q210	417-926
Q211	417-264
Q212	417-263
Q213	417-195
Q214	417-923

Integrated Circuits

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
U201	442-53
U202	442-53

VIDEO DRIVER CIRCUIT BOARD

Diodes

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
D901	57-27
D902	56-93

Transistor

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
Q901	417-834
Q902	417-875

TERMINAL LOGIC CIRCUIT BOARD

Diodes

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
D401	56-56
D402	56-56

Transistor

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
Q401	417-937
Q402	417-937

Resistor Packs

CIRCUIT	HEATH
COMPONENT	PART
NUMBER	NUMBER
RP1	9-98
RP2	9-98

Integrated Circuits

Integrated Circuits		
CIRCUIT COMPONENT NUMBER	HEATH PART NUMBER	
U401	442-54	
U402	442-54	
U403	442-663	
U404	442-664	
U405	442-630	
U406	443-891	
U407	443-885 443-764	
U408 U409	443-764	
U410	443-764	
U411	443-764	
U412	443-728	
U413	443-875	
U414	443-799	
U415	443-799	
U416	443-799	
U417	443-906	
U418	443-730	
U419	443-805	
U420	444-29	
U421	443-892	
U422	443-900 443-780	
U423	443-805	
U424 U425	443-915	
U426	443-18	
U427	443-757	
U428	443-730	
U429	443-34	
U430	443-881	
U431	443-792	
U432	443-779	
U433	443-733	
U434	443-228	
U435	443-877	
U436	Not used	
U437	444-46 443-721	
U438 U439	443-721	
U440	443-760	
U441	443-727	
U442	443-877	
U443	443-791	
U444	443-913	
U445	444-37	
U446	443-18	
U447	443-792	
U448	443-792	
U449	443-791	
U450	443-791 443-730	
U451 U452	443-730 443-952	
U452 U453	443-794	
U454	443-795	
U454	443-795	

PART NUMBER INDEX

This index shows a lead configuration detail (basing diagram) of each semiconductor part number.

RESISTOR PACK

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
9-98		220 kΩ resistor network	DOT

DIODES

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
56-56	1N4149	10 mA, 75 V	
56-58	1N709A	Zener, 6.2 V, 25 mA	
56-73	MZ2360	Compensation	NOTE: HEATH PART NUMBERS ARE STAMPED ON MOST DIODES.
56-93	FD333	225 mA, 125 V	OR
56-94		Zener, 12.8 V, 12 mA	OR -
57-27	1N2071	SI Rect 1 A, 600 V	OR OR
57-42	3A1	SI rect 3A, 100 V	OR
57-64	DRS110	SI Rect 1A, 1000 V	OR
57-65	1N4002	SI Rect 1A, 100 V	
57-614	MR508	SI Rect 3A, 800 V	

Heathkit ____

TRANSISTORS

HEATH PART NUMBER	MAY BE REPLACED WITH	BASING DIAGRAM	
417-195	MJE340	A	METALLIC
417-263	SJE607	Α	SIDE
417-264	SJE608	A	B
417-282	MJ2841	Е	CE
417-811	MPSL01	В	В
417-821	MPSA06	В	E B C
417-822	MPSA56	В	C
417-823	MPU131	С	K G A
417-834	MPSU10	D	
417-874	2N3906	В	D OR D
417-875	2N3904	В	E B C
417-885	MPSA65	В	E B C
417-923	BU500	Е	B _ E _
417-924	MJE172	A	WIDE
417-926	MPSU06	D	c
417-927	MPSA93	В	

INTEGRATED CIRCUITS

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
442-53	555	Timer	VCC S CONTROL VREF R COMPARATOR R COMPARATOR R COMPARATOR R FLIP-FLOP
,1		-	OUTPUT STAGE OUTPUT OGROUND 1
442-54	7805	+5 V Regulator	I N OUT OR OUT
442-630	7905.2	−5.2 V Regulator	GND OR OR OND ONT
442-663	78M12CKC	+12 V Regulator	OND ONT OUT

Heathkit ____

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
442-664	79M12CKC	-12 V Regulator	GND OR GND IN OUT
443-18	7404	Hex inverter	V _C C 14 13 12 11 10 9 8 E D A B C GND
443-34	7492	Divide-by-twelve counter	INPUT NC NC NC V _{CC} R _{O(1)} R _{O(2)}
443-721	2112-2	256×4 RAM	VCC A4 R/W CE 1/04 1/03 1/02 1/01 16 15 14 13 12 11 10 9 1 2 3 4 5 6 7 8 A3 A2 A1 A0 A5 A6 A7 GND

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-727	96L02	Dual monostable	VCC 16 15 14 13 12 11 10 9 CD Q A B CD Q A CD Q CD Q
443-728	74LS00	Quad 2-input NAND	VCC 4B 4A 4Y 3B 3A 3Y 12 11 10 9 8
443-730	74LS74	Dual D flip-flop	VCC CLR 2D 2CK 2PR 2Q 2Q 14 13 12 11 10 9 8

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-733	74LS293	4-Bit binary counter	OUTPUTS VCC RO(2) RO(1) B A QA QD 14 13 12 11 10 9 8 RO(2) RO(1) B A QA QC QB OUTPUTS OUTPUTS
443-757	74LS161	4-Bit binary counter	RIPPLE CARRY VCC OUTPUT QA QB QC QD T LOAD RIPPLE QA QB QC QD T LOAD RIPPLE QA QB QC QD ENABLE LOAD CARRY OUTPUT CLEAR CK A B C D ENABLE LOAD DATA INPUTS
443-760	4040	12-Bit binary counter	BUFFERED OUT OUT OUT OUT 16 15 14 13 12 11 10 9 1 1 1 10 9 1 1 1 10 9 1 1 1 10 9 1 1 1 1

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-764	2114	1K × 4 RAM	VCC A ₇ A ₈ A ₉ I/O ₁ I/O ₂ I/O ₃ I/O ₄ WE 18 17 16 15 14 13 12 11 10 A ₆ A ₅ A ₄ A ₃ A ₀ A ₁ A ₂ CS GND
443-779	74LS02	Quad 2-input positive-NOR gates	V _{CC} 14 13 12 11 10 9 8 C A B GND
443-780	74LS08	Quad 2-input positive-AND gates	V _C C 14 13 12 11 10 9 8 C A B GND

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HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-791	74LS244	Non-inverting 3-state output octal buffers	V _{cc} 20 19 18 17 16 15 14 13 12 11 1
443-792	74LS132	Quad 2-input positive-NAND Schmitt triggers	V _{CC} 14 13 12 11 10 9 8 A D B C 1 2 3 4 5 6 7 GND
443-794	75188 or 1488	EIA Driver	+12V 14 13 12 11 10 9 8 D C B GND
443-795	75189 or 1489	EIA Receiver	Vcc 14 13 12 11 10 9 8 1 2 3 4 5 6 7 GND

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-799	74LS157	Quad 2-line- to-1-line multiplexers	VCC STROBE 4A 4B 4Y 3A 3B 3Y 16 15 14 13 12 11 10 9 G 4A 4B 4Y 3A 3B S 3Y 1A 1B 1Y 2A 2B 2Y INPUTS OUTPUT INPUTS OUTPUT SELECT 1A 1B 1Y 2A 2B 2Y GND INPUTS OUTPUT INPUTS OUTPUT
443-805	74LS273	Octal D flip-flop with clear	VCC 8Q 8D 7D 7Q 6Q 6D 5D 5Q CLOCK 20 19 18 17 16 15 14 13 12 11 QHD QCK CK CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR CCK CK CLEAR CCK CK

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HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-952	8250	ACE	DO 1 D1 2 D1 2 D2 3 D3 4 D4 5 D5 6 D5 6 D6 7 D7 8 RCLK 9 SIN 10 SOUT 11 CS0 12 CS1 13 CS2 14 BAUDOUT 15 XTAL 2 17 DOSTR 18 DOSTR 19 Vss 20 D1 39 R1 39 R1 30 FR 317 DSR 32 GTS 32 RTS 31 OUT 2 29 NC 28 A8 27 A1 26 A2 27 A1 26 A2 27 A1 26 A2 27 A1 27 DOSTR 18 DOSTR 19 Vss 20 DISTR
443-875	74LS32	Quad 2-input positive OR gates	V _{CC} 14 13 12 11 10 9 8 D C A B T GND

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-877	74LS138	3-to-8-line decoder	DATA OUTPUTS VCC Y0 Y1 Y2 Y3 Y4 Y5 Y6 16 15 14 13 12 11 10 9 Y0 Y1 Y2 Y3 Y4 Y5 A Y6 B C G2A G2B G1 Y7
		F,Š	A B C G2A G2B G1 Y7 GND SELECT ENABLE OUTPUT
443-881	Z-80	Microprocessor	SYSTEM 19 32 A2 A2 A3 A4 A3 A4 A4 A4 A4 A4
443-885	74LS245	Octal bus transceiver	ENABLE Vcc G B1 B2 B3 B4 B5 B6 B7 B8 20 19 18 17 16 15 14 13 12 11 1 2 3 4 5 6 7 8 9 10 DIR A1 A2 A3 A4 A5 A6 A7 A8 GND

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HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-891	74LS86	Quad 2-input Exclusive OR	V _{cc} 14 13 12 11 10 9 8 D C A B 1 2 3 4 5 6 7 GND
443-892	74LS166	8-Bit shift resister	PARALLEL INPUT H PARALLEL INPUTS VCC LOAD QH GFECLEAR 16 15 14 13 12 11 10 9 SHIFT/HQHGFE LOAD SERIAL INPUT ABC DINHIBIT CLOCK INPUTS CLOCK INPUTS CLOCK INPUTS CLOCK INPUTS CLOCK INPUTS CLOCK INPUTS INHIBIT
443-900	74S74	Dual-D Flip-flop	VCC 2 CLR 2D 2CK 2PR 2Q 2Q 14 13 12 11 10 9 8 CLR Q CK A CK A CK A CLR Q CLR Q

HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-906	6845	CRT controller	V S T T T T T T T T T
443-913	5740	Keyboard encoder	B3

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HEATH PART NUMBER	MAY BE REPLACED WITH	DESCRIPTION	LEAD CONFIGURATION (TOP VIEW)
443-915	74S86	Quad 2-input exclusive OR	V _{CC} 14 13 12 11 10 9 8 D C B 1 2 3 4 5 6 7 GND
444-29	2316 or 8316	2K × 8-bit ROM (available only	A7 1 24 VCC A6 2 23 A8 A5 3 22 A9 A4 4 21 CS3 A3 5 20 CS1 A2 6 19 A10
444-37	2316 or 8316	from Heath Co.)	A1 7 A0 8 01 9 02 10 03 11 GND 12 18 CS2 17 08 16 07 15 06 14 05 13 04
444-46		Programmed EPROM (available only from Heath Co.)	A7 1 24 VCC A6 2 23 A8 A5 3 22 A9 A4 4 21 C5 2 A3 5 20 CS1 A2 6 19 A10 A1 7 18 A11 A0 8 17 Q8 Q1 9 16 Q7 Q2 10 Q3 11 VSS 12 13 Q4

APPENDIX

ASCII CHARACTERS

The characters in the shaded areas are not processed by the Terminal.

7-BIT OCTAL CODE	DECIMAL CODE	HEX CODE	CHARACTERS	CONTROL KEYS	DESCRIPTION
000	0	0	NUL	@	Null, tape feed.
001	1	1	SOH	Ā	Start of heading.
002	2	2	STX	В	Start of text.
003	3	3	ETX	C	End of text.
004	4	4	EOT	D	End of transmission.
005	5	5	ENQ	E	Enquiry; also WRU.
006	6	6	ACK	F	Acknowledge; also RU.
007	7	7	BEL	· G	Rings the bell.
010	8	- 8	BS	H	Backspace; also FEB, format effector backspace.
011	9	9	HT	I	Horizontal tab.
012	10	A	LF	J	Line feed: advances cursor to next line.
013	11 .	В	VT	K	Vertical tab (VTAB).
014	12	C	FF	L	Form feed to top of next page.
015	13	D	CR	M	Carriage return to beginning of line.
016	. 14	E	SO	N	Shift out.
017	15	F	SI	0.	Shift in.
020	16	10	DLE	P	Data line escape.
021	17	11	DC1	Q	Device control 1: turns transmitter on (XON).
022	18	12	DC2	R	Device control 2.
023	19	13	DC3	S	Device control 3: turns transmitter off (XOFF).
024	20	14	DC4	T	Device control 4.
025	21	15	NAK	U	Negative acknowledge: also ERR (error).
026	22	16	SYN	V	Synchronous idle (SYNC).
027	23	17	ETB	W	End of transmission block.
030	24	18	CAN	X	Cancel (CANCL). Cancels current escape sequence.
031	25	19	EM	Y	End of medium.
032	26	1A	SUB	Z	Substitute.
033	27	1B	ESC	[Escape.
034	28	1 C	FS	/	File separator.
035	29	1D	GS]	Group separator.
036	30	1E	RS		Record separator.
037	31	1F	US		Unit separator.

7-BIT OCTAL CODE	DECIMAL CODE	HEX CODE	CHARACTERS	DESCRIPTION
040	32	20	SP	Space.
041	33	21	!	Exclamation point.
042	34	22	**	Quotation mark.
043	3 5	23	#	Number sign.
044	36	24	\$	Dollar sign.
045	37	25	%	Percent sign.
046	38	26	&	Ampersand.
047	39	27	,	Acute accent or apostrophe.
050	40	28	(Open parenthesis.
051	41	29)	Close parenthesis.
052	42	2A	*	Asterisk.
053	43	2B	+	Plus sign.
054	44	2C	,	Comma.
055	45	2D		Hyphen or minus sign.
056	46	2E	•	Period.
057	47	2F	1	Slash.
060	48	30	0	Number 0.
061	49	31	1	Number 1.
062	50	32	2	Number 2.
063	51	33	3	Number 3.
064	52	34	4	Number 4.
065	53	35	5	Number 5.
066	54	36	6	Number 6.
067	55	37	7	Number 7.
070	56	38	8	Number 8.
071	5 7	3 9	9	Number 9.
072	58	3 A	:	Colon.
073	59	3B	•	Semicolon.
074	60	3C	<	Less than.
07 5	61	3D	_ =	Equal sign.
076	62	3E	>	Greater than.
077	63	3F	?	Question mark.

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7-BIT OCTAL CODE	DECIMAL CODE	CODE	CHARACTERS	DESCRIPTION	RAPHIC MBOLS
100	64	40	@	At sign.	
101	65	41	A	Letter A.	
102	66	42	В	Letter B.	
103	67	43	C	Letter C.	
104	68	44	\mathbf{D}	Letter D.	
105	69	45	E	Letter E.	
106	70	46	F F	Letter F.	
107	71	47	G	Letter G.	
110	72	48	Н	Letter H.	
111	73	49	nPs) I	Letter I.	
112	74	4A	J ·	Letter J.	
113	7 5	4B	K	Letter K.	
114	76	4C	real L	Letter L.	
115	77	4D	M	Letter M.	
116	78	4E	N	Letter N.	
117	79	4F	0	Letter O.	
120	80	50	P	Letter P.	
121	81	51	Q	Letter Q.	
122	82	52	R	Letter R.	
123	83	53	S	Letter S.	
124	84	54	T	Letter T.	
125	85	55	U	Letter U.	
126	86	56	V	Letter V.	
127	87	5 7	W	Letter W.	
130	88	58	X	Letter X.	
131	89	59	Y	Letter Y.	
132	90	5 A	Z	Letter Z.	
133	91	5 B	[Open brackets.	
134	92	5C	\	Reverse slash.	
135	93	5D]	Close brackets.	
136	94	5E	* · · · · · · · · · · · · · · · · · · ·	Up arrow/caret.	
137	95	5F	sasi -	Underscore.	

7-BIT OCTAL CODE	DECIMAL CODE	HEX CODE	CHARACTERS		RAPHIC MBOLS
140	96	60		Grave accent.	
141	97	61	a	Letter a.	******
142	98	62	b	Letter b.	
143	99	63	С	Letter c.	
144	100	64	d	Letter d.	
145	101	65	e	Letter e.	
146	102	66	\mathbf{f}	Letter f.	
147	103	67	g	Letter g.	士
150	104	68	h	Letter h.	÷
151	105	69	i	Letter i.	
152	106	6A	j	Letter j.	÷
153	107	6B	k	Letter k.	s <u>‡</u> ,
154	108	6C	1	Letter l.	
155	109	6D	m	Letter m.	
156	110	6E	n	Letter n.	
15 7	111	6F	O	Letter o.	
160	112	70	p	Letter p.	
161	113	71	q	Letter q.	
162	114	72	r	Letter r.	
163	115	73	s	Letter s.	
164	116	74	t	Letter t.	
165	117	75	u	Letter u.	====
166	118	76	v	Letter v.	
167	119	77	w	Letter w.	
170	120	78	x	Letter x.	The state of the s
171	121	79	y	Letter y.	
172	122	7 <u>A</u>	z	Letter z.	
173	123	7B	{	Left brace.	
174	124	7 C	1	Vertical bar (broken).	
175	125	7 D	}	Right brace.	111111111111111111111111111111111111111
176	126	7 E	~ ,	Tilde.	
177	127	7F	DEL	Delete (rubout).	

GRAPHIC SYMBOLS

KEY (OCTAL) [DECIMAL]	SYMBOL	KEY (OCTAL) [DECIMAL]	SYMBOL	KEY (OCTAL) [DECIMAL]	SYMBOL	KEY (OCTAL) [DECIMAL]	SYMBOL
^ (136) [94]	*** **** **** ****	C (143) [99]	***** ***** ** ** ** ** **	h (150) [104]	* * * * * * * * * * * * * * * * * * *	m (155) [109]	**** **** **** ****
	******* ****** ***** **** **** **** ****	d (144) [100]	** **	i (151) [105]	* * * * * * * * * * * * * * * * * * *	n (156) [110]	**** **** **** ****
(140) [96]	**	e (145) [101]	** ** ** ***** *****	j (152) [106]	*****	O (157) [111]	**** **** **** ****
a (141) [97]	*******	f (146) [102]	******* ** ** ** ** ** ** ** *	k (153) [107]	* * * * * * * * * * * * * * * * * * *	p (160) [112]	:******* :******* :******** :*******
b (142) [98]	** ** ** ** ** ** ** *	g (147) [103]	* * * * * * * * * * * * * * * * * * *	 (154) [108]	**** **** **** ****	Q (161) [113]	****; ****; ****; ****; ****; ****; ****;

Graphic Symbols (cont'd.)

KEY (OCTAL) [DECIMAL]	SYMBOL	KEY (OCTAL) [DECIMAL]	SYMBOL	KEY (OCTAL) [DECIMAL]	SYMBOL
r (162) [114]	******* ****** ***** **** **** **** ***	W (167) [119]	;* *; ;** **; ;** **; ;*** ; ****; ;** **; ;** **; ;** **;	(174) [124]	; ** ; ** ; ** ; ** ; ** ; ** ; ** ; **
S (163) [115]	******* ******* ** ** ** ** **	X (170) [120]	** ** ** ** ** ** ** ** ** **	} (175) [125]	: **: : **: : **: : **: : **: : **: : **:
t (164) [116]	** ** ** ** ** ** ** ** ** **	y (171) [121]	; * * ; ; * * ; ; * * ; ; * * ; ; * * ; ; * ; * ; ; ; * ;	(176) [126]	**** **** *** *** **
u (185) [117]	** ** ** *** *** *******	Z (172) [122]	: ******* : *******		
V (166) [118]	** ** ** ** ** ** ** ** ** **	{ (173) [123]	******* ******		

TRANSMITTED CODES

The following tables list the octal code or codes transmitted by the Terminal when the indicated keyboard keys are pressed.

Mulcated Reyboard Reys are pressed.			
KEY	LOWER CASE	UPPER CASE	
Α	141	101	
В	142	102	
С	143	103	
D	144	104	
E	145	105	
F	146	106	
G	147	107	
Н	150	110	
I	151	111	
J	152	112	
K	153	113	
L	154	114	
M	155	115	
N	156	116	
0	157	117	
P	160	120	
Q	161	121	
R	162	122	
S	163	123	
Т	164	124	
U	165	125	
V	166	126	
W	167	127	
Х	170	130	
Y	171	131	
Z	172	132	

KEY	UNSHIFTED	SHIFTED
0	060	051)
1	061	041 !
2	062	100 @
3	063	043 #
4	064	044 \$
5	065	045 %
6	066	136 ↑
7	067	046 &
8	070	052 *
9	071	050 (
_	055	137 _
=	075	053 +
[133	135]
,	073	072 :
,	047	042 ''
,	054	074 <
	056	076 >
1	057	077 ?
`	140	176 ~
\	134	174
{	173	175 }

NONALPHABETIC KEYS

ALPHABETIC KEYS

KEYPAD KEYS	UNSHIFTED	HEATH UNSHIFTED ALTERNATE	ANSI UNSHIFTED ALTERNATE	SHIFTED
Ø' 1/IL 2/↓ 3/DL 4/← 5/HOME 6/→ 7/IC 8/↑ 9/DC • ENTER	Ø 1 2 3 4 5 6 7 8 9 • RETURN	ESC? p ESC? q ESC? r ESC? s ESC? t ESC? u ESC? v ESC? w ESC? w	ESC O p ESC O q ESC O r ESC O s ESC O t ESC O u ESC O v ESC O w ESC O w	© ESC L (Insert Line) ESC B (Down arrow) ESC M (Delete Line) ESC D (Left arrow) ESC H (Home) ESC C (Right arrow) ESC @ (Enter Insert Character Mode) ESC O (Exit Insert Character Mode) ESC A (Up arrow) ESC N (Delete Character) • RETURN

KEYPAD KEYS

NOTE: The shifted mode and the unshifted (or alternate) mode (if the alternate mode was selected) can be interchanged by entering ESC t or ESC u.

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KEY	HEATH ESCAPE CODE	ANSI ESCAPE CODE
ø	ESC ? p	ESC O p
1	ESC ? q	ESC O q
2	ESC ? r	ESC O r
3	ESC ? s	ESC O s
4	ESC ? t	ESC O t
5	ESC ? u	ESC O u
6	ESC ? v	ESC O v
7	ESC ? w	ESC O w
8	ESC ? x	ESC O x
9	ESC ? y	ESC O y
•	ESC ? n	ESC O n
ENTER	ESC ? M	ESC O M

KEY	OCTAL CODE	ANSI CODE
RETURN	015	015
LINE FEED	012	012
BACKSPACE	010	010
SPACE BAR	040	040
ТАВ	011	011
DELETE	177	177
ESC	033	033

CONTROL KEYS

ALTERNATE KEYPAD MODE

KEY	HEATH ESCAPE CODE	ANSI ESCAPE CODE
21 15 25		9 60 5
F1	ESC S	ESC O S
F2	ESC T	ESC O T
F3	E S C U	ESC O U
F4	ESC V	ESC O V
F5	ESC W	ESC O W
BLUE	ESC P	ESC O P
RED	ESC Q	ESC O Q
GRAY	ESC R	ESC O R

SPECIAL FUNCTION KEYS

HEATH ESCAPE SEQUENCES

Summary of Sequences

CURSOR FUNCTIONS

Escape	Mnemonic	Definition
Sequence	3.55	, A
ESC H	HCUH	Cursor Home
ESC C	HCUF	Cursor Forward
ESC D	HCUB	Cursor Backward
ESC B	HCUD	Cursor Down
ESC A	HCUU .	Cursor Up
ESC I	HRI	Reverse Index
ESC n	HCPR	Cursor Position Report
ESC j	HSCP	Save Cursor Position
ESC k	HRCP	Set Cursor to Previously Saved Position
ESC Y	HDCA	Direct Cursor Addressing (Same as VT52)

ERASING AND EDITING

ESC E	HCD	Clear Display (Shift Erase)
ESC b	HBD	Erase Beginning of Display
ESC J	HEOP	Erase to End of Page (Erase Key)
ESC l	HEL	Erase Entire Line
ESC o	HEBL	Erase Beginning of Line
ESC K	HEOL	Erase to End of Line
ESC L	HIL	Insert Line
ESC M	HDL	Delete Line
ESC N	HDCH	Delete Character
ESC @	HEIM	Enter Insert Character Mode
ESC O	HERM	Exit Insert Character Mode

CONFIGURATION

ESC z	HRAM	Reset to Power-Up Configuration
$ESC r B_n$	HMBR	Modify Baud Rate $(B_n=; A=110, B=150, C=300,$
		D=600, E=1200, F=1800, G=2000, H=2400,
		I=3600, J=4800, K=7200, L=9600, M=19200*)

ESC x P_s HSM Set Mode(s): P_s =

- 1 = Enable 25th line
- 2 = No key click
- 3 = Hold screen mode
- 4 = Block cursor
- 5 = Cursor off
- 6 = Keypad shifted
- 7 = Alternate keypad mode
- 8 = Auto line feed on receipt of CR
- 9 = Auto CR on receipt of line feed

^{*}Not presently supported (may drop characters).

ESC y P_s HRM Reset Mode(s): P_s =

1 = Disable 25th line

2 = Enable key click

3 = Exit hold screen mode

4 = Underscore cursor

5 = Cursor on

6 = Keypad unshifted

7 = Exit alternate keypad mode

8 = No auto line feed

9 = No auto CR

ESC < HEAM Enter ANSI Mode

MODES OF OPERATION

ESC [HEHS	Enter Hold Screen Mode
ESC \	HXHS	Exit Hold Screen Mode
ESC p	HERV	Enter Reverse Video Mode
ESC q	HXRV	Exit Reverse Video Mode
ESC F ESC G	HEGM HXGM	Enter Graphics Mode Exit Graphics Mode
ESC t	HEKS	Enter Keypad Shifted Mode
ESC u	HXKS	Exit Keypad Shifted Mode
ESC =	HAKM	Enter Alternate Keypad Mode
ESC >	HXAM	Exit Alternate Keypad Mode

ADDITIONAL FUNCTIONS

ESC }	HDK	Keyboard Disabled
ESC {	HEK	Keyboard Enabled
ESC v	HEWA	Wrap Around at End of Line
ESC w	HXWA	Discard at End of Line
ESC Z	HID	Identify as VT52 (ESC / K)
ESC]	HX25	Transmit 25th Line
ESC #	HXMP	Transmit Page

NOTE: The Terminal will transmit the following sequences, but it will not respond to them if they are received by the Terminal.

ESC S	HF1	Function Key #1 (f1)
ESC T	HF2	Function Key #2 (f2)
ESC U	HF3	Function Key #3 (f3)
ESC V	HF4	Function Key #4 (f4)
ESC W	HF5	Function Key #5 (f5)
ESC P	HF7	Function Key (BLUE)
ESC Q	HF8	Function Key (RED)
ESC R	HF9	Function Key (GRAY)

Heath Escape Sequences Defined

CURSOR FUNCTIONS

HCUH Cursor Home ESC H

Moves the cursor to the first character position on the first line (home).

HCUF Cursor Forward ESC C

Moves the cursor one character position to the right. If the cursor is at the right end of the line, it will remain there.

HCUB Cursor Backward ESC D

Moves the cursor one character position to the left (backspaces). If the cursor is at the start (left end) of a line, it will remain there.

HCUD Cursor Down ESC B

Moves the cursor down one line without changing columns. The cursor will not move past the bottom (24th) line and no scrolling will take place. Use HDCA (Direct Cursor Addressing) to move the cursor to line 25 — when line 25 is active.

HCUU Cursor Up ESC A

Moves the cursor up one line. If the cursor reaches the top line, it remains there and no scrolling occurs.

HRI Reverse Index ESC I

Moves the cursor to the same horizontal position on the preceding line. If the cursor is on the top line, a scroll down is performed.

HCPR Cursor Position Report ESC n

The Terminal reports the cursor position in the form of ESC Y line# column#.

HSCP Save Cursor Position ESC j

The present cursor position is saved so the cursor can be returned here later when given the HRCP (Set Cursor to Previously Saved Position) command.

HRCP Set Cursor to Previously Saved Position ESC k

Returns the cursor to the position where it was when it received the HSCP (Save Cursor Position) command.

HDCA Direct Cursor Addressing ESC Y

Moves the cursor to a position on the screen by entering the escape code, the ASCII character which represents the line number, and the ASCII character which represents the column number.

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The first line and the left column are both 32₁₀ (the smallest value of the printing characters) and increase from there. Since the lines are numbered from 1 to 25 (from top to bottom) and the columns from 1 to 80 (from left to right), you must add the proper line and column numbers to 31₁₀. Then convert these decimal numbers to their equivalent ASCII characters and enter them in the following order:

ESC Y line # (ASCII character) column # (ASCII character)

If the line number entered is too high, the cursor will not move. If the column number is too high, the cursor will move to the end of the line.

This is the only way to move the cursor to the 25th line, but the 25th line must first be enabled.

ERASING AND EDITING

HCD Clear Display (Shift Erase) ESC E

Erases the entire screen, fills the screen with spaces, and places the cursor in the home position.

HBD Erase Beginning of Display ESC b

Erases from the start of the screen to the cursor, and includes the cursor position.

HEOP Erase to End of Page (Erase Key) ESC J

Erases all the information from the cursor (including the cursor position) to the end of the page.

HEL ERASE Entire Line ESC l

Erases all of the line, including the cursor position.

HEBL Erase Beginning of Line ESC o

Erases from the beginning of the line to the cursor, and includes the cursor position.

HEOL Erase to End of Line ESC K

Erases from the cursor (including the cursor position) to the end of the line.

HIL Insert Line ESC L

Inserts a new blank line by moving the line that the cursor is on, and all following lines, down one line. Then the cursor is moved to the beginning of the new blank line.

HDL Delete Line ESC M

Deletes the contents of the line that the cursor is on, places the cursor at the beginning of the line, moves all the following lines up one line, and adds a blank line at line 24.

HDCH Delete Character ESC N

Deletes the character at the cursor position and shifts any existing text that is to the right of the cursor one character position to the left.

HEIM Enter Insert Character Mode ESC @

Lets you insert characters or words into text already displayed on the screen. As you type in new characters, existing text to the right of the cursor shifts to the right. As each new character is inserted, the character at the end of the line is lost.

HERM Exit Insert Character Mode ESC O

Exits from the insert character mode.

CONFIGURATION

HRAM Reset to Power-Up Configuration ESC z

Nullifies all previously set escape modes and returns to the power-up configuration.

HMBR Modify Baud Rate ESC r Bn

Modifies the baud rate, where Bn equals:

A=110, B=150, C=300, D=600,

E=1200, F=1800, G=2000, H=2400,

I=3600, J=4800, K=7200, L=9600, M=19200*

HSM Set Mode(s) ESC x P_s

Sets the following modes, where P_s equals:

1=enable 25th line

2=no kev click

3=hold screen mode

4=block cursor

5=cursor off

6=keypad shifted

7=alternate keypad mode

8=auto line feed on receipt of CR

9=auto CR on receipt of line feed

HRM Reset Mode(s) ESC y Ps

Resets special modes, where P_s equals:

1=disable 25th line

2=enable key click

3=exit hold screen mode

4=underscore cursor

5=cursor on

6=keypad unshifted

7=exit alternate keypad mode

8=no auto line feed

9=no auto CR

HEAM Enter ANSI Mode ESC <

Enters the ANSI mode.

MODES OF OPERATION

HEHS Enter Hold Screen Mode ESC [

Controls when new information is printed on the screen.

- Type the SCROLL key and a new line of information will be printed on the bottom line. The top line will scroll off.
- Type SHIFT SCROLL and a whole new page of text will scroll onto the screen and stop as the old page scrolls up and off the screen.

HXHS Exit Hold Screen Mode ESC\

Exits the hold screen mode.

HERV Enter Reverse Video Mode ESC p

Enters the reverse video mode so that characters are displayed as black characters on a white background.

^{*}Not presently supported (may drop characters).

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HXRV Exit Reverse Video Mode ESC q Exits the reverse video mode.

HEGM Enter Graphics Mode ESC F

Enters the graphics mode to display any of the 33 special symbols (26 lower-case keys and seven other keys) that correspond to the graphic symbols.

HXGM Exit Graphics Mode ESC G

Exits the graphics mode and returns to the display of normal characters.

HEKS Enter Keypad Shifted Mode ESC t

Inverts the normal and shifted functions of the keypad. Now, if you hold down the SHIFT key, you will get a normally unshifted character.

HXKS Exit Keypad Shifted Mode ESC u

Exits the keypad shifted mode.

HAKM Enter Alternate Keypad Mode ESC =

Enters the alternate keypad mode, which will then allow the keyboard keys to transmit the following escape codes instead of the normal ones.

KEY	ESCAPE CODE
0	ESC ? p
1	ESC ? q
2	ESC?r
3	ESC?s
4	ESC?t
5	ESC? u
6	ESC? v
7	ESC? w
8	ESC?x
9	ESC?y
•	ESC?n
ENTER	ESC?M

These special escape codes are user defined and must be recognized by your software.

HXAM Exit Alternate Keypad Mode ESC >

Exits the alternate keypad mode and returns to the transmission of normal character codes.

ADDITIONAL FUNCTIONS

HDK Keyboard Disabled ESC }

Inhibits the output of the keyboard.

HEK Keyboard Enabled ESC {

Enables the keyboard after it was inhibited by an HDK (Keyboard Disabled) command.

HEWA Wrap Around at End of Line ESC v

The 81st character on a line is automatically placed in the first character position on the next line. The page scrolls up if necessary.

HXWA Discard at End of Line ESC w

After the 80th character in a line, the characters overprint. Therefore, only the last character received will be displayed in position 80.

HID Identify as VT52 (ESC / K) ESC Z

The Terminal responds to the interrogation with ESC/K to indicate that it can perform as a VT52.

HX25 Transmit 25th Line ESC]

Transmits the 25th line. (The computer requires a special routine to use this feature.)

HXMP Transmit Page ESC #

Transmits lines 1 through 24. (The computer requires a special routine to use this feature.)

HF1 Function Key #1 (F1) ESC S

Transmits a unique escape code to perform a user-defined function. The Terminal will not respond to this code if it is received.

HF2 Function Key #2 (F2) ESC T Same as above.

HF3 Function Key #3 (F3) ESC U Same as above.

HF4 Function Key #4 (F4) ESC V Same as above.

HF5 Function Key #5 (F5) ESC W Same as above.

HF7 Function Key Blue ESC P Same as above.

HF8 Function Key Red ESC Q Same as above.

HF9 Function Key Gray ESC R Same as above.

ANSI ESCAPE SEQUENCES

Summary of Sequences

NOTES:

- In the ANSI mode, the Terminal recognizes and responds only to escape sequences whose syntax and semantics are in accordance with ANSI specifications.
- 2. "Default" is a value that is assumed when no explicit value, or a value of zero, is specified.
- 3. P_n Numeric Parameter. Any decimal value may be substituted for P_n .
- 4. P_s Selective Parameter. Any decimal number that is taken from a list and used to select a subfunction. You can select several subfunctions at once by putting one number after another but separating them with delimiters (semicolons).

Example: To turn off the key click (ESC [> 2 h) and turn on the block cursor (ESC [> 4 h), type:

ESC [> 2;4 h

Escape Sequence	Mnemonic	Definition
CURSOR FUNCTIONS		
ESC [H or ESC [Ø;Ø H or ESC [1;1 H ESC [f or ESC [Ø;Ø f or ESC [1;1 f	CUP or HUP	Cursor Home
ESC [P_n C ESC [P_n D ESC [P_n B ESC [P_n A	CUF CUB CUD CUU	Cursor Forward Cursor Backward Cursor Down Cursor Up
ESC M ESC [6n ESC [s ESC [u ESC [P _t ;P _c H or ESC [P _t ;P _c f	RI CPR PSCP PRCP CUP	Reverse Index Cursor Position Report Save Cursor Position Set Cursor Position Direct Cursor Addressing

ERASING AND EDITING

ECC [2]	ED	Clear Dienley (Chift Error)
ESC [2 J	ED	Clear Display (Shift Erase)
ESC [1 J	ED	Erase Beginning of Display
ESC [J or ESC [Ø J	ED	Erase to End of Page (Erase Key)
ESC [2 K	EL	Erase Entire Line
ESC [1 K	EL	Erase Beginning of Line
ESC [K or ESC [Ø K	EL	Erase to End of Line
ESC [P_n L	IL	Insert Line
ESC [P_n M	DL	Delete Line
ESC [P_n P	DCH	Delete Character
ESC [4 h	IRM	Insert/Replacement (Insert character) Mode On
ESC [4 l	IRM	Insert/Replacement (Insert Character) Mode Off

CONFIGURATION

ESC [z ESC [P _n r	PRAM PMBR	Reset to Power-Up Configuration Modify Baud Rate (P_n =; 1=110, 2=150, 3=300, 4=600, 5=1200, 6=1800, 7=2000, 8=2400, 9=3600, 10=4800, 11=7200, 12=9600, 13=19200*)

	O) (0 () () D
$ESC [> P_s h]$	SM	Set Mode(s): $P_n =$
		1 = Enable 25th line
		2 = No key click
		3 = Hold screen mode
		4 = Block cursor
		5 = Cursor off
		6 = Keypad shifted
		7 = Alternate Keynad m

7 = Alternate Keypad mode
8 = Auto line feed on receipt of CR
9 = Auto CR on receipt of line feed

ESC [$> P_s l$	RM	Reset Mode(s): $P_n =$ 1 = Disable 25th line
		2 = Enable key click
		3 = Exit hold screen mode
		4 = Underscore cursor
		5 = Cursor on
		6 = Keypad unshifted
		7 = Exit alternate keypad mode
		8 = No auto line feed
		9 = No auto CR

ESC [? 2 h	PEHM	Enter Heath Mode

MODES OF OPERATION

ESC [7 m	SGR	Enter Reverse Video Mode
ESC [m or ESC [Ø m	SGR	Exit Reverse Video Mode
ESC [> 7 h	SM	Enter Alternate Keypad Mode (ESC =)**
ESC [> 7 l	RM	Exit Alternate Keypad Mode (ESC >)**
ESC [10 m	SGR	Enter Graphics Mode
ESC [11 m	SGR	Enter Graphics Mode

^{*}Not presently supported (may drop characters).

^{**}These escape codes may be used, but are not recommended.

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ADDITIONAL FUNCTIONS

ESC [2 h	SM	Keyboard Disabled
ESC [2 l	RM	Keyboard Enabled
ESC [? 7 h	SM	Wrap Around at End of Line
ESC [? 7 l	RM	Discard at End of Line
ESC [q	PX25	Transmit 25th Line
ESC [p	PXMT	Transmit Page

NOTE: The Terminal will transmit the following functions, but it will not respond to them if they are received by the Terminal.

ESC O S	SS3	Function Key #1 (F1)
ESC O T	SS3	Function Key #2 (F2)
ESC O U	SS3	Function Key #3 (F3)
ESC O V	SS3	Function Key #4 (F4)
ESC O W	SS3	Function Key #5 (F5)
ESC O P	SS3	Function Key (BLUE)
ESC O Q	SS3	Function Key (RED)
ESC O R	SS3	Function Key (GRAY)

ANSI Mode Summary

The ANSI controls SET MODE (SM) and RESET MODE (RM) are shown on the previous page. The following table shows all parameters which may be set or reset using the SM and RM control sequences.

The control sequence for SET MODE is: ESC [P_s h. The control sequence for RESET MODE is: ESC [P_s l.

	MODE	$\underline{\mathbf{P}_n}$	SET (SM)	RESET (RM)
ANSI	KAM IRM	2 4	Keyboard Disabled Insert Character Mode on	Keyboard Enabled Insert Character Mode Off
	LNM	2 ø	New Line Mode (Auto Line Feed on CR)	New Line Mode Off
	/ L25	>1	Display 25th Line	Disable 25th Line
	KCL	>2	Disable Key Click	Enable Key Click
	HSM	>3	Enable Hold Screen Mode	Disable Hold Screen Mode
	CBL	>4	Blinking Block Cursor	Blinking Underscore Cursor
HEATH	CDE	>5	Cursor Off	Cursor on
	⟨ KSH	>6	Keypad Shifted	Keypad Unshifted
	KAM	>7	Keypad Alternate Mode	Keypad Normal Mode
	ALF	>8	Auto Line Feed on Return	No Auto Line Feed
	ACR	>9	Auto CR on Line Feed	No Auto CR on Line Feed
	HMD	?2	Enter Heath Mode	N/A
	\ WAR	?7	Wrap Around at End of Line	Discard Past End of Line

ANSI modes which are always considered to be in either the SET or the RESET state, and those which do not apply to this product are as follows:

CRM	Control Representation Mode	RESET
EBM	Editing Boundary Mode	RESET
ERM	Erasure Mode	SET
FEAM	Format Effector Action Mode	RESET
FETM	Format Effector Transfer Mode	RESET
GATM	Guarded Area Transfer Mode	RESET
HEM	Horizontal Editing Mode	RESET
MATM	Multiple Area Transfer Mode	N/A
PUM	Positioning Unit Mode	RESET
SATM	Selected Area Transfer Mode	SET
SRTM	Status Reporting Transfer Mode	N/A
TSM	Tabulation Stop Mode	N/A
TTM	Transfer Termination Mode	SET
VEM	Vertical Editing Mode	RESET
SEM	Set Editing Extent Mode	Edit in Line

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ANSI Escape Sequences Defined

NOTES:

- 1. In the ANSI mode, the Terminal recognizes and responds only to escape sequences whose syntax and semantics are in accordance with ANSI specifications.
- 2. "Default" is a value that is assumed when no explicit value, or a value of zero, is specified.
- 3. P_n Numeric Parameter. Any decimal number that is substituted for P_n .
- 4. P_s Selective Parameter. Any decimal number that is taken from a list and used to select a subfunction. You can select several subfunctions at once by putting one number after another but separating them with delimiters (semicolons).

CURSOR FUNCTIONS

CUP Cursor Position
or
ESC [H or ESC [Ø;Ø H or ESC [N;Ø H or ES

Moves the cursor to the position specified by the parameters. The first parameter specifies the line number and the second parameter specifies the column number. A parameter of zero is considered to be one. If no parameter is given, the cursor is placed in the home position.

Default Value: 1

CUF Cursor Forward ESC [Pn C

Moves the cursor to the right the number of characters determined by the value of P_n . If this number is zero or one, the cursor moves one position. The cursor stops at the right margin.

Default Value: 1

CUB Cursor Backward ESC [Pn D

Moves the cursor to the left the number of characters determined by the value of P_n . If this number is zero or one, the cursor moves one position. The cursor stops at the left margin.

Default Value: 1

CUD Cursor Down ESC [Pn B

Moves the cursor downward without changing columns. The number of lines moved is determined by the value of P_n . If this number is zero or one, the cursor moves down one line. The cursor will stop at line 24. Direct Cursor Addressing must be used to move to line 25.

Default Value: 1

CUU Cursor Up ESC [P_n A

Moves the cursor upward without changing columns. The number of lines moved is determined by the value of P_n . If this number is zero or one, the cursor moves up one line. The cursor will stop at the top line.

Default Value:1

RI Reverse Index ESC M

Moves the cursor to the same position on the preceding line.

CPR Cursor Position Report ESC [6n

The Terminal reports the cursor position in the form of ESC [P_l ; P_c R.

PSCP Save Cursor Position ESC [s

The present cursor position is remembered so the cursor can be returned here later when given the PRCP (Return to Previously Saved Position) command.

PRCP Set Cursor to Previously Saved Position ESC [u

Returns the cursor to the position where it was when it received the PSCP (Save Cursor Position) command.

CUP Direct Cursor Addressing ESC [P_i ; P_c H or ESC [P_i ; P_c f

Same as CUP and HVP above. If the line number (P_l) entered is too high, the cursor will not move. If the column number (P_c) is too high, the cursor will move to the end of the line.

This is the only way to move the cursor to the 25th line, but the 25th line must first be enabled.

To move the cursor home, enter \emptyset ; \emptyset or 1;1 or do not enter any values.

Default Values: 1

ERASING AND EDITING

ED Erase in Display ESC [P_s J

Erases some or all of the characters in the display according to the value of P_s.

$\mathbf{P}_{\mathbf{s}}$	Means
$\frac{\mathbf{P}_s}{\emptyset}$	Erases from the cursor to the end of the screen and includes the
	cursor position.
1	Erases from the start of the screen to the cursor and includes the
	cursor position.
2	Erases all of the screen and the cursor goes to home position.

Default Value: Ø

EL Erase in Line ESC [P. K

Erases some or all of the characters in the cursor line according to the value of Ps.

\mathbf{P}_{s}	Means
Ø	Erases from the cursor to the end of the line and includes the cursor
	position.
1	Erases from the start of the line to the cursor and includes the cursor
	position.
2	Erases all of the line including the cursor position.

Default Value: Ø

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IL Insert Line ESC [P_n L

Inserts one or more blank lines (depending on the value of P_n) by moving the line that the cursor is on and all the following lines down P_n lines. Then the cursor is moved to the beginning of the new blank line.

DL Delete Line ESC [P_n M

Deletes the line of characters that the cursor is in, and other following lines if P_n is greater than one. The remaining lines below the deleted area then move up the number of lines that were deleted. The cursor is placed at the beginning of the next line.

Default Value: 1

DCH Delete Character ESC [P_n P

Deletes the characters at the cursor position, and other positions on the cursor line to the right of the cursor if P_n is greater than one. Any remaining character to the right of the deleted characters then move left the number of characters that were deleted.

Default Value: 1

IRM Insert/Replacement Mode ON ESC [4 h

Lets you insert characters or words into text already displayed on the screen. As new characters are entered, existing text to the right of the cursor shifts to the right. As each character is inserted, the character at the end of the line is lost.

IRM Insert/Replacement Mode OFF ESC [4 l

Exits from the IRM ON mode.

CONFIGURATION

PRAM Reset to Power-Up Configuration ESC [z

Nullifies all previously set escape modes and returns to the power-up configuration.

PMBR Modify Baud Rate ESC [P, r

Modifies the baud rate, where P_n equals:

1=110, 2=150, 3=300, 4=600, 5=1200,

6=1800, 7=2000, 8=2400, 9=3600, 10=4800,

11=7200, 12=9600

SM Set Mode(s), ESC $[> P_s h]$

Sets the following modes, where P_n equals:

1=enable 25th line

2=no key click

3=hold screen mode

4=block cursor

5=cursor off

6=keypad shifted

7=alternate keypad mode

8=auto line feed or receipt of CR

9=auto CR on receipt of line feed

Can set one or more modes as determined by the parameter string P_s;P_s, etc.

Default Value: None

RM Reset Mode(s) ESC $[> P_s l]$

Resets special modes, where P_s equals:

- 1=disable 25th line
- 2=enable key click
- 3=exit hold screen mode
- 4=underscore cursor
- 5=cursor on
- 6=keypad unshifted
- 7=exit alternate keypad mode
- 8=no auto line feed
- 9=no auto CR

Can reset one or more modes as determined by the parameter string $P_s; P_s; P_s$, etc.

Default Value: None

PEHM Enter Heath Mode ESC [? 2 h

Enters the Heath mode.

MODES OF OPERATION

SM Enter Hold Screen Mode ESC [> 3 h

Controls when new information is printed onto the screen.

- Type the SCROLL key and a new line of information will be printed on the bottom line. The top line will scroll off.
- Type SHIFT SCROLL and a whole new page of text will scroll onto the screen and stop as the old page scrolls up and off the screen.

RM Exit Hold Screen Mode ESC [> 3 l

Exits the hold screen mode.

SGR Enter Reverse Video Mode ESC [7 m

Enters the reverse video mode so that characters are displayed as black characters on a white background.

SGR Exit Reverse Video Mode ESC [m or ESC [Ø m

Exits the reverse video mode.

SGR Enter Graphics Mode ESC [10 m

Enters the graphics mode to display any of the 33 special symbols (26 lower-case keys and seven other keys) that correspond to the graphics symbols.

SGR Exit Graphics Mode ESC [11 m

Exits the graphics mode and returns to the display of normal characters.

SM Enter Keypad Shifted Mode ESC [> 6 h

Inverts the normal and shifted functions of the keypad. Now if you hold down the SHIFT key, you will get a normally unshifted character.

RM Exit Keypad Shifted Mode ESC [> 6 l

Exits the keypad shifted mode.

SM Enter Alternate Keypad Mode ESC = or ESC [> 7 h

Allows you to enter the alternate keypad mode, which will then transmit the following escape codes instead of the normal ones.

KEY	ESCAPE CODI
0	ESC O p
1	ESC O q
2	ESC O r
3	ESC O s
4	ESC O t
5	ESC O u
6	ESC O v
7	ESC O w
8	ESC O x
9	ESC O y
•	ESC O n
ENTER	ESC O M

These special escape codes are user defined and must be recognized by your software.

RM Exit Alternate Keypad Mode ESC > or ESC [> 7 l

Exits the alternate keypad mode and returns to the transmission of normal character codes.

ADDITIONAL FUNCTIONS

SM Keyboard Disabled ESC [2 h

Inhibits the output of the keyboard. To activate the keyboard, send the "enable keyboard" escape sequence from the computer or reset the Terminal.

RM Keyboard Enabled ESC [2]

Enables the keyboard after it was inhibited by an SM (Keyboard Disabled) command.

SM Wrap Around at End of Line ESC [? 7 h

81st character on a line is automatically placed in the first character position on the next line. The page scrolls up if necessary and permitted.

RM Discard at End of Line ESC [? 7]

After the 80th character in a line, the characters overprint. Therefore, only the last character received will be displayed in position 80.

PX25 Transmit 25th Line ESC [q

Transmits the 25th line.

PXMT Transmit Page ESC [p

Transmits lines 1 through 24. (The computer requires a special routine to use this feature.)

SS3 Function Key #1 (F1) ESC O S

Transmits a unique escape code to perform a user-defined function. The Terminal will not respond to this code if it is received.

SS3 Function Key #2 (F2) ESC O T Same as above.

SS3 Function Key #3 (F3) ESC O U Same as above.

SS3 Function Key #4 (F4) ESC O V Same as above.

SS3 Function Key #5 (F5) ESC O W Same as above.

SS3 Function Key (Blue) ESC O P Same as above.

SS3 Function Key (Red) ESC O Q Same as above.

SS3 Function Key (Gray) ESC O R Same as above.

DEMONSTRATION PROGRAMS

These BASIC programs demonstrate some of the Video Terminal features. These include:

- Erase Page
- Direct Cursor Addressing
- Graphics
- Reverse Video
- 25th Line

Since there are differences between BASIC languages, you may have to change the syntax of these programs slightly to get them to run on an H11A or a non-Heath computer system.

DEMONSTRATION PROGRAM #1

This program draws a simple maze on the screen.

NCTE: Notice the semicolon at the end of line 350. This prevents a Carriage Return and a Line Feed, and the cursor remains at its present location on the line. Normally this is acceptable. However, some BASIC languages count the number of characters sent to the Terminal and automatically insert their own Carriage Return and Line Feed. If this automatic CR & LF comes during a successive execution of line 350, the direct cursor addressing sequence is upset and the character is placed randomly on the screen. To prevent this, a PRINT statement has been placed at line 440. This forces a CR & LF every ninth execution of line 350, thus preventing an automatic CR & LF.

The semicolon at the end of line 350 and the PRINT statement at line 440 can both be eliminated. However, the cursor will return to the left side of the screen after each execution of line 350. This is also acceptable, but the cursor will jump back and forth between the left side and the center of the screen.

```
00010 REM Demonstration Program #1
00020 REM
00030 DIM R(8,18),0$(6)
00040 REM Read Data
00050 FOR I=1 TO 6
00060 READ Q$(I)
00070 NEXT I
00080 REM Erase Page
00090 PRINT CHR$(27);CHR$(69)
00100 REM Print Message
00110 FOR I=1 TO 3
00120 PRINT Q$(I)
```

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```
00140 REM Print message on the bottom line
00150 PRINT CHR$(27);CHR$(89);CHR$(53);CHR$(43);Q$(6)
00160 REM Read Data
00170 FOR I=0 TO 8
00180 FOR J=0 TO 18
00190 READ R(I,J)
00200 NEXT J
00210 NEXT I
00220 REM Erase Bottom Line
00230 PRINT CHR$(27);CHR$(89);CHR$(53);CHR$(33);CHR$(27);CHR$(75)
00240 REM Enter Reverse Video Mode
00250 PRINT CHR$(27);CHR$(112);
00260 REM Print 'Start'
00270 PRINT CHR$(27);CHR$(89);CHR$(38);CHR$(46);Q$(4)
00280 REM Exit Reverse Video Mode
00290 PRINT CHR$(27);CHR$(113);
00300 REM Enter Graphics Mode
00310 PRINT CHR*(27);CHR*(70);
00320 I=5
00330 J=11
00340 REM Use Direct Cursor Addressing & Print 1 Graphic Character
00350 PRINT CHR$(27);CHR$(89);CHR$(41+I);CHR$(46+J);CHR$(R(I,J));
99360 REM Randomly change the values of I \& J
00370 I=I+5
00380 IF K9 THEN 400
00390 I=I-9
00400 J=J+13
00410 IF J<19 THEN 430
00420 J=J-19
00430 IF I<>5 THEN 350
00440 PRINT
00450 IF J<>11 THEN 350
00460 REM Exit Graphics Mode
00470 PRINT CHR$(27);CHR$(71);
00480 REM Enter Reverse Video Mode
```

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```
00490 PRINT CHR$(27);CHR$(112);
00500 REM Print 'Finish'
00510 PRINT CHR$(27);CHR$(89);CHR$(52);CHR$(59);Q$(5)
00520 REM Exit Reverse Video Mode
00530 PRINT CHR$(27);CHR$(113);
00540 REM Move the cursor to the bottom line
00550 PRINT CHR$(27);CHR$(89);CHR$(89);CHR$(33)
00560 END
00570 DATA "This program demonstrates the 'Erase Page', 'Graphics',"
00580 DATA "'Erase To End Of Lime', 'Reverse Video', and the 'Direct Cursor'
00590 PATA "Addressing' features of the HEATHKIT Model H19 Video Terminal."
00600 DATA "Start"
00610 DATA "Finish"
00620 DATA "Hans on while I read the data list"
00630 DATA 102,97,100,101,115,97,115,97,97
00640 DATA 97,97,97,115,97,97,97,97,97,99
00650 DATA 118,32,116,102,100,118,115,100
00660 DATA 101,97,99,101,97,97,97,117,99,32,96
00670 DATA 96,32,117,97,115,100,118,98,99
00680 DATA 96,118,97,117,97,116,96,101,32,96
00690 DATA 118,97,97,100,118,99,101,99,101
00700 DATA 97,100,118,97,32,101,97,98,32,116
00710 DATA 96,102,100,101,100,96,96,101,115
00720 DATA 32,118,100,101,99,118,99,101,97,116
00730 DATA 96,101,99,96,32,96,96,118,97
00740 DATA 97,98,97,100,118,97,117,99,32,96
00750 DATA 96,32,96,101,115,97,117,99,118
00760 DATA 32,98,99,32,100,102,99,96,32,96
00770 DATA 96,32,101,97,116,101,115,97,98
00780 DATA 32,96,101,98,97,100,96,101,97,116
00790 DATA 101,97,97,97,117,97,97,117,97
00800 DATA 97,97,97,117,97,97,99,102,97,100
```

DEMONSTRATION PROGRAM #2

This program demonstrates the "25th line" and the "remember the cursor position" features.

```
00010 REM "25th Line Demo Program"
00020 REM Erase Page
00030 PRINT CHR$(27); CHR$(69)
00040 PRINT "This program demonstrates the 'twenty-fifth line' feature."
00050 PRINT "In this demonstration, the 25th line is beind used as a label"
00060 PRINT "for the top row of special function keys. Reverse video"
00070 PRINT "is used to make the labels stand out better, and also to"
00080 PRINT "help avoid confusion with any normal text on the screen above"
00090 PRINT "this line. You may now run another program. Line 25 will stay"
00100 PRINT "as it is until it is changed or until this unit is RESET or"
00110 PRINT "turned off."
00120 REM Remember The Cursor Position
00130 PRINT CHR*(27); CHR*(106)
00140 REM Enable 25th Line
00150 PRINT CHR$(27); CHR$(120); CHR$(49)
00160 REM Position Cursor At Start Of 25th Line
00170 PRINT CHR*(27); CHR*(89); CHR*(56); CHR*(32)
00180 PRINT
00190 REM Enter Reverse Video Mode
00200 PRINT CHR*(27); CHR*(112);
00210 REM Print 25th Line
00220 PRINT "LINE
                                          F 4
                                                      ERASE";
                                                 f5
00230 PRINT " BLU
                                         BREAK";
                     PED
                             GRY
                                  RESET
00240 REM Exit Reverse Video
00250 PRINT CHR*(27); CHR*(113)
00260 REM Set Cursor To Previously Saved Position
00270 PRINT CHR*(27); CHR*(107)
00280 PRINT : PRINT
00290 PRINT "These lines demonstrate the Tremember cursor position Teature."
00300 PRINT "First, the above raragraph was printed; next, the 25th line"
00310 PRINT "was printed; and then these lines were printed by remembering"
00320 PRINT "the proper cursor position."
00330 PRINT : PRINT
00340 END
```

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DEMONSTRATION PROGRAM #3

This program draws a reasonable facsimile of the American flag.

```
100 REM 49-Star American Flag Program
110 PRINT CHR$(27);CHR$(120);CHR$(53);
120 S1$=" * * * * * * * "
130 S2$=" * * * * * * * "
130 S2$="
140 E#=CHR#(155)
150 R1$=E$+"p"
160 R2$=E$+"q"
170 G1#=E#+"F"
180 G2#=E#+"G"
190 B$=G1$+"↑"+G2$
200 P1$="
                   "+R1$+R2$
210 P2*=P1*+G1*+"q "+G2*
220 FOR I=1 TO 45
230 L1$=L1$+"i"
240 L2$=L2$+" "
250 NEXT I
260 PRINT "
                     "+6$
270 PRINT "
                     "+R1$+" "+B$+R2$
280 FOR I=1 TO 7
290 PRINT P2#;
300 IF I-2*(INT(I/2))<>0 THEN 320
310 PRINT S2$+R1$+MID$(L2$,1,45-LEN(S2$))+R2$:GOTO 330
320 PRINT S1$+G1$+MID$(L1$,1,45-LEN(S1$))+G2$
330 NEXT I
340 FOR I≕8 TO 13
350 PRINT P2#;
360 IF I-2*(INT(I/2))<>0 THEN 380
370 PRINT R1*+L2*+R2*:GOTO 390
380 PRINT G1$+L1$+G2$
390 NEXT I
400 PRINT "
                     "+R1$+" "+B$+R2$
410 PRINT P2$
420 FOR I=1 TO 6
430 PRINT P2$
440 NEXT I
450 PRINT "
                "+G1$+"9999"+R1$+">"+R2$+"xxxx"+G2$;
460 LINE INPUT "";Z≸
470 PRINT CHR$(27);"95";
480 END
```



FOR PARTS REQUESTS ONLY

- Be sure to follow instructions carefully.
- Use a separate letter for all correspondence.
- Please allow 10 14 days for mail delivery time.

DO NOT WRITE IN THIS SPACE

INSTRUCTIONS

- Please print all information requested.
- Be sure you list the correct **HEATH** part number exactly as it appears in the parts list.
- If you wish to prepay your order, mail this card and your payment in an envelope. Be sure to include 10% (25¢ minimum, \$3.50 maximum) for insurance, shipping and handling. Michigan residents add 4% tax.

Total enclosed \$__

 If you prefer COD shipment, check the COD box and mail this form.

NAME	
ADDRESS	
CITY	
STATE	7IP

The information requested in the next two lines is not required when purchasing nonwarranty replacement parts, but it can help us provide you with better products in the future.

Invoice #
Location

Purchased	Purchased						
LIST HEATH PART NUMBER	QTY.	PRICE EACH	TOTAL PRICE				

TOTAL FOR PARTS

Model # _

Date

HANDLING AND SHIPPING

MICHIGAN RESIDENTS ADD 4% TAX

TOTAL AMOUNT OF ORDER

SEND TO:

HEATH COMPANY

BENTON HARBOR MICHIGAN 49022

ATTN: PARTS REPLACEMENT

Phone (Replacement parts only): 616 982-3571

THIS FORM IS FOR U.S. CUSTOMERS ONLY OVERSEAS CUSTOMERS SEE YOUR DISTRIBUTOR

FOR PARTS REQUESTS ONLY

- Be sure to follow instructions carefully.
- Use a separate letter for all correspondence.
- Please allow 10 14 days for mail delivery time.

DO NOT WRITE IN THIS SPACE

INSTRUCTIONS

DOTTED LINE

ALONG

CUT

- Please print all information requested.
- Be sure you list the correct **HEATH** part number exactly as it appears in the parts list.
- If you wish to prepay your order, mail this card and your payment in an envelope. Be sure to include 10% (25¢ minimum, \$3.50 maximum) for insurance, shipping and handling. Michigan residents add 4% tax.

Total enclosed \$_

 If you prefer COD shipment, check the COD box and mail this form.

NAME	
ADDRESS	
CITY	
STATE	ZIP
The information requested in the next	two lines is not required

The information requested in the next two lines is not required when purchasing nonwarranty replacement parts, but it can help us provide you with better products in the future.

Model # Date Purchased	Location	1				
LIST HEATH PART NUMBER	QTY.	QTY. PRICE EACH				
a)						
TOTAL FOR PARTS						
HANDLING AND SHIPPING						
MICHIGAN RESIDENTS ADD						
TOTAL AMOUNT OF ORDE						

SEND TO:

HEATH COMPANY

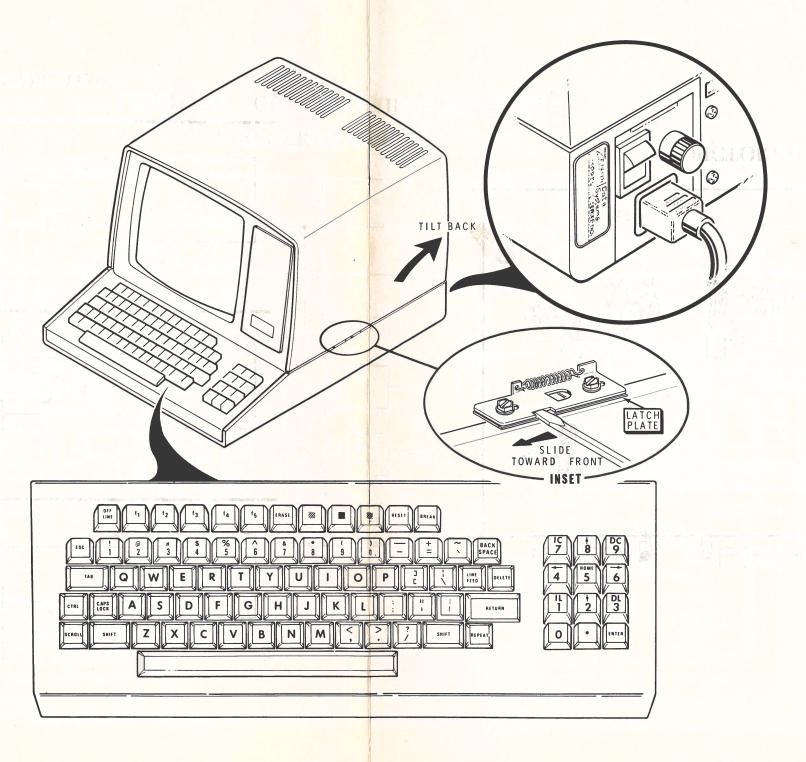
BENTON HARBOR MICHIGAN 49022

ATTN: PARTS REPLACEMENT

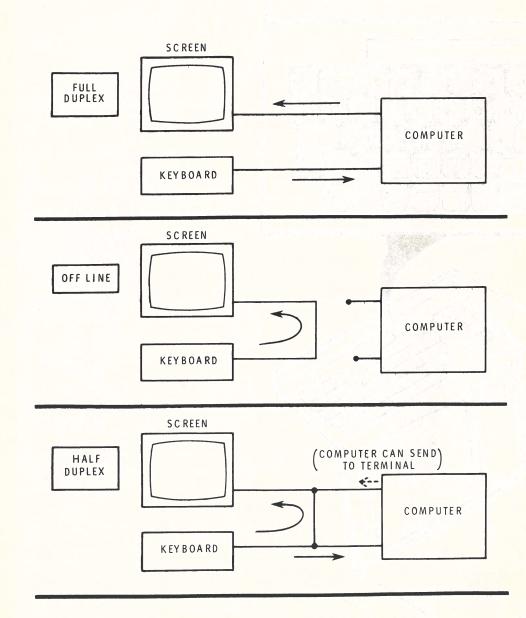
Phone (Replacement parts only): 616 982-3571

THIS FORM IS FOR U.S. CUSTOMERS ONLY OVERSEAS CUSTOMERS SEE YOUR DISTRIBUTOR

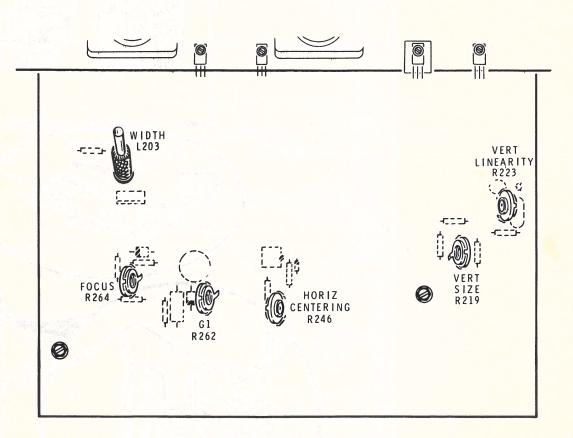
ILLUSTRATION BOOKLET



PICTORIAL 7

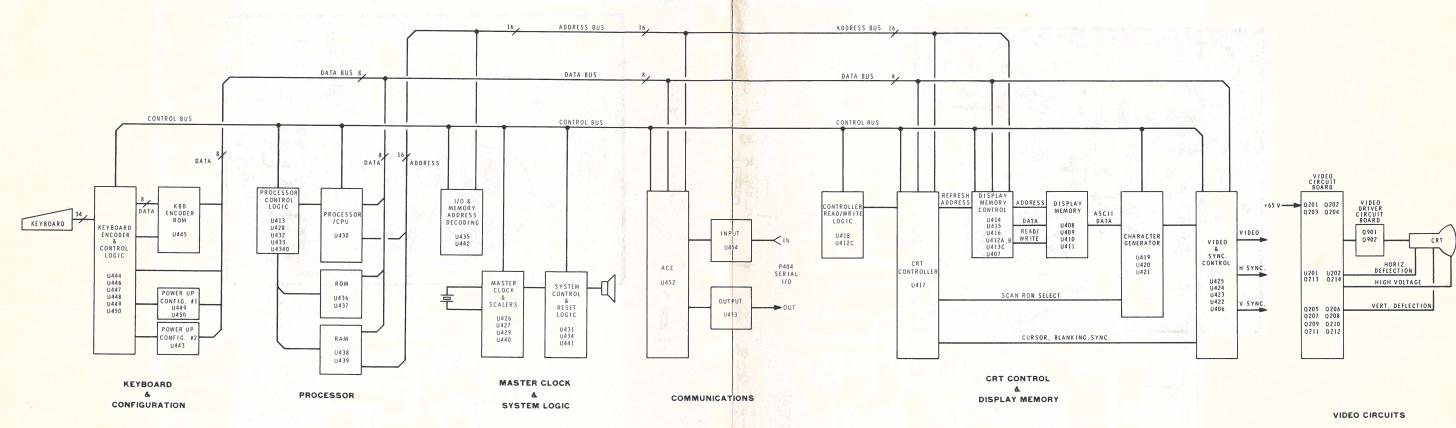


PICTORIAL 8



PICTORIAL 9

TERMINAL LOGIC AND VIDEO CIRCUITS BLOCK DIAGRAM

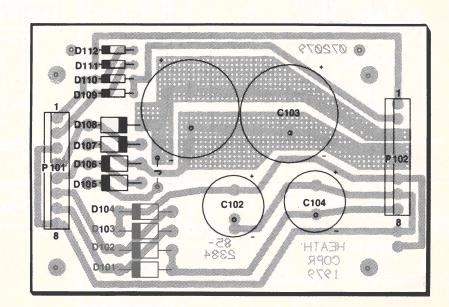


UR COME BOYS D. X.KWA ZIMWA

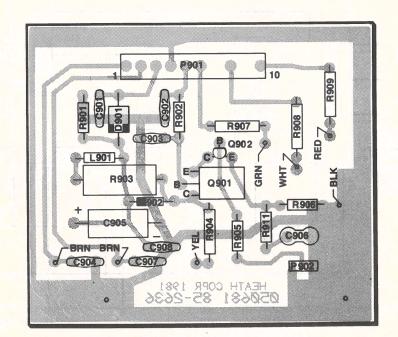
CIRCUIT BOARD X-RAY VIEWS

NOTE: To find the PART NUMBER of a component for the purpose of ordering a replacement part:

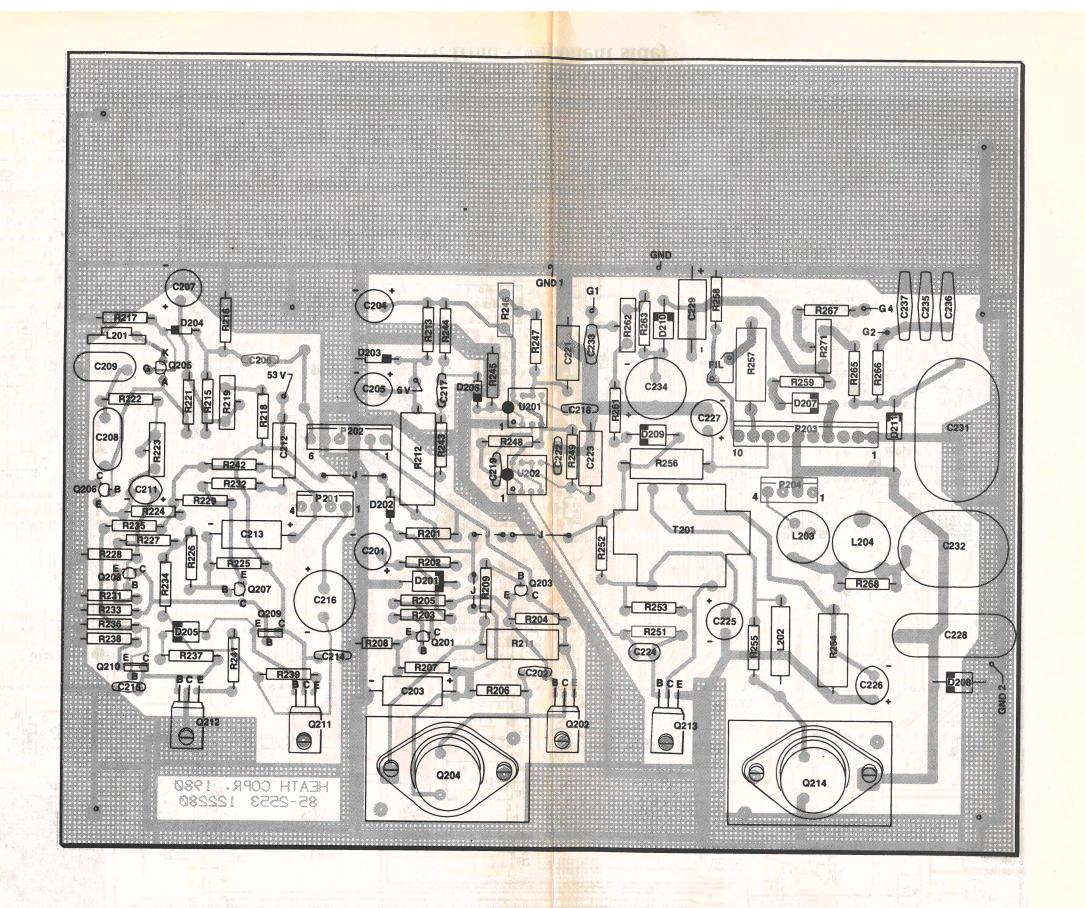
- A. Find the circuit component number (R5, C3, etc.) on the X-Ray View.
- B. Locate this same number in the "Circuit Component Number" column of the "Parts List."
- C. Adjacent to the circuit component number, you will find the PART NUMBER and DESCRIP-TION which must be supplied when you order a replacement part.



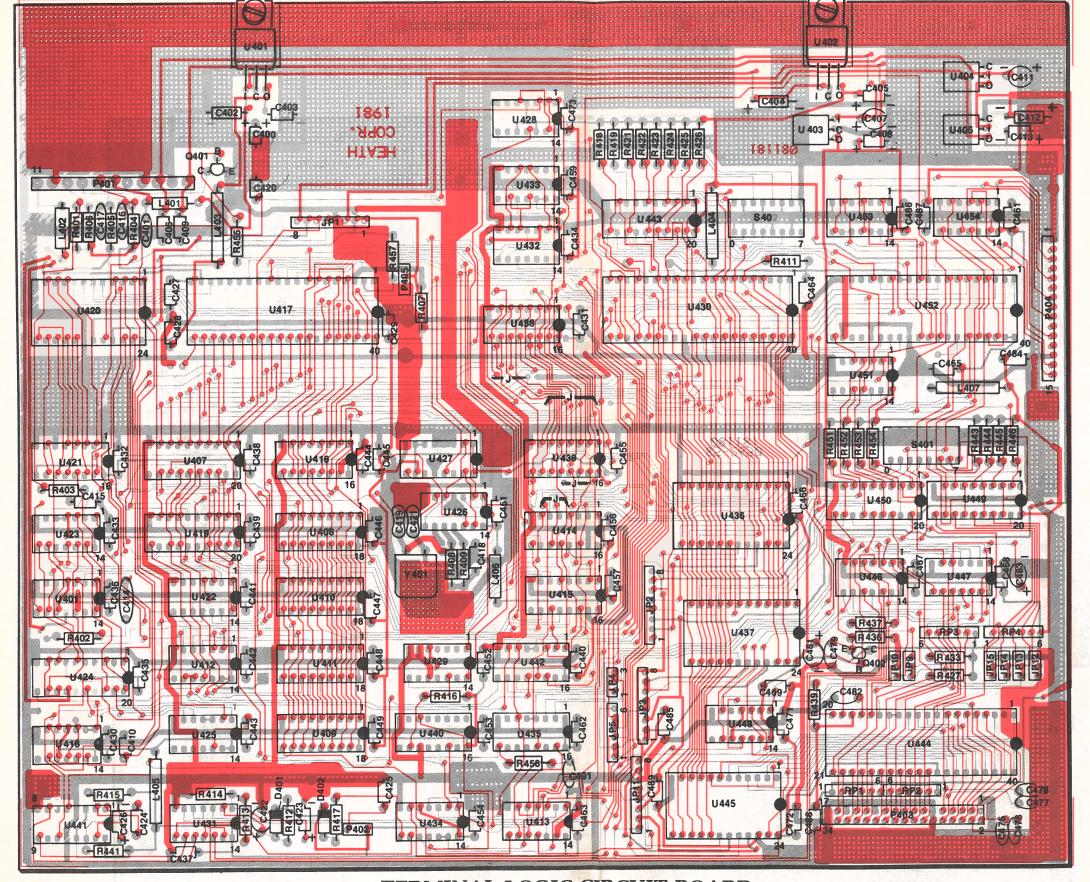
POWER SUPPLY CIRCUIT BOARD (Shown from component side)



VIDEO DRIVER CIRCUIT BOARD (Shown from component side)



VIDEO CIRCUIT BOARD (Shown from component side)



TERMINAL LOGIC CIRCUIT BOARD (shown from component side)

EEP THIS PARTS LIST WITH YOUR MANUAL AND USE THE PRICES SHOWN BELOW WHEN ORDERING ARTS. THESE PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

HE PRICES SHOWN ON THE "HEATH PARTS PRICE LIST" APPLY ONLY ON PURCHASES FROM THE EATH COMPANY WHERE SHIPMENT IS TO A U.S.A. DESTINATION. ADD 10% (MINIMUM 25 CENTS) DITHE PRICE WHEN ORDERING (MICHIGAN RESIDENTS ADD 4% SALES TAX) TO COVER USURANCE, POSTAGE, AND HANDLING. OUTSIDE THE U.S.A. PARTS AND SERVICE ARE AVAILABLE ROM YOUR LOCAL HEATHKIT SOURCE AND WILL REFLECT ADDITIONAL TRANSPORTATION, TAXES, JTIES, AND RATES OF EXCHANGE.

DDITIONAL 3 FT ROLLS OF SOLDER, #331-6, CAN BE ORDERED FOR 25 CENTS EACH.

UMBER	PRICE #	PART NUMBER	PRICE *	PART NUMBER	PRICE *	PART NUMBER	PRICE
9 25 45 50-2 22-2 57-5 100-12	25 * * * * * * * * * * * * * * * * * * *	6-6491 9-198 9-106 10-311 10-390 10-941 10-1049 10-1178 20-101		51- 197 51- 200 54- 965 56- 56 56- 73	**************************************	204-2361 204-2362 204-2454 204-2517 204-2517-1 204-2520 204-2521 205-778	.60 1.55 1.30 2.70 4.05 7.50 7.50 7.50
102 102-12 103-12 103-12 105 105-12 122 150 152	250 * * * * * * * * * * * * * * * * * * *	20- 103 20- 106 21- 46 21- 75 21- 122 21- 146 21- 167 21- 185	55 ** 575	56- 93 56- 94 57- 27 57- 64 57- 65 57- 614 58- 19 60- 642	**************************************	205-1821- 2 205-1839- 1 205-1840- 1 205-1840- 1 205-1842- 1 205-1842- 206-1363	***** 5.50 2.40 2.40 ***** 1.20 1.55 6.50 5.00
-12 -12 -12	* * * * * * * * * * * * * * * * * * *	21- 192 21- 193 21- 745 21- 761 25- 197 25- 220 25- 276 25- 299	-70 * 1.90 *	60- 643 61- 43 64- 892 73- 2 73- 92 75- 60 75- 142 75- 718 75- 792	3.15 * * 90.00 * * 110 * * * 125 * * * 150 * * * 150 * * * 150 * 150 *	215- 642 215- 657 215- 657- 1 235- 192 250- 16 250- 34 250- 56 250- 175	-70 2.80 3.80 4.10 -05 -05 -05
12	* * * * * * * * * * * * * * * * * * *	25 - 865 25 - 883 25 - 890 25 - 902 25 - 911 25 - 913 25 - 921	5.85 45 40 1.00 80 6.30 40 40 40 40 40 40 40 40 40 40 40 40 40	75- 802 75- 807 85-2384- 2 85-2553- 1 85-2650- 1 89- 60 90-1238 90-1238	25 * 290 * 290 * 10.20 * 29.95 * ****** * 9.45 *	250-1264 250-1280 250-1309 250-1310 250-1311 250-1318 250-1361	05 20 205 205 205 205 205 205 205 205 20
-12 -12 -12	* * * * * * * * * * * * * * * * * * *	27- 73 27- 145 27- 206 29- 32 29- 56 29- 57 40- 581 40- 1947	35 ** 2.80 ** 2.80 ** 1.05 ** 1.05 ** 2.10 ** 2.05 **	90-1239- 1 90-1244- 1 90-1262- 1 90-1263- 1 134-1070 134-1133 134-1155	***** * 3.00 * 38.05 *	252- 3 252- 4 252- 5 252- 7 252- 15 252- 151 252- 135	05 05 05 05 05 05 05 05 05 05 05

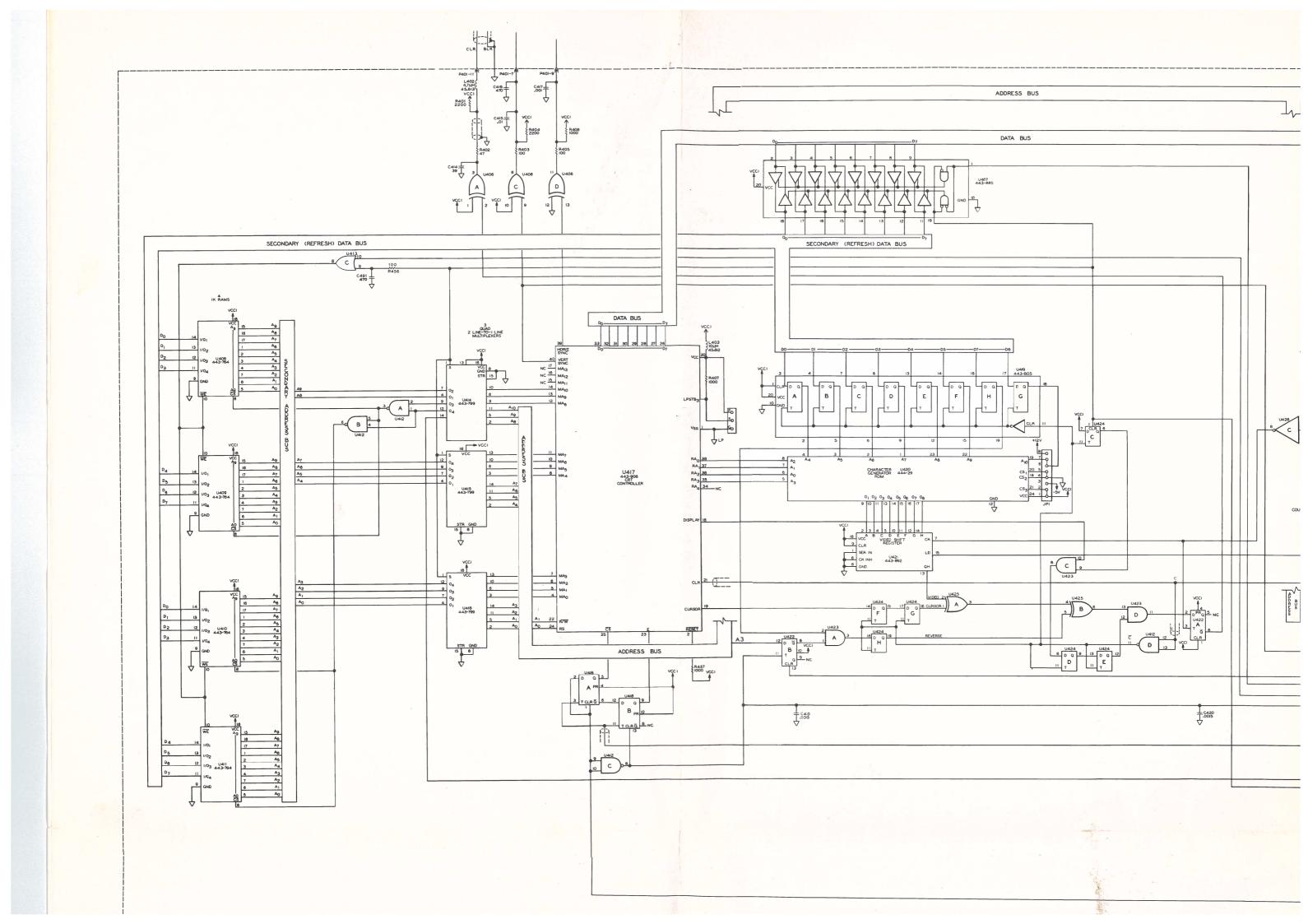
KEEP THIS PARTS LIST WITH YOUR MANUAL AND USE THE PRICES SHOWN BELOW WHEN ORDERING PARTS. THESE PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

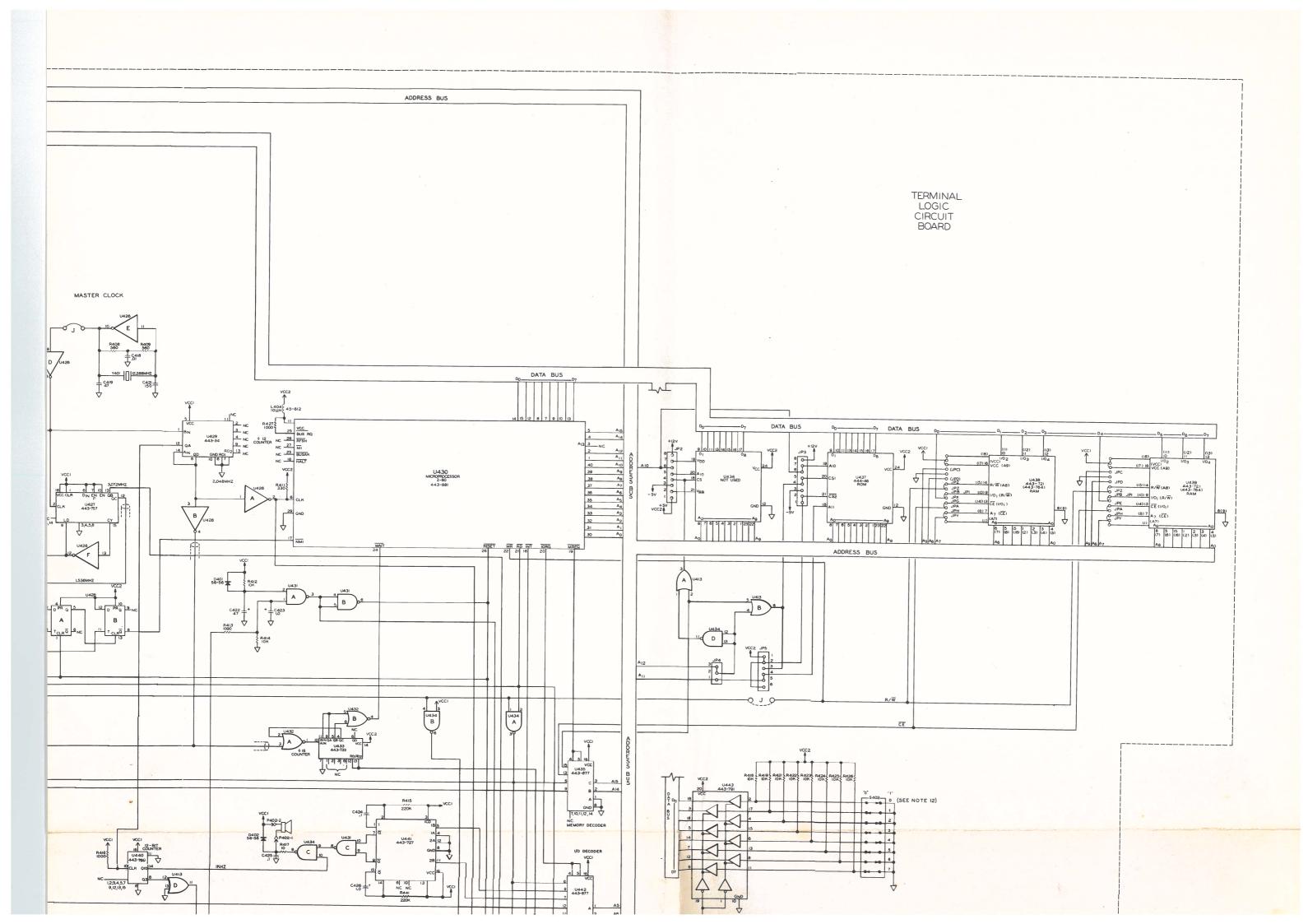
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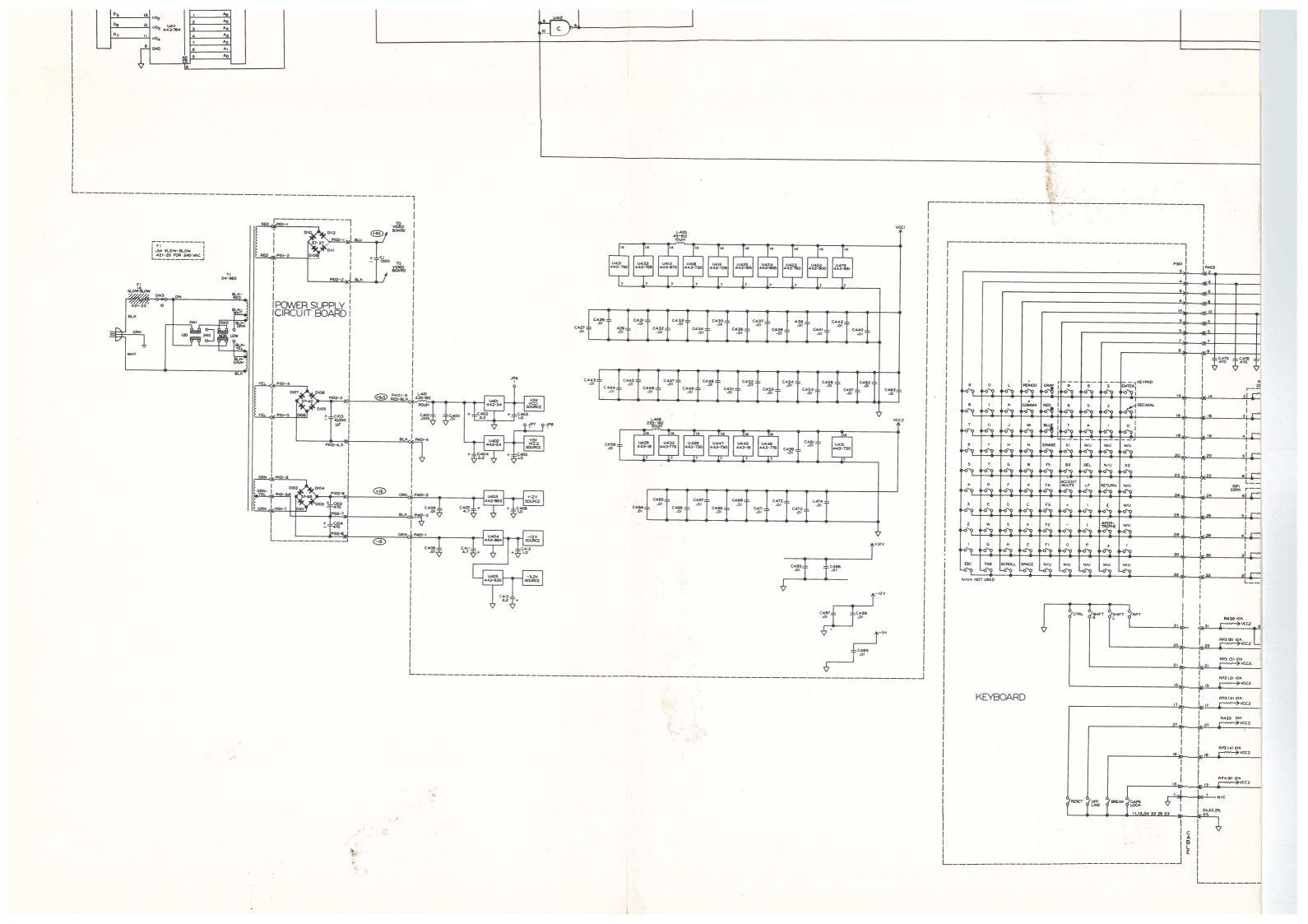
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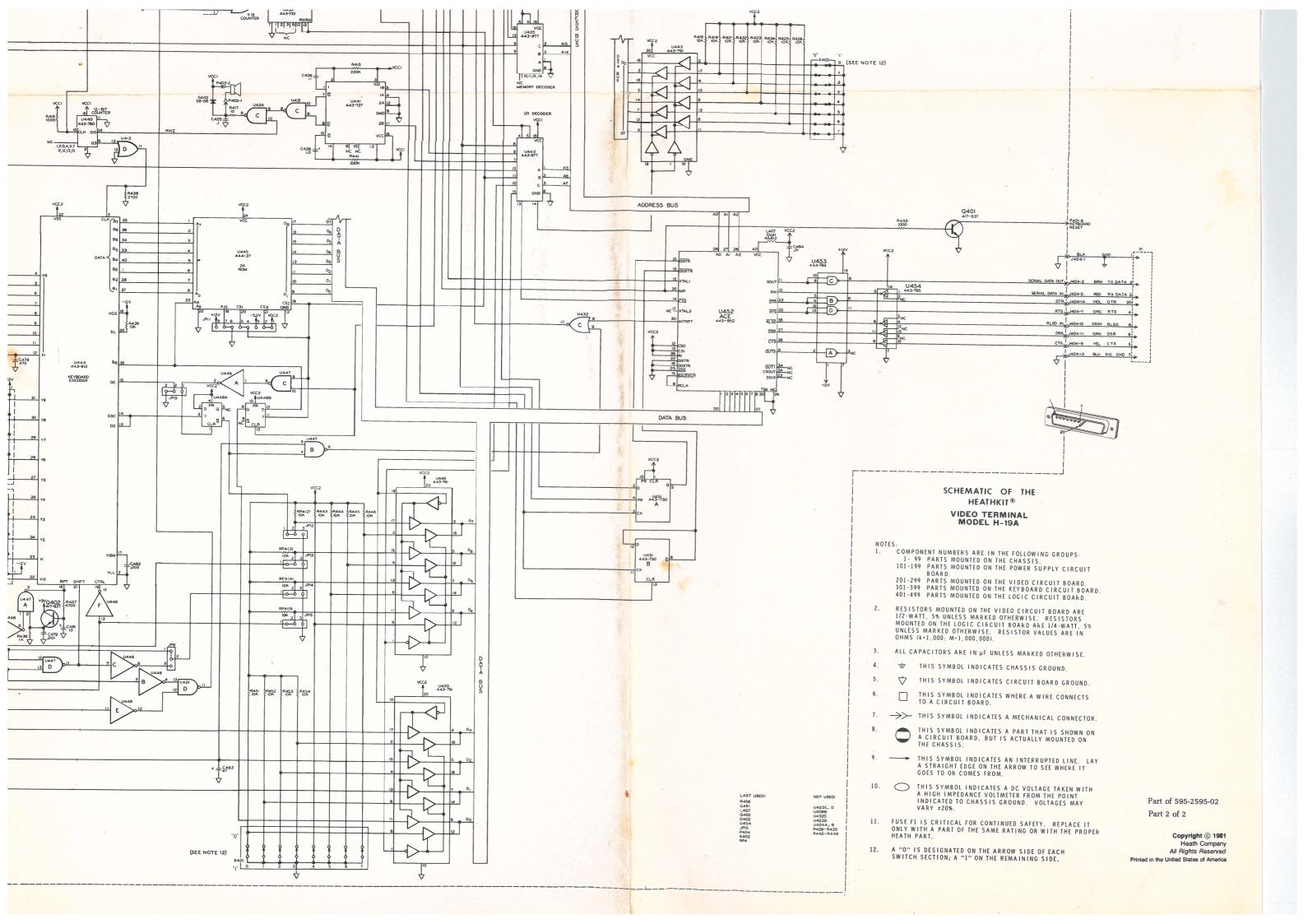
PART	NUMBER	PRICE	PART	NUMBER	PRICE	*	PART	NUMBER	PRICE	*	PART	NUMBER	PRICE
253- 253- 253- 253- 253- 254- 254- 255-	10 21 45 80 98 12 91	.05 .05	390- 391- 401- 406- 417-	57 747 1783 651 663 664	15 15 15 3 90 1 85 2 10 5 10 1 30	*****	434- 434- 438- 438- 442- 442- 442-	48 55 24 53	30 3.50 30 30 30 1.25 3.50 4.35 2.00	*****			
255- 255- 258- 259- 259- 259- 259- 259-	753 757 767 33 132 1 2 5 9	05 1-15 320 -20 -40 -405 -055 -055	417- 417- 417- 417- 417- 417- 417- 417-	282 811 821 822 823 834 874	1.80 1.50 2.60 .60 .60 .70 1.05 1.50	****	443- 443- 443- 443- 443- 443- 443-	664 18 34 721 727 728 730 733 757	2.00 1.05 1.30 7.20 1.80 1.25 1.80 2.35	****			
259- 261- 262- 265- 266- 325- 343-	30 50 39 929 1121 2 3 8	-15 # -65 # -40 # -35 # *****	417- 417- 417- 417- 421- 423- 432- 432-	923 924 926 937 23	1.30 5.80 1.50 1.25 1.10 2.30	*****	443- 443- 443-	764 7779 780 791 792 794 795 799 805 875	7.85 .95 4.60 1.50 2.35 1.80 4.05	******			
344- 344- 344- 344- 344- 344- 344-	33 59 79 80 82 126	050 = 050 = 050 = 100 =	432- 432- 432- 432- 432- 432- 432- 432-	865 866 876 877 954	.30 .05 .20 .03 .35 .75 .20 .85 .40 3 .75	*****	443- 443- 443- 443- 443- 443- 443-	877 881 885 891 892 900 913 915 915	2.00 18.00 3.55 1.00 2.40 1.70 24.20 12.00 1.50 13.05	******			
344- 345- 346- 346- 346- 347- 357-	1 8 9 1 7 2 1 3 7 5 7 7 7 3 5 3 1	150 + 150 + 100 + 250 + 130 + 150 +	432- 432- 432- 432- 434-	-1064 -1067 -1077 -1140 -230 -258 -299	1-50 1-55 1-30 1-30 1-60 1-60	* * *	462- 489- 490- 490- 490-	46 17	13. 15 13. 15 16. 30 .60 .30 .40 .35 .35 2. 85	****			

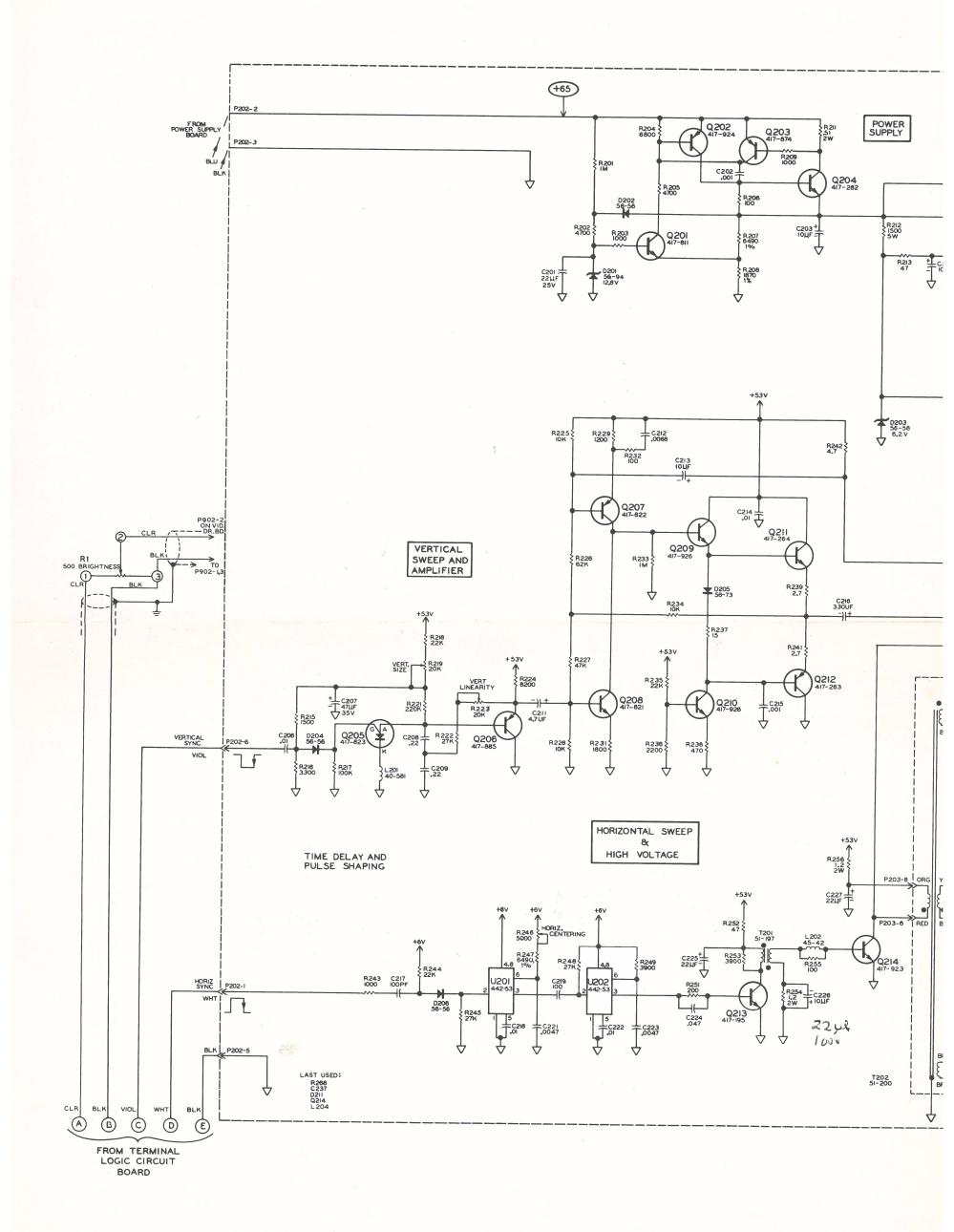
***** WRITE HEATH COMPANY FOR PRICE INFORMATION. D PRICE PER FOOT.

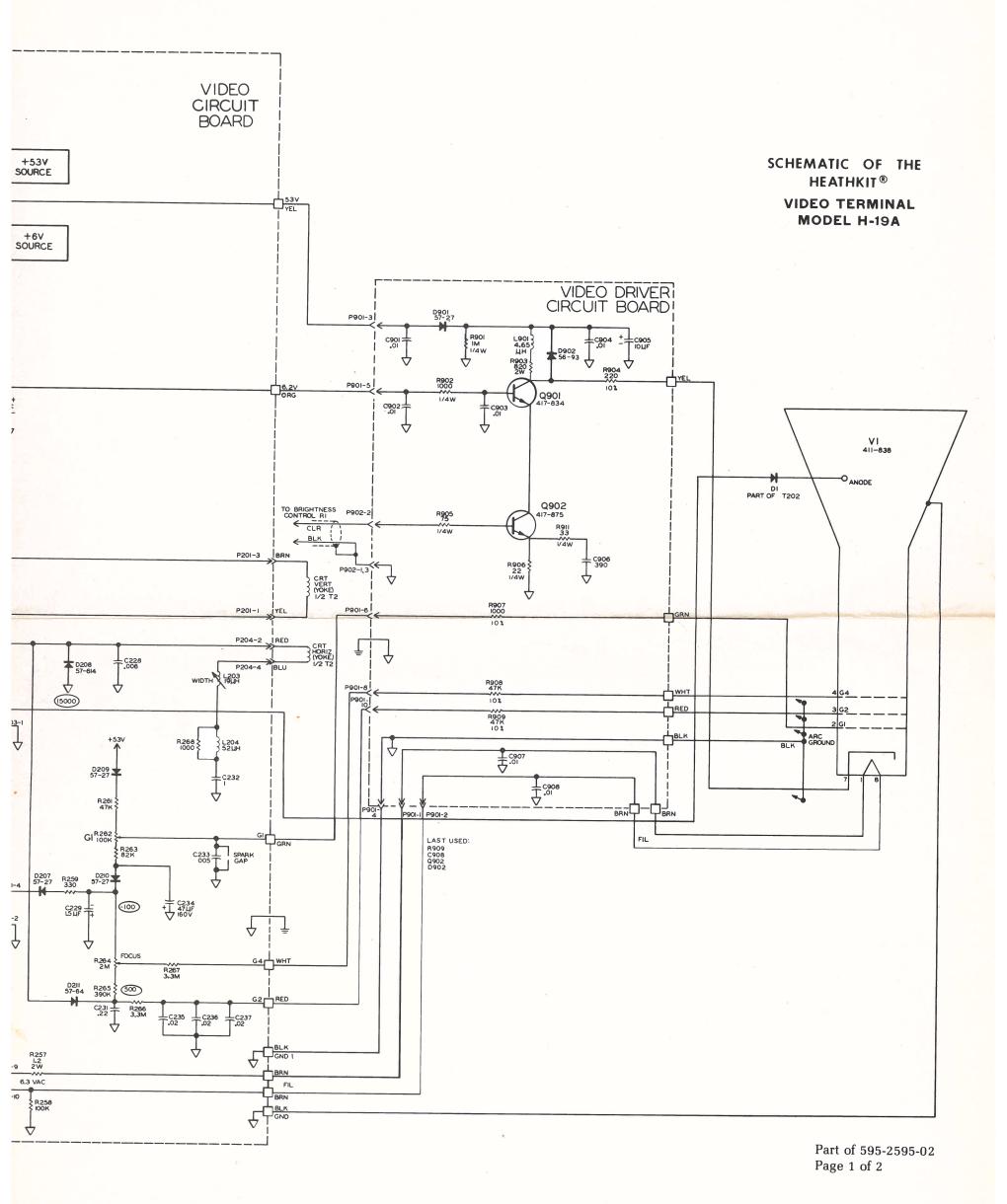












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CUSTOMER SERVICE

REPLACEMENT PARTS

Please provide complete information when you request replacements from either the factory or Heath Electronic Centers. Be certain to include the **HEATH** part number exactly as it appears in the parts list.

ORDERING FROM THE FACTORY

Print all of the information requested on the parts order form furnished with this product and mail it to Heath. For telephone orders (parts only) dial 616 982-3571. If you are unable to locate an order form, write us a letter or card including:

- Heath part number.
- Model number.
- Date of purchase.
- Location purchased or invoice number.
- Nature of the defect.
- Your payment or authorization for COD shipment of parts not covered by warranty.

Mail letters to: Heath Company

Benton Harbor MI 49022

Attn: Parts Replacement

Retain original parts until you receive replacements. Parts that should be returned to the factory will be listed on your packing slip.

OBTAINING REPLACEMENTS FROM HEATH ELECTRONIC CENTERS

For your convenience, "over the counter" replacement parts are available from the Heath Electronic Centers listed in your catalog. Be sure to bring in the original part and purchase invoice when you request a warranty replacement from a Heath Electronic Center.

TECHNICAL CONSULTATION

Need help with your kit? — Self-Service? — Construction? — Operation? — Call or write for assistance. you'll find our Technical Consultants eager to help with just about any technical problem except "customizing" for unique applications.

The effectiveness of our consultation service depends on the information you furnish. Be sure to tell us:

- The Model number and Series number from the blue and white label.
- The date of purchase.
- An exact description of the difficulty.
- Everything you have done in attempting to correct the problem.

Also include switch positions, connections to other units, operating procedures, voltage readings, and any other information you think might be helpful.

Please do not send parts for testing, unless this is specifically requested by our Consultants.

Hints: Telephone traffic is lightest at midweek — please be sure your Manual and notes are on hand when you call.

Heathkit Electronic Center facilities are also available for telephone or "walk-in" personal assistance.

REPAIR SERVICE

Service facilities are available, if they are needed, to repair your completed kit. (Kits that have been modified, soldered with paste flux or acid core solder, cannot be accepted for repair.)

If it is convenient, personally deliver your kit to a Heathkit Electronic Center. For warranty parts replacement, supply a copy of the invoice or sales slip.

If you prefer to ship your kit to the factory, attach a letter containing the following information directly to the unit:

- Your name and address.
- Date of purchase and invoice number.
- Copies of all correspondence relevant to the service of the kit.
- A brief description of the difficulty.
- Authorization to return your kit COD for the service and shipping charges. (This will reduce the possibility of delay.)

Check the equipment to see that all screws and parts are secured. (Do not include any wooden cabinets or color television picture tubes, as these are easily damaged in shipment. Do not include the kit Manual.) Place the equipment in a strong carton with at least THREE INCHES of *resilient* packing material (shredded paper, excelsior, etc.) on all sides. Use additional packing material where there are protrusions (control sticks, large knobs, etc.). If the unit weighs over 15 lbs., place this carton in another one with 3/4" of packing material between the two.

Seal the carton with reinforced gummed tape, tie it with a strong cord, and mark it "Fragile" on at least two sides. Remember, the carrier will not accept liability for shipping damage if the unit is insufficiently packed. Ship by prepaid express, United Parcel Service, or insured Parcel Post to:

Heath Company Service Department Benton Harbor, Michigan 49022



THE WORLD'S FINEST ELECTRONIC EQUIPMENT IN KIT FORM